

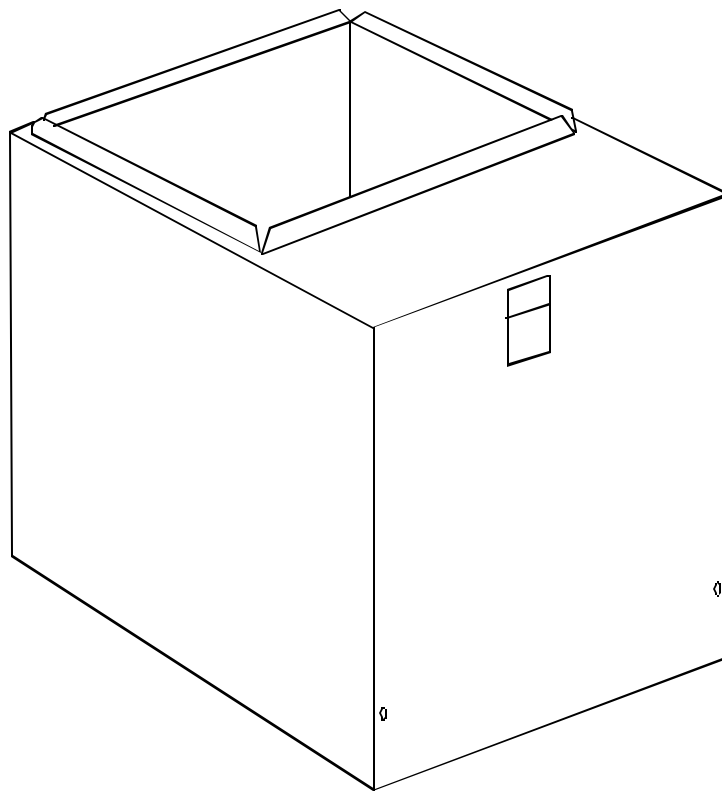


Parts

XBA/V* Blower Units

Models and manufacturing
numbers in this manual

XBA48A	P1243301C
XBA60A	P1243302C
XBV36A	P1245501C
XBV48A	P1245502C
XBV60A	P1245503C



This manual is to be used by qualified appliance technicians only. Xenon does not assume any responsibility for property damage or personal injury for improper service procedures performed by an unqualified person.

XP6220005
Revision 0
August 2002

Important Information

Xenon is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Xenon also recommends contacting an authorized technician and using authorized factory parts.

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Functional Parts List 5

Illustration and Parts 6 - 11

Views shown are for parts illustrations only, not servicing procedures.

Text Codes:

- AR - As Required
- NA - Not Available
- NS - Not Shown
- 00000000 - See Note
- QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)
- M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P _____
M2 - Model#2	P _____
M3 - Model#3	P _____

Functional Parts

Part

No: Description:

11074204	BOARD-CONTROL (M3, M4, M5)
11074205	BOARD-CONTROL (M1, M2)
11106901	BOARD-INTERFACE (M3, M4, M5)
D6879748	CAPACITOR (M2)
D6879747	CAPACITOR (M1)
11091403	HARNESS-FIELD CONN 208/240 VAC 1Ø
11063406	HARNESS-HIGH VOLT (M3, M4, M5)
11118704	HARNESS-WIRING (M3, M4, M5)
11106809	HARNESS-WIRING (M3, M4, M5)
20257701	MOTOR BLWR-EC 1/2 (M3)
20257801	MOTOR BLWR-EC 3/4 (M5)
11091203	MOTOR-BLOWER (M1)
11091204	MOTOR-BLOWER (M2)
20257802	MOTOR-BLWR EC 3/4 (M4)
11084501	THERMISTOR
11084902	TRANSFORMER
D6723318	WHEEL-BLOWER (M3)
D6723311	WHEEL-BLOWER (M2, M5)
D6723306	WHEEL-BLOWER (M1, M4)

