



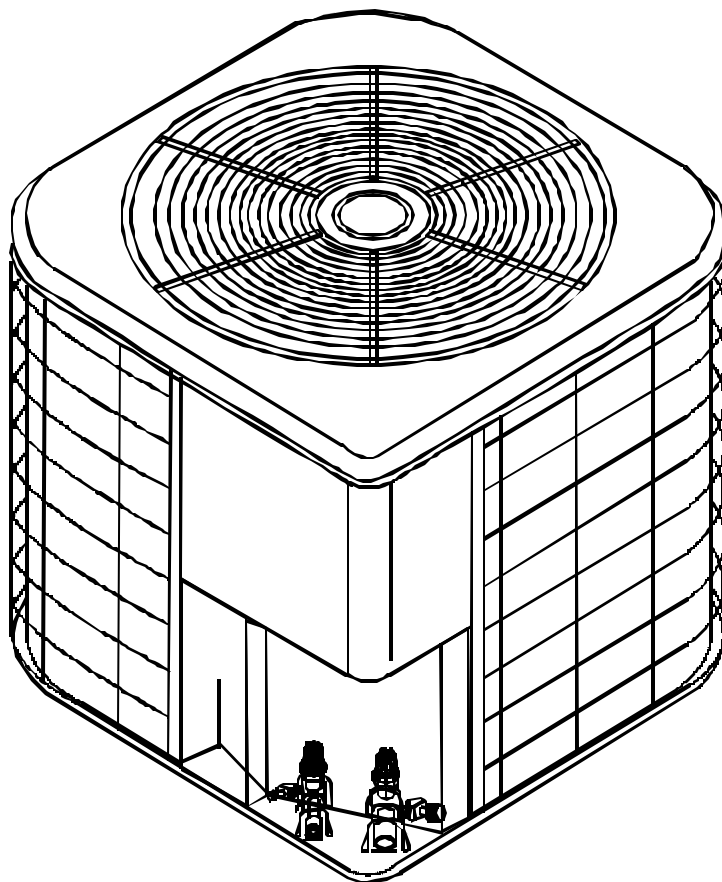
Service Parts

XA14* Remote Cooling Units

This manual replaces XP6113001 Revision 0.

Models and manufacturing
numbers in this manual

XA14241A	P1244801C
XA14241A	P1244807C
XA14301A	P1244802C
XA14361A	P1244803C
XA14421A	P1244804C
XA14481A	P1244805C
XA14601A	P1244806C



This manual is to be used by qualified appliance technicians only. Xenon does not assume any responsibility for property damage or personal injury for improper service procedures performed by an unqualified person.

XP6113001
Revision 1
October 2002

Important Information

Xenon is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Xenon also recommends contacting an authorized technician and using authorized factory parts.

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Views shown are for parts illustrations only, not servicing procedure

Revision 1 Adds manufacturing number P1244807C.

Text Codes:

- AR - As Required
- NA - Not Available
- NS - Not Shown
- 00000000 - See Note
- QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)
- M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P _____
M2 - Model#2	P _____
M3 - Model#3	P _____

Functional Parts

Part

No: Description:

B1274701	BOARD-TERM
D6789046	CAPACITOR (M5)
D6789024	CAPACITOR (M1, M2)
D6789043	CAPACITOR (M4)
D6789047	CAPACITOR (M6)
D6789031	CAPACITOR (M3)
D6789049	CAPACITOR-POLY (M7)
20412602	COMP-CP ZR22K4-PFV (M7)
11012508	COMP-CP ZR22K3-PFV (M1)
11012507	COMP-CP ZR26K3-PFV (M2)
11012506	COMP-CP ZR32K3-PFV (M3)
11012505	COMP-CP ZR36K3-PFV (M4)
11012504	COMP-CP ZR42K3-PFV (M5)
10289209	COMP-CP ZR54K3-PFV (M6)
11070803	COND ASSY-PPNT (M3, M4)
11066702	COND ASSY-PPNT (M1, M7)
11066703	COND ASSY-PPNT (M2)
11071202	COND ASSY-PPNT (M6)
11072002	COND ASSY-PPNT (M5)
10641502	DRIER-FILTER (M3, M4, M5, M6)
10641501	DRIER-FILTER (M1, M2, M7)
10625705	FAN-CONDENSER (M1, M2, M7)
10625707	FAN-CONDENSER (M3, M4, M5, M6)
10686509	HARNESS-COMP (M3, M5)
11169001	HARNESS-WIRING (M6)
10584307	MOTOR-COND (M1, M2, M7)
10584313	MOTOR-COND (M3, M4, M5, M6)
C6415502	PROTECTOR-CYCLE
10686508	STRAP-CAPACITOR (M1, M2, M7)

