

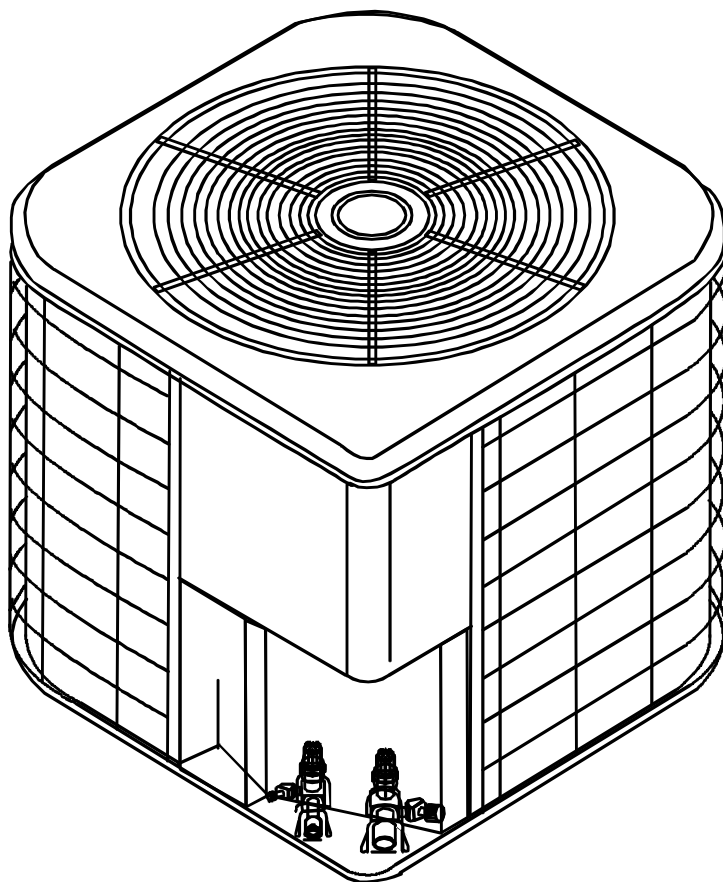


Parts

XH10* Remote Heat Pump Units

Models and manufacturing
numbers in this manual

XH10181A	P1242901C
XH10241A	P1242902C
XH10301A	P1242903C
XH10361A	P1242904C
XH10421A	P1242905C
XH10481A	P1242906C
XH10601A	P1242907C



This manual is to be used by qualified appliance technicians only. Xenon does not assume any responsibility for property damage or personal injury for improper service procedures performed by an unqualified person.

XP6210010
Revision 0
February 2002

Important Information

Xenon is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Xenon also recommends contacting an authorized technician and using authorized factory parts.

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Illustration and Parts 6 - 13

Views shown are for parts illustrations only, not servicing procedures.

Text Codes:

- AR - As Required
- NA - Not Available
- NS - Not Shown
- 00000000 - See Note
- QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)
- M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P _____
M2 - Model#2	P _____
M3 - Model#3	P _____

Functional Parts

Part No:	Description:
20214302	BOARD-DEFROST
20214401	BOARD-TREMINAL
D6789028	CAPACITOR (M6)
D6789051	CAPACITOR (M2)
D6789024	CAPACITOR-DUAL (M4, M5)
D6789025	CAPACITOR-METAL (M3)
D6789047	CAPACITOR-METAL (M7)
D6789048	CAPACITOR-POLY (M1)
B1104806	CAPACITOR-START (M1, M2)
10481829	COMP CR18K6-PFV171 (M1)
10289216	COMP-CP ZR28KC (M3)
10289217	COMP-CP ZR34KC (M4)
10289219	COMP-CP ZR40KC (M6)
10289218	COMP-CP ZR45KC (M5)
10289208	COMP-CP ZR57K3-PFV (M7)
11070910	COMP-CR22KF-PFV 171 (M2)
C6170004	CONTACTOR-25A (M1, M2, M3)
C6170002	CONTACTOR-30A (M4)
C6170005	CONTACTOR-40A (M5, M6, M7)
10030911	CONTROL-DEF 30/60
C6382501	CRANKCASE-HEATER (M2)
10685005	HARNESS-COIL
20048207	HARNESS-COMP (M7)
20048206	HARNESS-COMP (M3, M4, M5, M6)
20214501	HARNESS-CONTROL
20048205	HRNESS-COMP (M1, M2)
10584319	MOTOR-COND (M1)
10584308	MOTOR-COND (M2)
10584313	MOTOR-COND (M4, M5, M6, M7)
10584311	MOTOR-FAN (M3)
11076302	PISTON-ORIF 0550 (M1)
11076305	PISTON-ORIF 0630 (M2)
11076317	PISTON-ORIF 0650 (M3)
11076306	PISTON-ORIF 0689 (M4)
11076312	PISTON-ORIF 0846 (M5)
11076323	PISTON-ORIF 090 (M7)
11076321	PISTON-ORIFICE 074 (M6)
10142305	RELAY-START (M1, M2)
B1443824	RESTRICTOR 055 (M1)
B1443811	RESTRICTOR 063 (M2)
B1443821	RESTRICTOR 065 (M3)
B1443808	RESTRICTOR 069 (M4)
B1443825	RESTRICTOR 074 (M6)
B1443805	RESTRICTOR 084 (M5)
B1443827	RESTRICTOR 090 (M7)