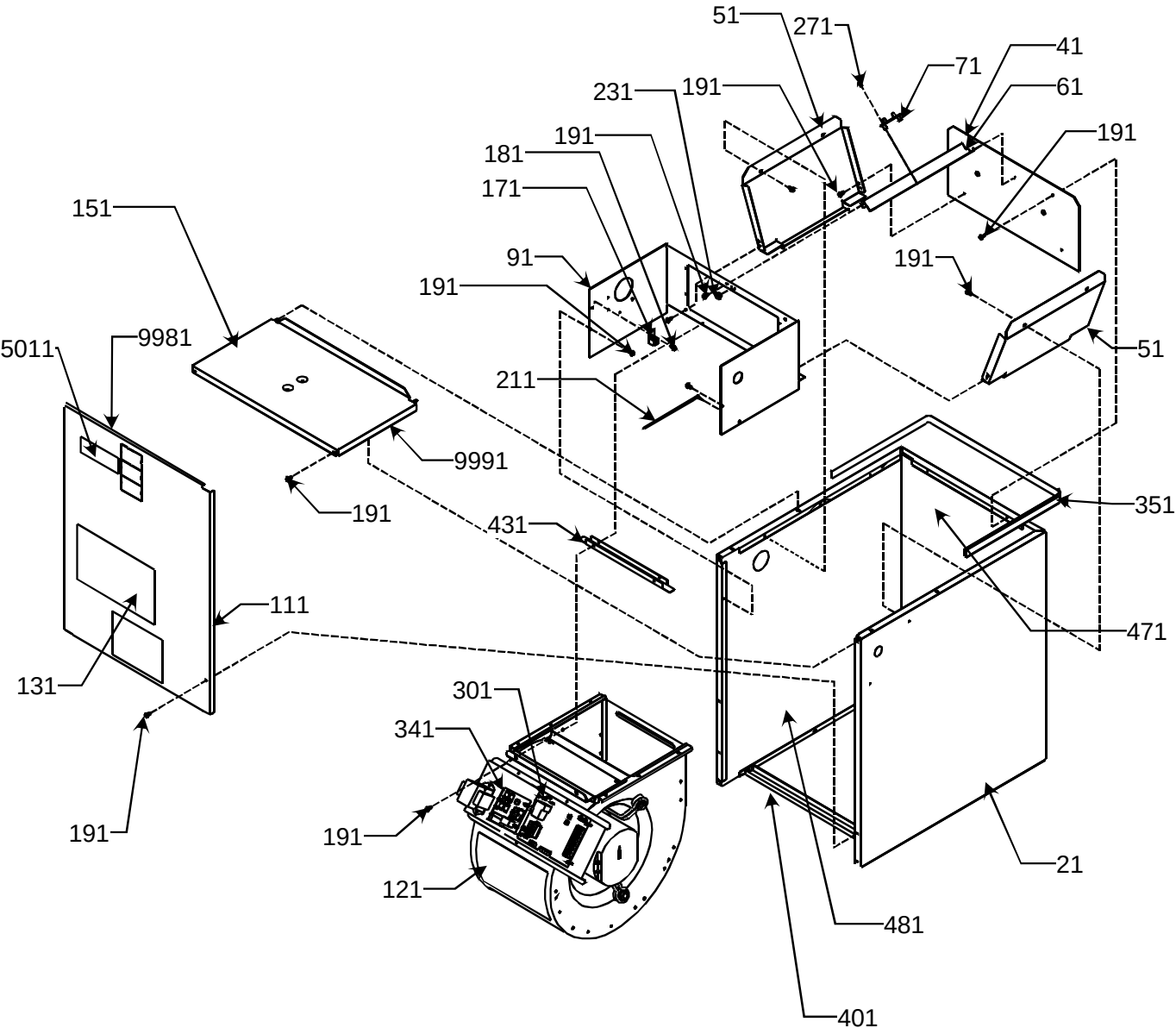
SPECIAL PARTS

11092510	INSTR-INSTALL (M3, M4, M5)
11092509	INSTR-INSTALL (M1, M2)
XS6200003	MANUAL SERVICE
XT6221002	MANUAL TECHNICAL
XP6220005	MANUAL-PARTS (M1, M2)
20287703	SPEC SHT-XBA (M1, M2)
20287705	SPEC SHT-XBV (M3, M4, M5)
20272701	WARRANTY