Functional Parts

Part No:	Description:
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SPECIAL PARTS

20325006	INSERT-LOGO XENON
10652412	MANUAL-INSTAL
10659205	MANUAL-OWNERS
XP6113001	PARTS MANUAL
XT6112003	TECHNICAL INFORMATION
20272701	WARRANTY
20192331	XA14241A-SPEC SHT (M7)
20192324	XA14241A-SPEC SHT (M1)
20192325	XA14301A-SPEC SHT (M2)
20192326	XA14361A-SPEC SHT (M3)
20192327	XA14421A-SPEC SHT (M4)
20192328	XA14481A-SPEC SHT (M5)
20192329	XA14601A-SPEC SHT (M6)

Expanded Model and Color Nomenclature

M1 - XA14241A	P1244801C
M2 - XA14301A	P1244802C
M3 - XA14361A	P1244803C
M4 - XA14421A	P1244804C
M5 - XA14481A	P1244805C
M6 - XA14601A	P1244806C
M7 - XA14241A	P1244807C

Control Cover/Compressor/Tubing

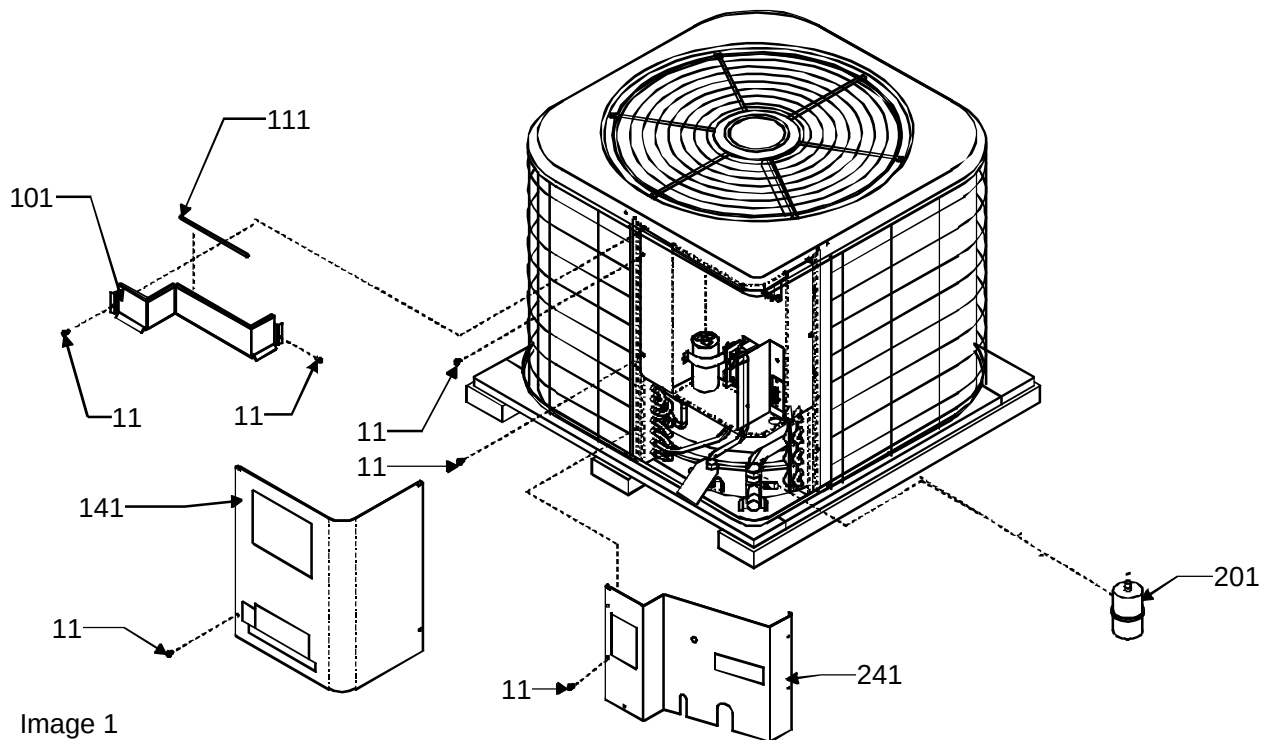
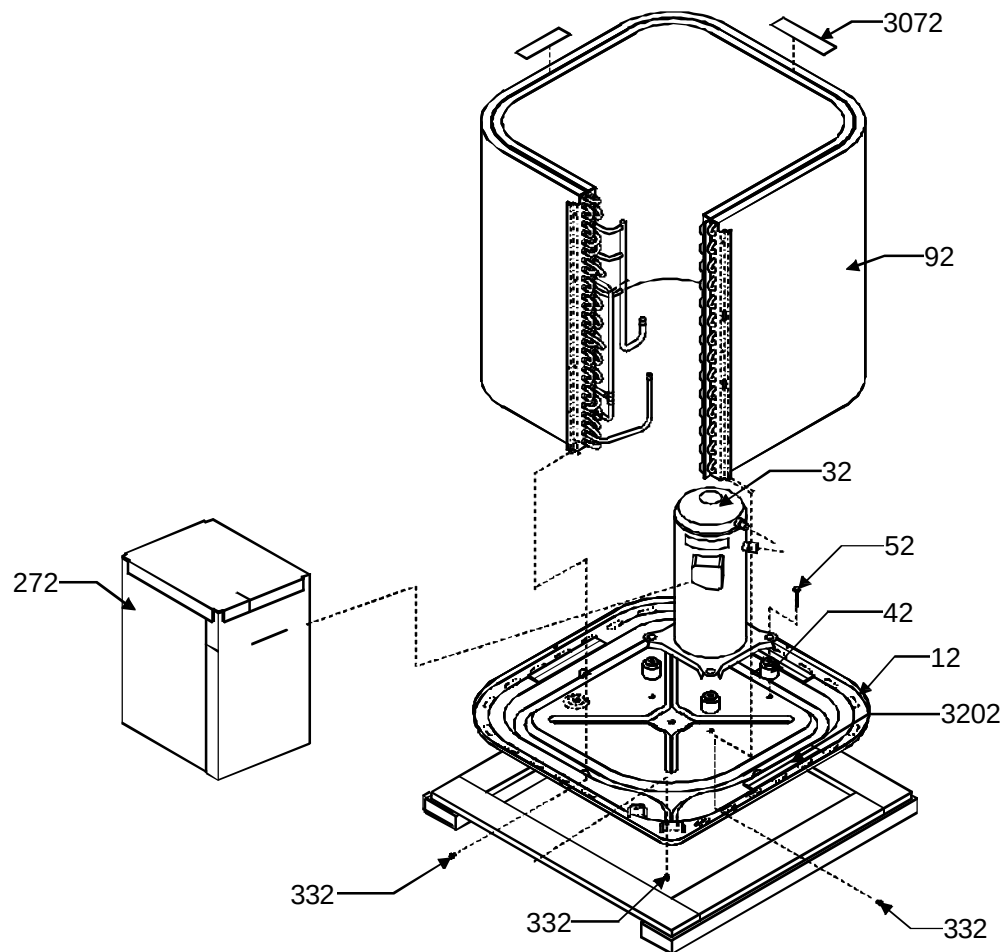