Functional Parts

Part

No: Description:

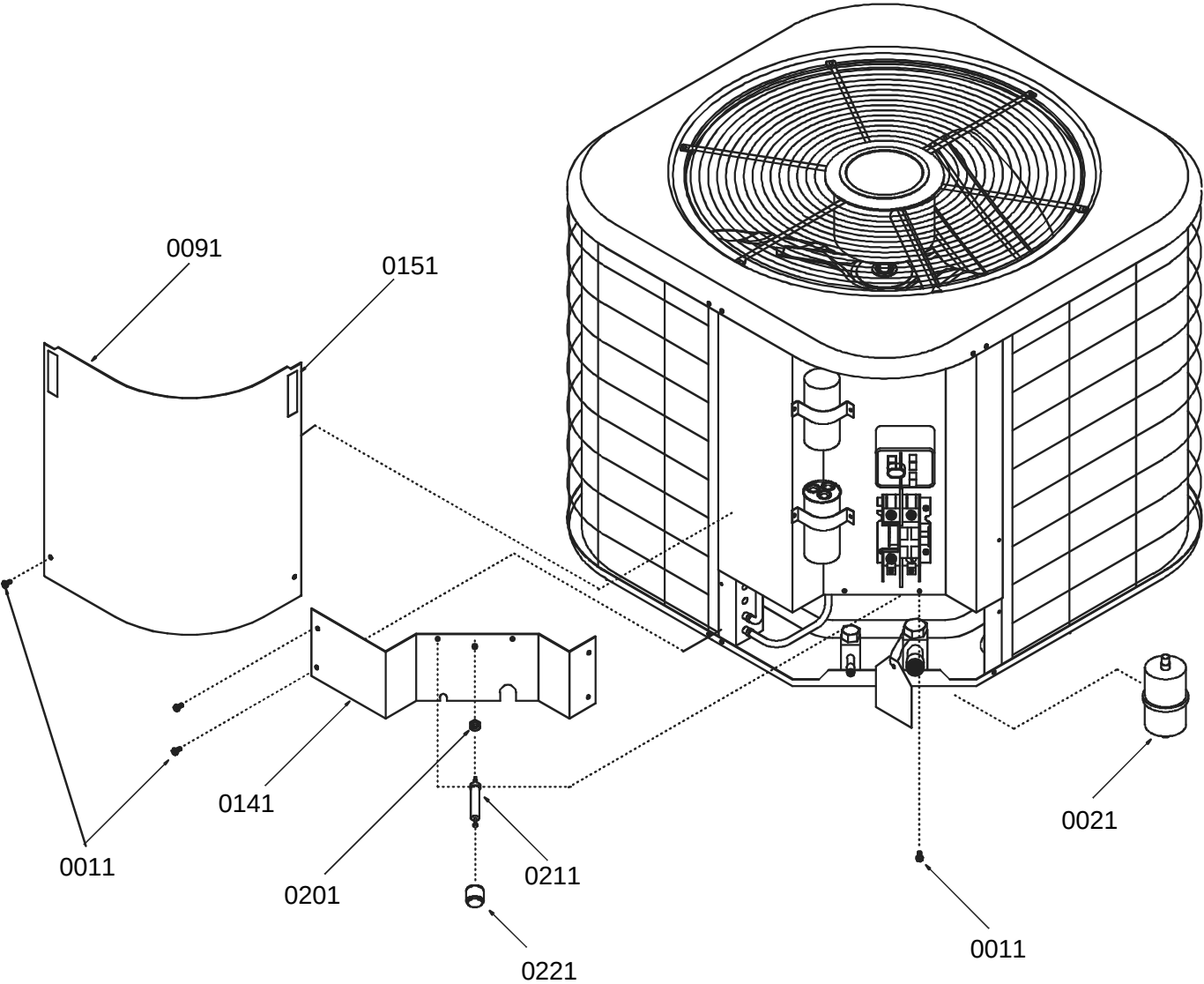
SPECIAL PARTS

10845807	MANUAL-INSTAL
10659202	MANUAL-OWNERS
XS6200003	SERVICE MANUAL
20209817	SPEC SHT-XH10181A (M1)
20209818	SPEC SHT-XH10241A (M2)
20209819	SPEC SHT-XH10301A (M3)
20209820	SPEC SHT-XH10361A (M4)
20209821	SPEC SHT-XH10421A (M6)
20209822	SPEC SHT-XH10481A (M5)
20209823	SPEC SHT-XH10601A (M6, M7)
XT6211003	TECHNICAL INFORMATION
10847107	WARRANTY-10 YR

Expanded Model and Color Nomenclature

M1 - XH10181A	P1242901C
M2 - XH10241A	P1242902C
M3 - XH10301A	P1242903C
M4 - XH10361A	P1242904C
M5 - XH10421A	P1242905C
M6 - XH10481A	P1242906C
M7 - XH10601A	P1242907C