Expanded Model and Color Nomenclature

M1 - XBA48A	P1243301C
M2 - XBA60A	P1243302C
M3 - XBV36A	P1245501C
M4 - XBV48A	P1245502C
M5 - XBV60A	P1245503C

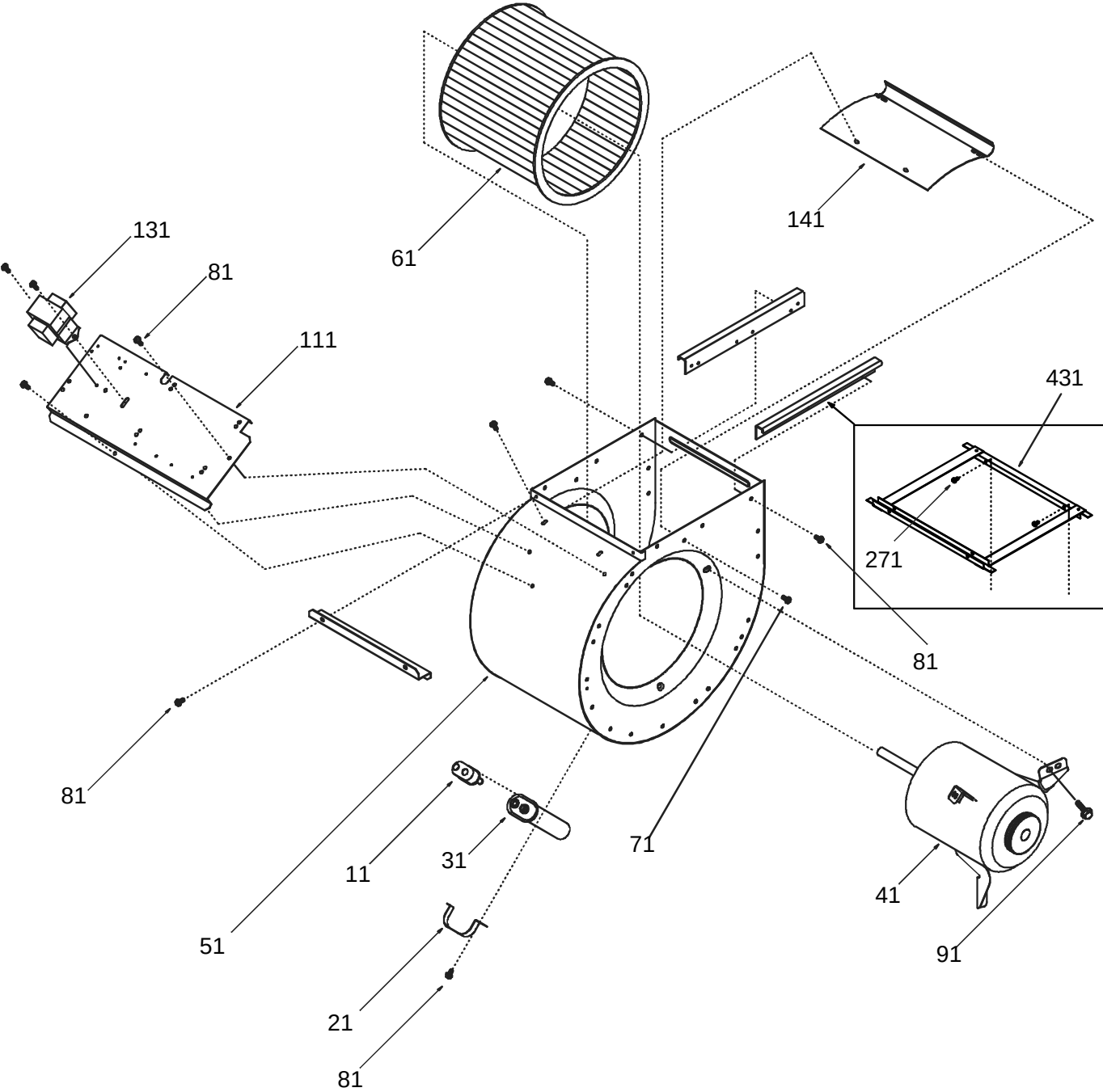
Cabinet Assembly



Cabinet Assembly

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>		9981 11087012	INSUL-DOOR (M2)
21 11068622	CABINET BWR (M3)	9991 11092113	INSUL-CABINET TOP (M3)
21 11068624	CABINET BWR (M4)	9991 11092114	INSUL-CABINET TOP (M1, M4)
21 11068626	CABINET BWR (M5)	9991 11092115	INSUL-CABINET TOP (M2, M5)
21 11068625	CABINET-PNT (M1)	NS 11091403	HARNESS-FIELD CONN 208/240 VAC 1Ø
21 11068627	CABINET-PNT (M2)	NS A4617505	NUT-WIRE (QTY AR)
41 11069508	SUPPORT-BACK (M1, M4)	NS 11080801	SUPPORT-FILTER (M3)
41 11069509	SUPPORT-BACK (M2, M5)	NS 11080802	SUPPORT-FILTER (M1, M4)
41 11069510	SUPPORT-BACK (M3)	NS 11080803	SUPPORT-FILTER (M2, M5)
51 11075901	SUPPORT-BLOWER (M1, M3, M4)	NS M0322201	TIE-ELEC (QTY AR)
51 11075902	SUPPORT-BLOWER (M2, M5)	NS 11135113	YELLOW THERMISTOR WIRES
61 11069102	BRKT-THERMISTOR	Expanded Model and Color Nomenclature	
71 11084501	THERMISTOR	M1 - XBA48A	P1243301C
91 11069407	SUPPORT-FRONT (M2, M5)	M2 - XBA60A	P1243302C
91 11069408	SUPPORT-FRONT (M3)	M3 - XBV36A	P1245501C
91 11069409	SUPPORT-FRONT (M1, M4)	M4 - XBV48A	P1245502C
111 11085101	DOOR ASSY (M3)	M5 - XBV60A	P1245503C
111 11085102	DOOR ASSY (M1, M4)		