Image 1

Image 2



Control Cover/Compressor/Tubing

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

11	M0220816	SCREW-SM (QTY AR)
101	10597407	FILLER-CONTROL (M3, M4, M5)
101	10597408	FILLER-CONTROL (M1, M2, M7)
101	10597409	FILLER-CONTROL (M6)
111	10839810	GASKET-.18X.38 (M1, M2, M3, M4, M5, M6)
141	10589917	COVER-CONTROL (M7)
141	10589920	COVER-CONTROL (M1, M2)
141	10589921	COVER-CONTROL (M3, M4, M5)
141	10589922	COVER-CONTROL (M6)
201	10641501	DRIER-FILTER (M1, M2, M7)
201	10641502	DRIER-FILTER (M3, M4, M5, M6)
241	20289707	PANEL-VALVE (M7)
241	20289708	VALVE PANEL (M1, M2, M3, M4, M5, M6)

Image 2:

12	10258303	BASEPAN (M7)
12	10258304	BASEPAN (M1, M2)
12	10258404	BASEPAN (M3, M4, M5, M6)
32	20412602	COMP-CP ZR22K4-PFV (M7)
32	11012508	COMP-CP ZR22K3-PFV (M1)
32	11012507	COMP-CP ZR26K3-PFV (M2)
32	11012506	COMP-CP ZR32K3-PFV (M3)
32	11012505	COMP-CP ZR36K3-PFV (M4)
32	11012504	COMP-CP ZR42K3-PFV (M5)
32	10289209	COMP-CP ZR54K3-PFV (M6)
42	10107301	GROMMET-COMP FOOT (QTY 4)
52	M0221641	SCREW-SHOULDER TF (QTY 4)
92	11066702	COND ASSY-PPNT (M1, M7)
92	11066703	COND ASSY-PPNT (M2)
92	11070803	COND ASSY-PPNT (M3, M4)
92	11071202	COND ASSY-PPNT (M6)
92	11072002	COND ASSY-PPNT (M5)
272	11026401	BLANKET-SOUND (M1, M2)
272	11026501	BLANKET-SOUND (M3, M4, M5)
272	11026601	BLANKET-SOUND (M6)
272	B1488810	COMPRESSOR BLANKET (M7)
332	M0220816	SCREW-SM (QTY 7)
3072	10839819	GASKET-.062X.50 (QTY AR)
3202	20328901	SUPPORT-COIL (QTY 4)

Expanded Model and Color Nomenclature

M1 - XA14241A	P1244801C
M2 - XA14301A	P1244802C
M3 - XA14361A	P1244803C
M4 - XA14421A	P1244804C
M5 - XA14481A	P1244805C
M6 - XA14601A	P1244806C
M7 - XA14241A	P1244807C