Control Cover



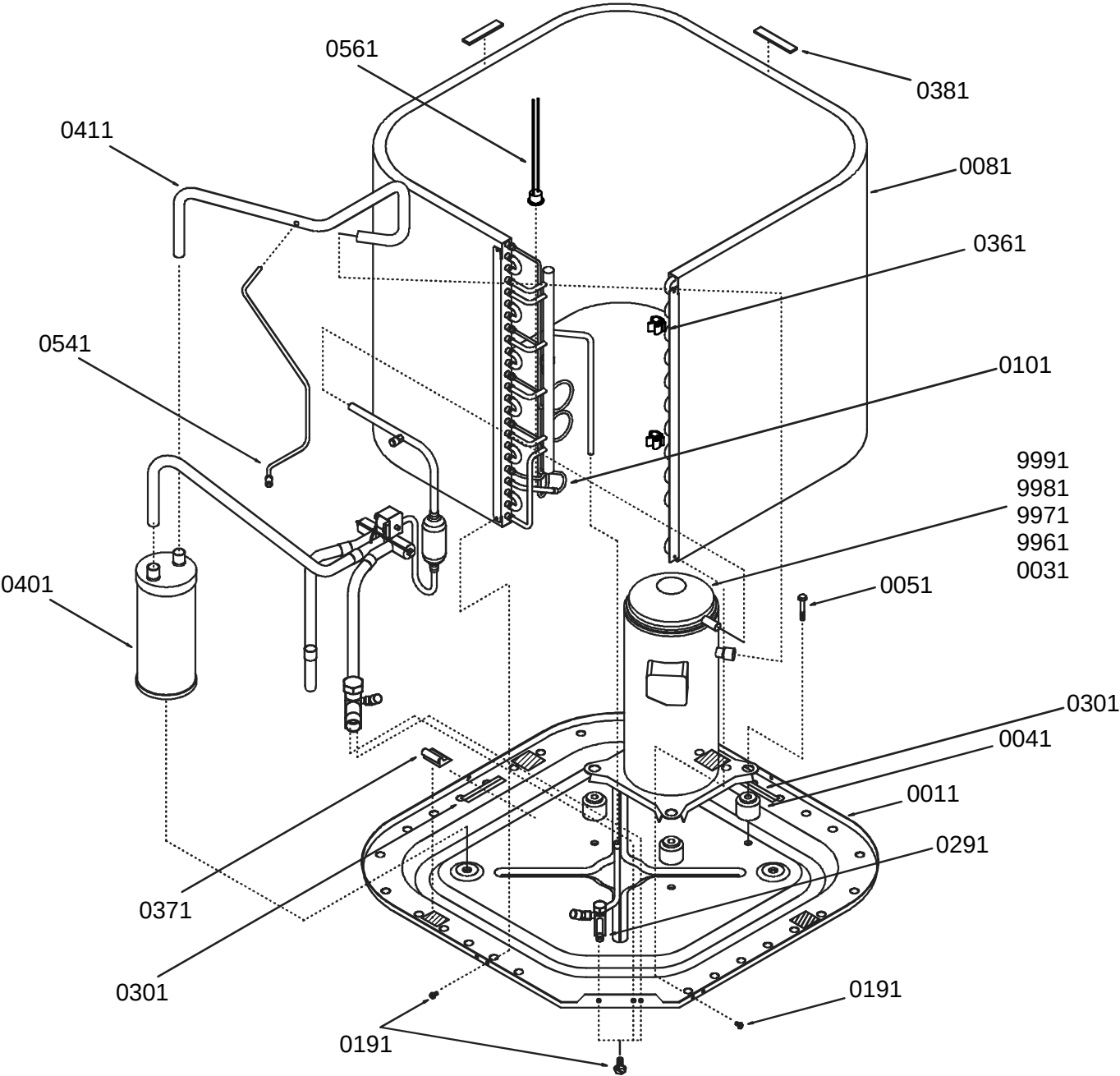
Control Cover

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
0011 M0220816	SCREW-SM (QTY AR)		
0021 11012001	FILTER/DRIER-BI-FLOW		
0091 20160401	COVER-CONTROL (M2)		
0091 20160402	COVER-CONTROL (M1, M3, M4, M5, M6, M7)		
0141 20160201	PANEL-SRVC VLV (M1, M3)		
0141 20160202	PANEL-SRVC VLV (M4, M5, M7)		
0141 20160203	PANEL-SRVC VLV (M2, M6)		
0151 10839819	GASKET-FOAM (QTY AR)		
0201 M0282406	NUT-HEX		
0211 A4692801	VALVE-CORE		
0221 A4692602	NUT-CAP		
NS 11076302	PISTON-ORIF 0550 (M1)		
NS 11076305	PISTON-ORIF 0630 (M2)		
NS 11076317	PISTON-ORIF 0650 (M3)		
NS 11076306	PISTON-ORIF 0689 (M4)		
NS 11076312	PISTON-ORIF 0846 (M5)		
NS 11076323	PISTON-ORIF 090 (M7)		
NS 11076321	PISTON-ORIFICE 074 (M6)		
NS B1443824	RESTRICTOR 055 (M1)		
NS B1443811	RESTRICTOR 063 (M2)		
NS B1443821	RESTRICTOR 065 (M3)		
NS B1443808	RESTRICTOR 069 (M4)		
NS B1443825	RESTRICTOR 074 (M6)		
NS B1443805	RESTRICTOR 084 (M5)		
NS B1443827	RESTRICTOR 090 (M7)		
NS M0274068	WASHER-TEFLON		

Expanded Model and Color Nomenclature

M1 - XH10181A	P1242901C
M2 - XH10241A	P1242902C
M3 - XH10301A	P1242903C
M4 - XH10361A	P1242904C
M5 - XH10421A	P1242905C
M6 - XH10481A	P1242906C
M7 - XH10601A	P1242907C