111 11085103	DOOR ASSY (M2, M5)		
121 A4691701	GROMMET		
131 20177202	GASKET-CLOSED CELL (M2, M5)		
131 20177203	GASKET-CLOSED CELL (M1, M4)		
131 20177204	GASKET-CLOSED CELL (M3)		
151 11091806	TOP COVER ASSY (M2, M5)		
151 11091804	TOP COVER ASSY (M3)		
151 11091805	TOP COVER ASSY (M1, M4)		
171 A9015201	LUG-GROUND		
181 M0232903	SCREW-SE		
191 M0211016	SCREW-SM (QTY AR)		
211 C9443702	BRKT-MOTOR MT (M3, M4)		
231 A4554816	BUSHING-SNAP (M1, M3, M4, M5)		
261 11063406	HARNESS-HIGH VOLT (M3, M4, M5)		
271 M0216519	SCREW-SM (QTY AR)		
301 11074204	BOARD-CONTROL (M3, M4, M5)		
301 11074205	BOARD-CONTROL (M1, M2)		
321 11106809	HARNESS-WIRING (M3, M4, M5)		
331 11118704	HARNESS-WIRING (M3, M4, M5)		
341 11106901	BOARD-INTERFACE (M3, M4, M5)		
351 10839716	GASKET-URETHANE (QTY AR)		
401 20233801	RAIL-STRENGTH BWR (M3)		
401 20233802	STRENGTH RAIL (M1, M4)		
401 20233803	STRENGTH RAIL (M2, M5)		
431 20152002	BRACKET-BLOWER (M3, M4, M5)		
431 20152001	BRACKET-BLOWER BWR (M1, M2)		
471 20258609	INSUL-CABINET BACK (M4)		
471 20258610	INSUL-CABINET BACK (M5)		
471 20258605	INSUL-CABINET-BACK (M2)		
471 20258608	INSUL-CABINET-BACK (M1, M3)		
481 20258707	INSUL-CABINET-SIDE (M1, M3, M4)		
481 20258708	INSUL-CABINET-SIDE (M2, M5)		
5011 20353501	NAMEPLATE-XENON		
9981 11087010	INSUL-DOOR (M3)		
9981 11087011	INSUL-DOOR (M1, M4)		
9981 11087012	INSUL-DOOR (M5)		