Tubing

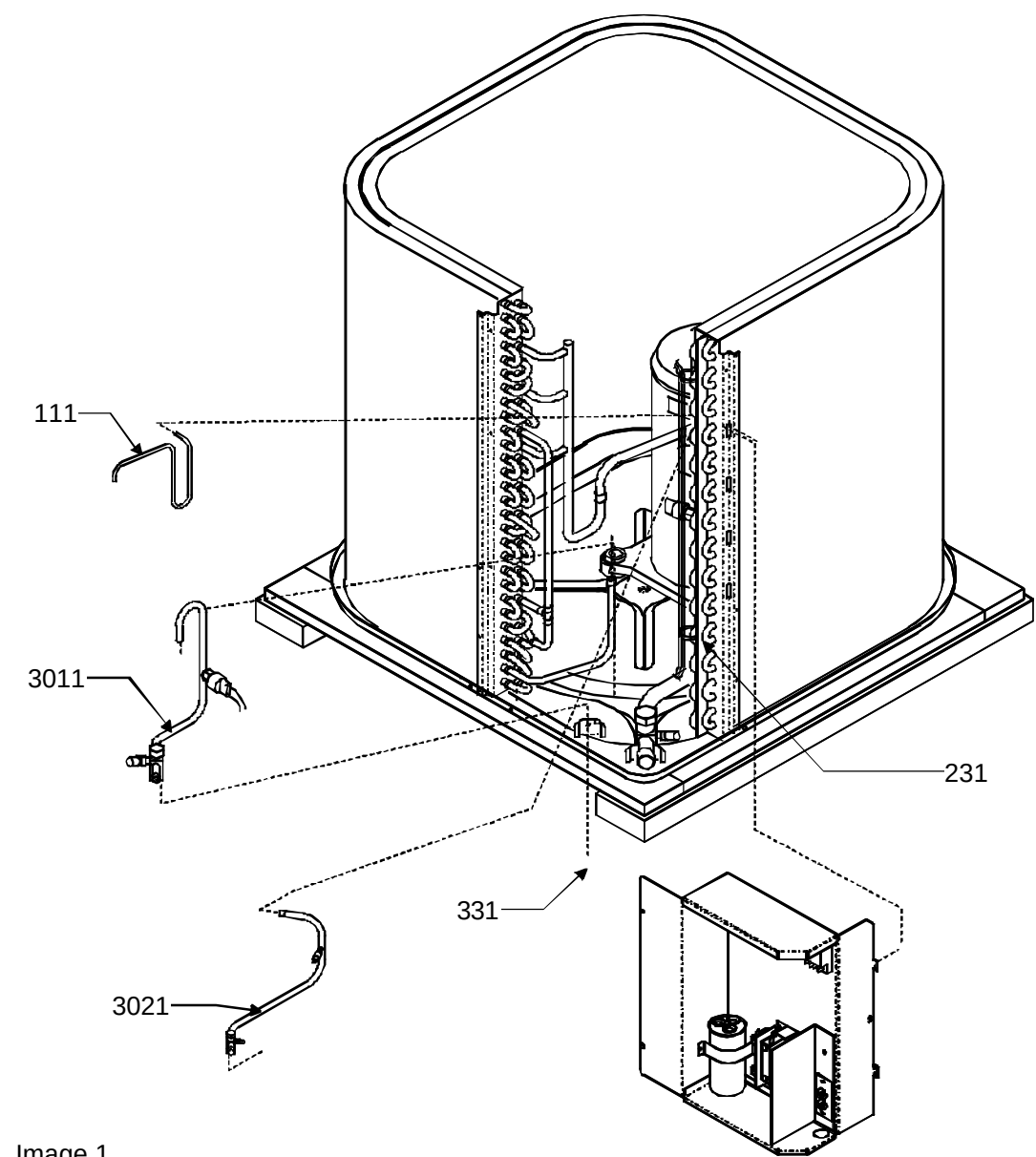


Image 1

Image 2

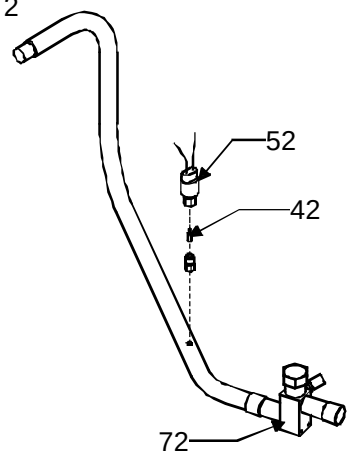
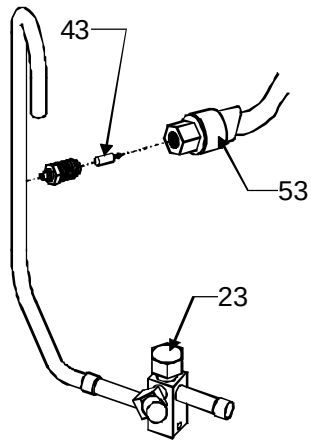


Image 3



Tubing

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

111	11066903	TUBE-DISCHARGE (M1, M2)
111	11066904	TUBE-DISCHARGE (M7)
111	11070401	TUBE-DISCHARGE (M3, M4)
111	11071502	TUBE-DISCHARGE (M5, M6)
231	M0321202	TIE-ELEC LG (QTY AR)
331	M0220816	SCREW-SM (QTY 7)
3011	20317501	LIQUID VALVE WELD
3021	20317105	SUCT/SWT WELD (M6)
3021	20317107	SUCT/SWT WELD (M3, M4)
3021	20317108	SUCT/SWT WELD (M5)
3021	20317109	SUCT/SWT WELD (M1, M2)
3021	20317124	SUCT/SWT WELD (M7)