Condenser



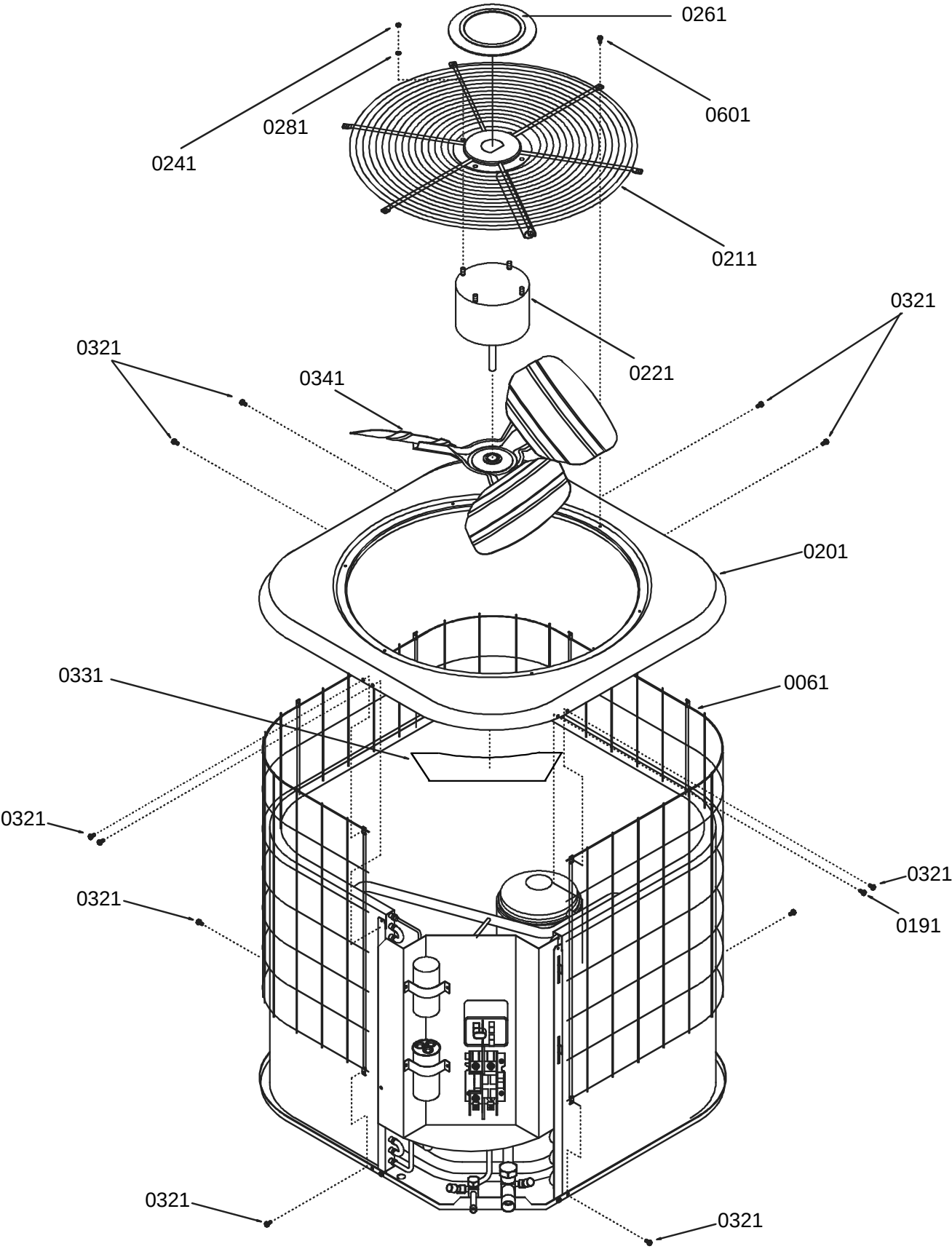
Condenser

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>		9981 10398702	GASKET-TERM BOX (M6, M7)
0011 20159901	BASEPAN (M1, M2)	9991 10398602	COVER-TERM BOX (M6, M7)
0011 20160001	BASEPAN (M3, M4, M5, M6, M7)	9991 10566801	COVER-TERM BOX (M2)
0031 10481829	COMP CR18K6-PFV171 (M1)	NS 20048206	HARNESS-COMP (M3, M4, M5, M6)
0031 10289216	COMP-CP ZR28KC (M3)	NS 20048207	HARNESS-COMP (M7)
0031 10289217	COMP-CP ZR34KC (M4)	NS 20048205	HRNESS-COMP (M1, M2)
0031 10289219	COMP-CP ZR40KC (M6)		
0031 10289218	COMP-CP ZR45KC (M5)		
0031 10289208	COMP-CP ZR57K3-PFV (M7)		
0031 11070910	COMP-CR22KF-PFV 171 (M2)		
0041 10107301	GROMMET-COMP FOOT (M3, M4, M5, M6, M7)		
0041 B1315401	GROMMET-COMP FOOT (M1, M2)		
0051 M0221641	SCREW-SHOULDER TF (QTY 4)		
0081 20220303	COND ASSY (M1)		
0081 20220406	COND ASSY (M2)		
0081 20220503	COND ASSY (M3)		
0081 20220604	COND ASSY (M4)		
0081 20220704	COND ASSY (M6)		
0081 20228408	COND ASSY (M5)		
0081 20228409	COND ASSY (M7)		
0101 20218102	FORMED DIST (M1)		
0101 20226402	FORMED DIST (M3)		
0101 20226502	FORMED DIST (M2)		
0101 20226602	FORMED DIST (M4)		
0101 20230803	FORMED DIST (M5)		
0101 20230804	FORMED DIST (M6, M7)		