Blower Assembly 36 - 48M BTU Models



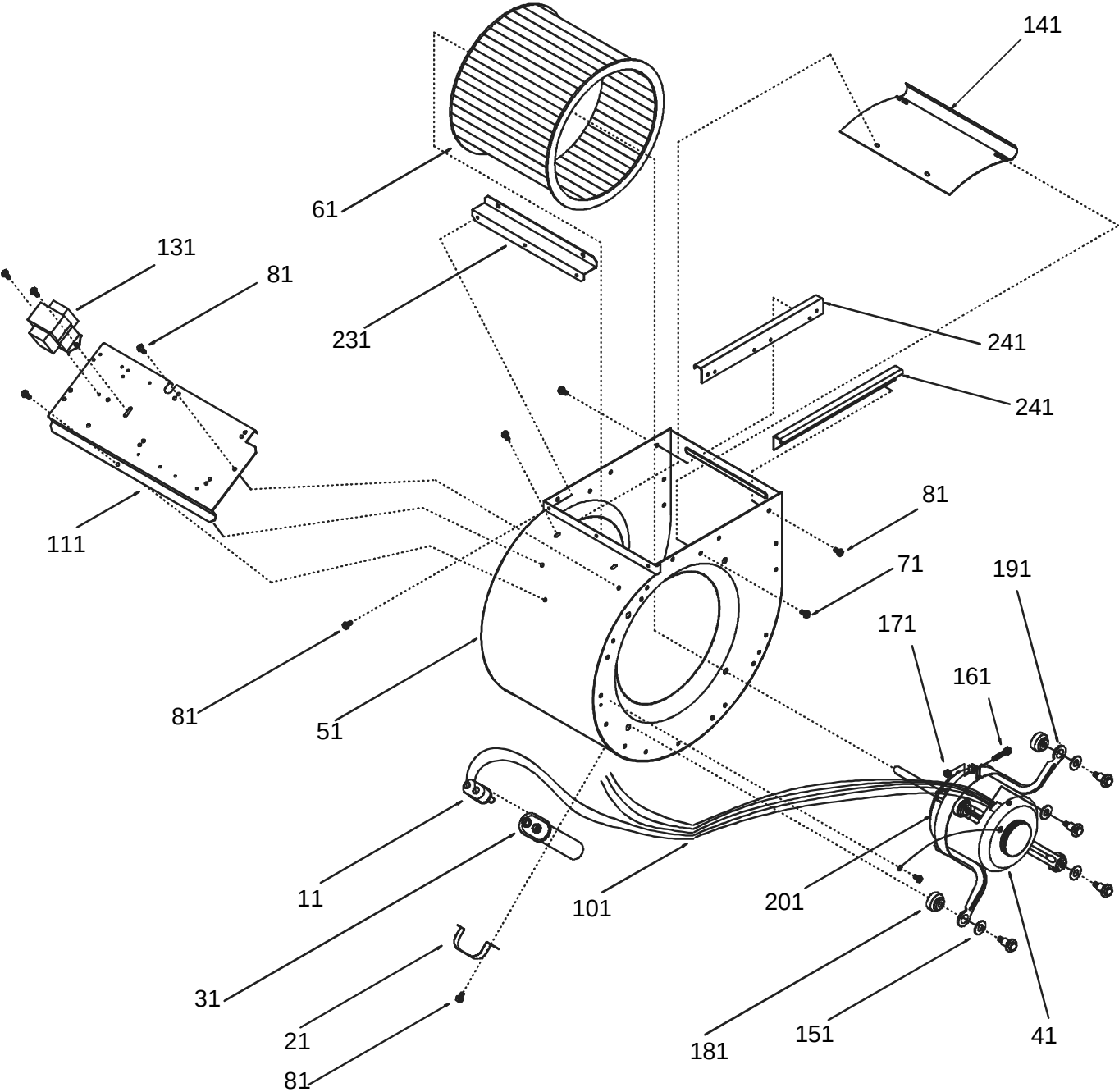
Blower Assembly 36 - 48M BTU Models

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
11	A3375801		CAPACITOR-BOOT (M1)
21	A4055402		STRAP-CAPACITOR (M1)
31	D6879747		CAPACITOR (M1)
31	M0211016		SCREW-SM #8-3/8LG (M4)
41	20257701		MOTOR BLWR-EC 1/2 (M3)
41	11091203		MOTOR-BLOWER (M1)
41	20257802		MOTOR-BLWR EC 3/4 (M4)
51	10324238		HSG WELD-10X10 BWR (M1, M4)
51	10324236		HSG WELD-10X7 BWR (M3)
61	D6723306		WHEEL-BLOWER (M1, M4)
61	D6723318		WHEEL-BLOWER (M3)
71	M0211021		SCREW-SM (M1, M3, M4)
81	M0211016		SCREW-SM (M1, M3, M4)
91	M0221461		SCREW-TC (M3, M4)
91	M0250558		SCREW-TC (M1)
111	20325201		PANEL-CONTROL (M1, M3, M4)
131	11084902		TRANSFORMER (M1, M3, M4)
141	C6121803		CUTOFF (M3)
141	C6121807		CUTOFF (M1, M4)
181	A4002701		GROMMET (M3, M4)
201	M0267144		SCREW-MACH (M3, M4)
271	M0211016		SCREW-SM (M1, M4)
431	20162401		BRKT ASSY-BLOWER (M1, M4)
NS	M0282015		NUT-KEPS (M3, M4)
NS	M0321202		TIE-ELEC LG (M1, M3, M4)
NS	M0274008		WASHER-FLAT (M3, M4)

Expanded Model and Color Nomenclature