Image 2:

42	A4692801	VALVE-CORE
52	C6453306	CUTOUT-LOW PRESS
72	20163902	VALVE-SERVICE 3/4 (M1, M2, M7)
72	20163903	VALVE-SERVICE 7/8 (M3, M4, M5, M6)

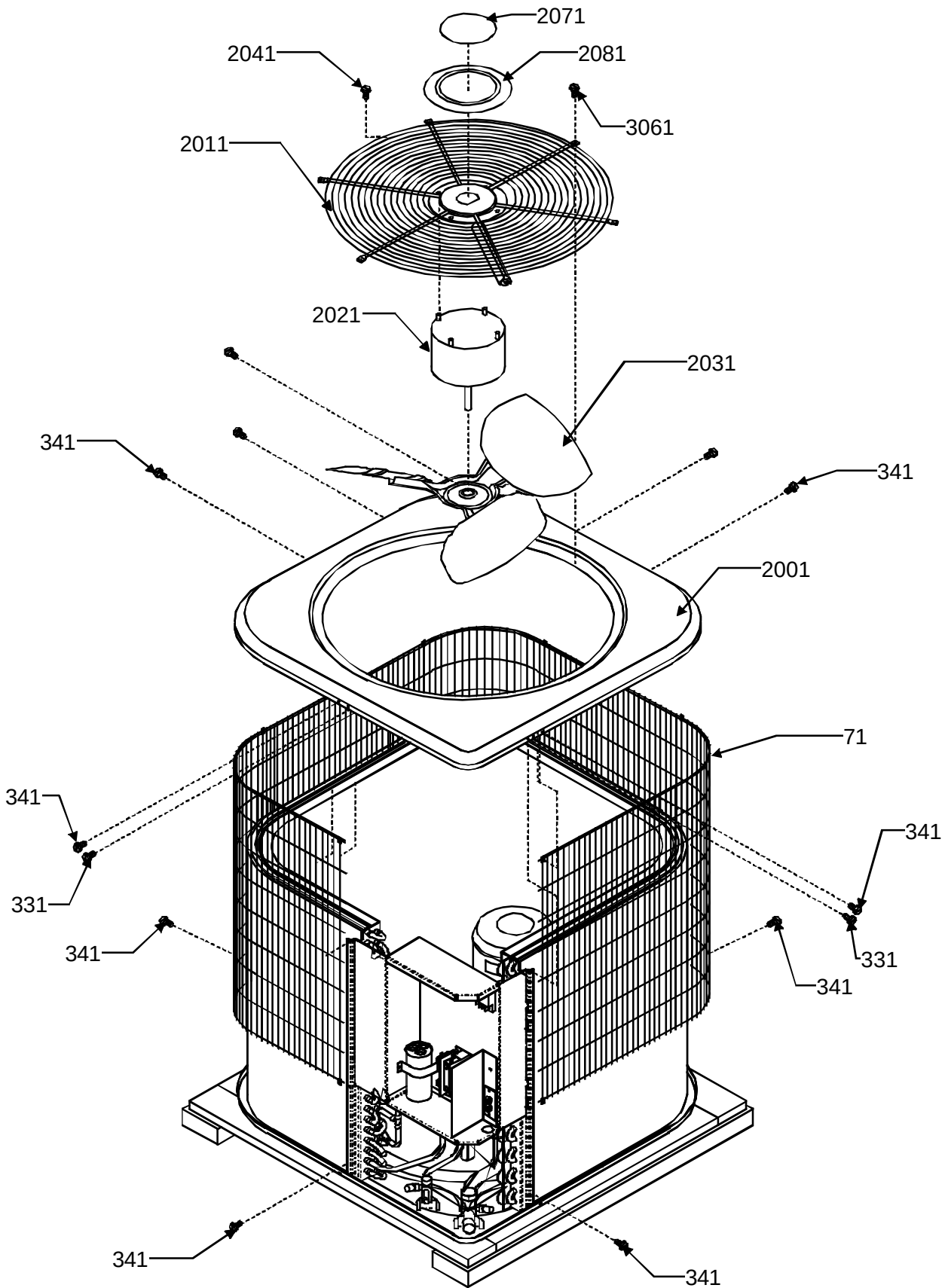
Image 3:

23	20316101	TUBE-SUCTION (M6)
23	20316201	TUBE-SUCTION (M5)
23	20316301	TUBE-SUCTION (M3, M4)
23	20337801	TUBE-SUCTION (M1, M2)
23	20337804	TUBE-SUCTION (M7)
43	A4692801	VALVE-CORE
53	C6453406	CUTOUT-HIGH PRESS

Expanded Model and Color Nomenclature

M1 - XA14241A	P1244801C
M2 - XA14301A	P1244802C
M3 - XA14361A	P1244803C
M4 - XA14421A	P1244804C
M5 - XA14481A	P1244805C
M6 - XA14601A	P1244806C
M7 - XA14241A	P1244807C

Cabinet/Top



Cabinet/Top

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

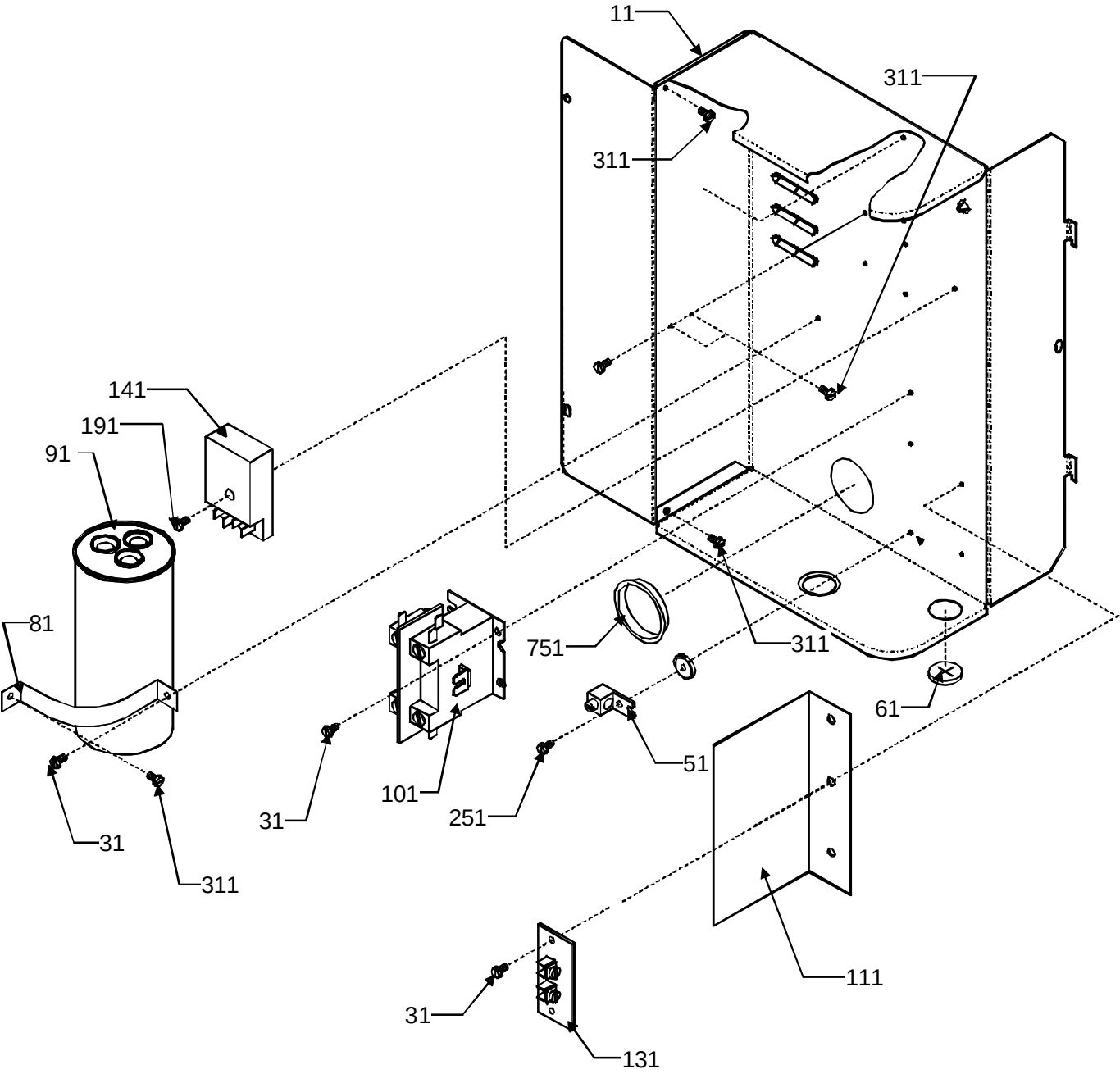
Image 1:

71	20030520	GRILLE-FORMED (M6)
71	20030521	GRILLE-FORMED (M3, M4, M5)
71	20030523	GRILLE-FORMED (M1, M2, M7)
331	M0220816	SCREW-SM (QTY 7)
341	M0229303	SCREW-SM (QTY AR)
2001	20027902	COVER-PNT TOP REM (M7)
2001	10576104	COVER-TOP (M1, M2)
2001	10576306	COVER-TOP (M3, M4, M5, M6)
2011	10589806	GRILLE-FAN XENON (M1, M2, M7)
2011	10589807	GRILLE-FAN XENON (M3, M4, M5, M6)
2021	10584307	MOTOR-COND (M1, M2, M7)
2021	10584313	MOTOR-COND (M3, M4, M5, M6)
2031	10625705	FAN-CONDENSER (M1, M2, M7)
2031	10625707	FAN-CONDENSER (M3, M4, M5, M6)
2041	M0280801	NUT-HEX (QTY 4)
2071	20325006	INSERT-LOGO XENON
2081	10651101	DISK-LOGO
3061	M0229303	SCREW-SM (QTY AR)

Expanded Model and Color Nomenclature

M1 - XA14241A	P1244801C
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M3 - XA14361A	P1244803C
M4 - XA14421A	P1244804C
M5 - XA14481A	P1244805C
M6 - XA14601A	P1244806C
M7 - XA14241A	P1244807C

Control Box



Control Box

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

11	11174704	CONTROL BOX-1 PIECE
31	M0216517	SCREW-SM (QTY AR)
51	A9015201	LUG-GROUND
61	A4603801	GROMMET
81	10686508	STRAP-CAPACITOR (M1, M2, M7)
81	C6300512	STRAP-CAPACITOR (M1, M2, M3, M4, M5, M6)
91	D6789024	CAPACITOR (M1, M2)
91	D6789031	CAPACITOR (M3)
91	D6789043	CAPACITOR (M4)
91	D6789046	CAPACITOR (M5)
91	D6789047	CAPACITOR (M6)
91	D6789049	CAPACITOR-POLY (M7)
101	C6170004	CONTACTOR-25A (M1, M2, M3, M4, M7)
101	C6170002	CONTACTOR-30A (M5)
101	C6170005	CONTACTOR-40A (M6)
111	11156901	BARRIER-LOW VOLT
131	B1274701	BOARD-TERM
141	C6415502	PROTECTOR-CYCLE
191	M0216521	SCREW-SM
251	M0216529	SCREW-SM
311	M0216515	SCREW-SM (QTY 4)
751	A4554807	BUSHING-SNAP

Expanded Model and Color Nomenclature

M1 - XA14241A	P1244801C
M2 - XA14301A	P1244802C
M3 - XA14361A	P1244803C
M4 - XA14421A	P1244804C
M5 - XA14481A	P1244805C
M6 - XA14601A	P1244806C
M7 - XA14241A	P1244807C