0191 M0220816	SCREW-SM (QTY AR)		
0291 20232201	LIQUID VALVE WELD		
0301 10839819	GASKET-FOAM (QTY AR)		
0361 20161701	HANGER-CLIP (QTY AR)		
0371 20206601	SUPPORT-COIL (QTY AR)		
0381 10839819	GASKET-FOAM (QTY AR)		
0401 11190801	ACCUMULATOR (M4)		
0401 11190802	ACCUMULATOR (M5, M7)		
0401 11190810	ACCUMULATOR (M1)		
0401 11190811	ACCUMULATOR (M2)		
0401 11190812	ACCUMULATOR (M3)		
0401 11190813	ACCUMULATOR (M6)		
0411 20150202	TUBE-ACCUM/COMP (M1)		
0411 20213504	TUBE-ACCUM/COMP (M5, M7)		
0411 20218401	TUBE-ACCUM/COMP (M2)		
0411 20226101	TUBE-ACCUM/COMP (M4)		
0411 20235502	TUBE-ACCUM/COMP (M3)		
0411 20213503	TUBE-ACCUM/COMP REM (M6)		
0541 10808432	GAGE PORT WELD (M3)		
0541 10808433	GAGE PORT WELD (M4)		
0541 10808435	GAGE PORT WELD (M2)		
0541 10808439	GAGE PORT WELD (M1)		
0541 10808434	GAGE PORT WELD REM (M6)		
0541 10808455	TUBE WELD-GAGE (M5, M7)		
0561 10030911	CONTROL-DEF 30/60		
9961 10482601	RETAINER-HEATER (M2)		
9971 C6382501	CRANKCASE-HEATER (M2)		
9981 10021901	GASKET-TERM BOX (M2)		

Expanded Model and Color Nomenclature

M1 - XH10181A	P1242901C
M2 - XH10241A	P1242902C
M3 - XH10301A	P1242903C
M4 - XH10361A	P1242904C
M5 - XH10421A	P1242905C
M6 - XH10481A	P1242906C
M7 - XH10601A	P1242907C