M1 - XBA48A	P1243301C
M2 - XBA60A	P1243302C
M3 - XBV36A	P1245501C
M4 - XBV48A	P1245502C
M5 - XBV60A	P1245503C

Blower Assembly - 60M BTU Models



Blower Assembly - 60M BTU Models

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

11	A3375801	CAPACITOR-BOOT (M2)
21	A4055402	STRAP-CAPACITOR (M2)
31	D6879748	CAPACITOR (M2)
41	20257801	MOTOR BLWR-EC 3/4 (M5)
41	11091204	MOTOR-BLOWER (M2)
51	10324237	HSG WELD-11X10 BWR (M2, M5)
61	D6723311	WHEEL-BLOWER (M2, M5)
71	M0211020	SCREW-SM (M2)
71	M0211021	SCREW-SM #8-1 (M2, M5)
81	M0211016	SCREW-SM (M2, M5)
101	M0321202	TIE-ELEC LG (M2, M5)
111	20325201	PANEL-CONTROL (M2, M5)
131	11084902	TRANSFORMER (M2, M5)
141	C6121807	CUTOFF (M2, M5)
151	M0274008	WASHER-FLAT (M2, M5)
161	M0267144	SCREW-MACH (M2, M5)
171	M0282015	NUT-KEPS (M2, M5)
181	A4002701	GROMMET (M2, M5)
191	10441501	ARM-MTR MOUNT (M2, M5)
201	10441601	BAND-MTR MOUNT (M2, M5)
231	11080901	BRKT-MOUNTING (M2, M5)
241	11080703	RAIL-BLOWER (M2, M5)

Expanded Model and Color Nomenclature

M1 - XBA48A	P1243301C
M2 - XBA60A	P1243302C
M3 - XBV36A	P1245501C
M4 - XBV48A	P1245502C
M5 - XBV60A	P1245503C