Outer Cabinet/Fan



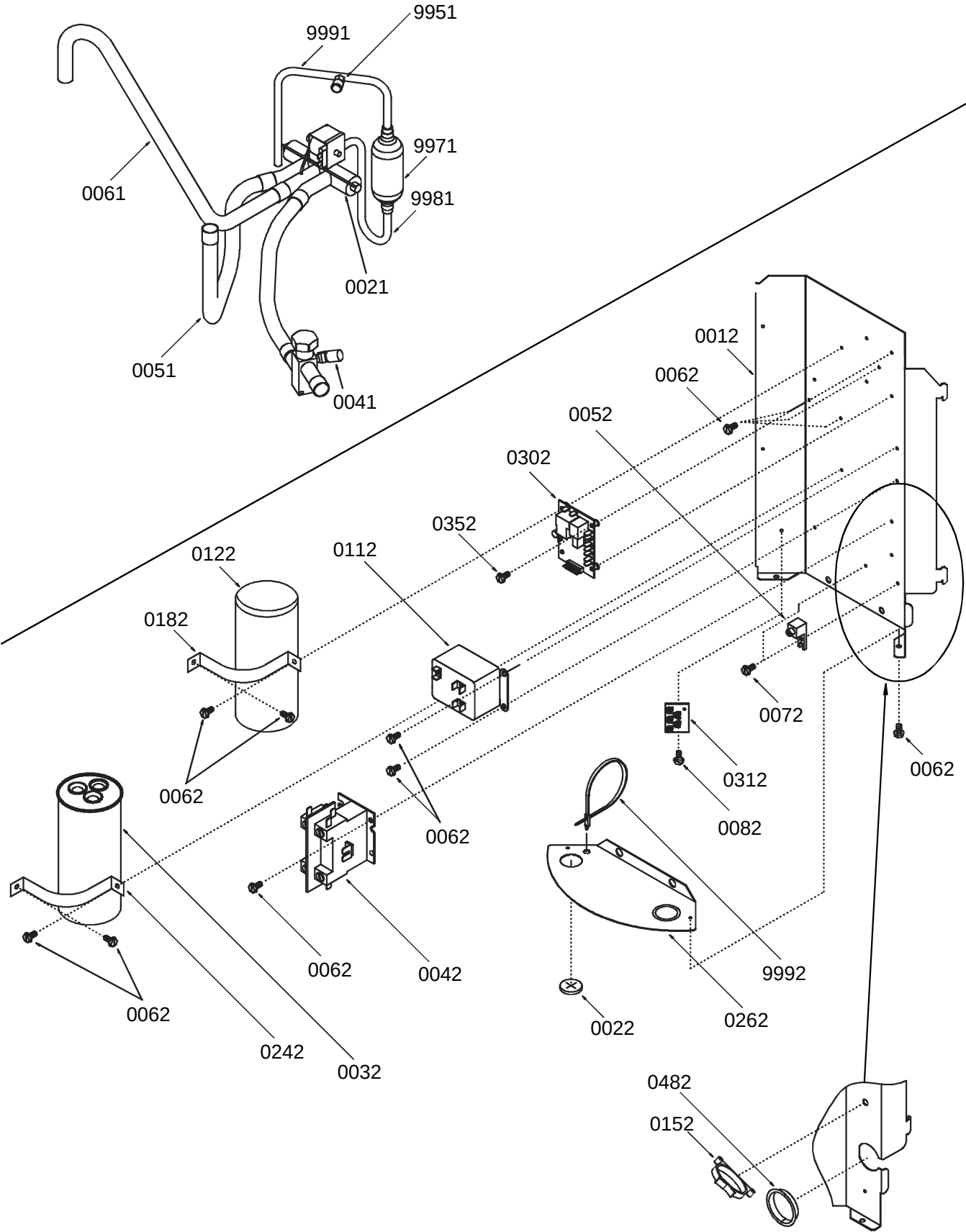
Outer Cabinet/Fan

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
0061 20182502	GRILLE-FORMED (M1)		
0061 20182504	GRILLE-FORMED (M3)		
0061 20182505	GRILLE-FORMED (M6)		
0061 20182514	GRILLE-FORMED (M2)		
0061 20182515	GRILLE-FORMED (M4, M5, M7)		
0191 M0220816	SCREW-SM (QTY AR)		
0201 20160501	TOP (M1, M2)		
0201 20161201	TOP (M3, M4, M5, M6, M7)		
0211 10589801	GRILLE-FAN (M1, M2)		
0211 10589802	GRILLE-FAN (M3, M4, M5, M6, M7)		
0221 10584308	MOTOR-COND (M2)		
0221 10584313	MOTOR-COND (M4, M5, M6, M7)		
0221 10584319	MOTOR-COND (M1)		
0221 10584311	MOTOR-FAN (M3)		
0241 M0280801	NUT-HEX (QTY AR)		
0261 20164302	DISK-LOGO		
0281 M0272803	WASHER-LOCK (QTY AR)		
0321 M0229130	SCREW-SD (QTY AR)		
0331 20164001	GASKET-CONT PANEL		
0341 10625721	FAN-COND (M1, M2)		
0341 10625722	FAN-COND (M3)		
0341 10625723	FAN-COND (M4, M5, M6, M7)		
0601 M0229303	SCREW-SM (QTY AR)		

Expanded Model and Color Nomenclature

M1 - XH10181A	P1242901C
M2 - XH10241A	P1242902C
M3 - XH10301A	P1242903C
M4 - XH10361A	P1242904C
M5 - XH10421A	P1242905C
M6 - XH10481A	P1242906C
M7 - XH10601A	P1242907C

Tubing/Control Box



Tubing/Control Box

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:														
<i>Image 1:</i>		0242 C6300513	STRAP-CAPACITOR (M3, M4, M5, M6, M7)														
0021 10680701	VALVE-REVERSING (M1)	0262 20161101	BOTTOM-CNTRL PNL														
0021 10680904	VALVE-REVERSING (M5, M7)	0302 20214302	BOARD-DEFROST														
0021 10681001	VALVE-REVERSING (M4)	0312 20214401	BOARD-TREMINAL														
0021 10681004	VALVE-REVERSING (M6)	0352 M0216519	SCREW-SM (QTY AR)														
0021 10793001	VALVE-REVERSING (M2, M3)	0482 A4554807	BUSHING-SNAP														
0041 20231301	SUCT VLV WELD (M1)	9992 M0322201	TIE-ELEC (QTY AR)														
0041 20231401	SUCT VLV WELD (M2)	NS M0321202	TIE-ELEC LG (QTY AR)														
0041 20231501	SUCT VLV WELD (M3)	Expanded Model and Color Nomenclature <table><tr><td>M1 - XH10181A</td><td>P1242901C</td></tr><tr><td>M2 - XH10241A</td><td>P1242902C</td></tr><tr><td>M3 - XH10301A</td><td>P1242903C</td></tr><tr><td>M4 - XH10361A</td><td>P1242904C</td></tr><tr><td>M5 - XH10421A</td><td>P1242905C</td></tr><tr><td>M6 - XH10481A</td><td>P1242906C</td></tr><tr><td>M7 - XH10601A</td><td>P1242907C</td></tr></table>		M1 - XH10181A	P1242901C	M2 - XH10241A	P1242902C	M3 - XH10301A	P1242903C	M4 - XH10361A	P1242904C	M5 - XH10421A	P1242905C	M6 - XH10481A	P1242906C	M7 - XH10601A	P1242907C
M1 - XH10181A	P1242901C																
M2 - XH10241A	P1242902C																
M3 - XH10301A	P1242903C																
M4 - XH10361A	P1242904C																
M5 - XH10421A	P1242905C																
M6 - XH10481A	P1242906C																
M7 - XH10601A	P1242907C																
0041 20231601	SUCT VLV WELD (M4)																
0041 20231701	SUCT VLV WELD (M5, M6, M7)																
0051 20232401	TUBE RV/MANIFOLD (M5, M6, M7)																
0051 20235601	TUBE-MAN/RV (M3)																
0051 20150001	TUBE-RV/MAN (M4)																
0051 20235201	TUBE-RV/MAN (M1)																
0051 20235302	TUBE-RV/MAN (M2)																
0051 20150101	TUBE-RV/MAN REM (M6)																
0061 20226001	TUBE-ACCUM/RV (M4)																
0061 20235401	TUBE-ACCUM/RV (M3)																
0061 20218301	TUBE-ACCUM/RVLV (M2)																
0061 20215501	TUBE-RV/ACCUM (M1)																
0061 20232301	TUBE-RV/ACCUM (M5, M6, M7)																
9951 A4692702	VALVE-DILL																
9971 11020801	MUFFLER																
9981 20213301	TUBE-MUFFLER/RV (M4, M5, M6, M7)																
9981 20215301	TUBE-MUFFLER/RV (M1, M2, M3)																
9991 20213701	TUBE-MUFFLER/COMP (M4, M6)																
9991 20213702	TUBE-MUFFLER/COMP (M5)																
9991 20213703	TUBE-MUFFLER/COMP (M7)																
9991 20215201	TUBE-MUFFLER/COMP (M1)																
9991 20215202	TUBE-MUFFLER/COMP (M2)																
9991 20227301	TUBE-MUFFLER/COMP (M3)																
NS 10685005	HARNESS-COIL																
NS 20214501	HARNESS-CONTROL																
<i>Image 2:</i>																	
0022 A4603801	GROMMET																
0032 D6789028	CAPACITOR (M6)																
0032 D6789051	CAPACITOR (M2)																
0032 D6789024	CAPACITOR-DUAL (M4, M5)																
0032 D6789025	CAPACITOR-METAL (M3)																
0032 D6789047	CAPACITOR-METAL (M7)																
0032 D6789048	CAPACITOR-POLY (M1)																
0042 C6170004	CONTACTOR-25A (M1, M2, M3)																
0042 C6170002	CONTACTOR-30A (M4)																
0042 C6170005	CONTACTOR-40A (M5, M6, M7)																
0052 A9015201	LUG-GROUND																
0062 M0216515	SCREW-SM (QTY AR)																
0072 M0216529	SCREW-SM																
0112 10142305	RELAY-START (M1, M2)																
0122 B1104806	CAPACITOR-START (M1, M2)																
0152 M0118702	CLIP-GUIDE																
0182 C6300508	STRAP-CAPACITOR (M1, M2)																
0242 C6300508	STRAP-CAPACITOR (M1, M2)																