

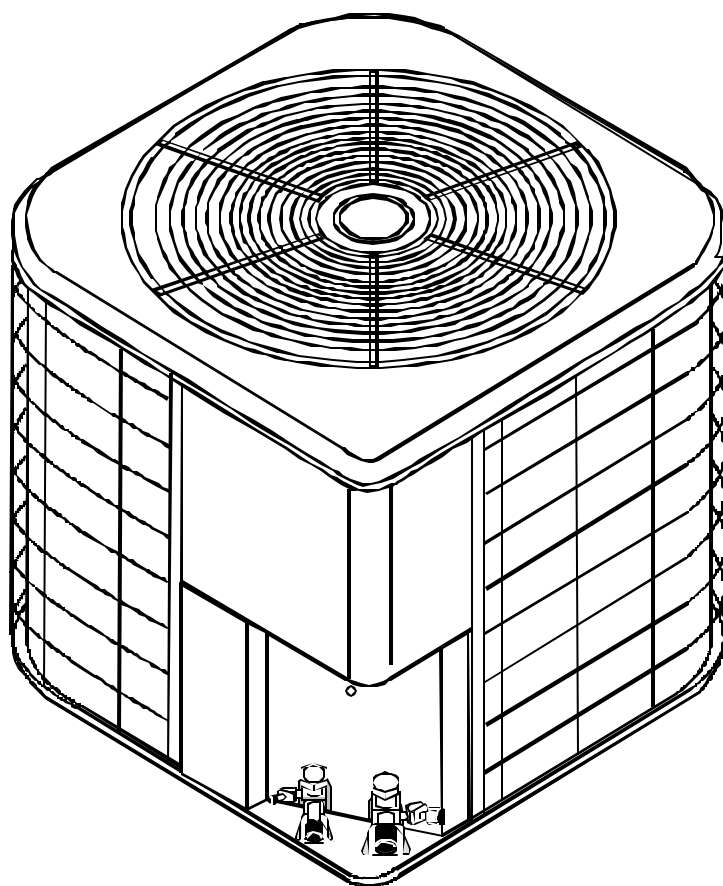


Parts

XA12* Remote Cooling Units

Models and manufacturing
numbers in this manual

XA12181A	P1243001C
XA12241A	P1243002C
XA12301A	P1243003C
XA12361A	P1243004C
XA12421A	P1243005C
XA12481A	P1243006C
XA12601A	P1243007C



This manual is to be used by qualified appliance technicians only. Xenon does not assume any responsibility for property damage or personal injury for improper service procedures performed by an unqualified person.

XP6112001
Revision 0
February 2002

Important Information

Xenon is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Xenon also recommends contacting an authorized technician and using authorized factory parts.

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Views shown are for parts illustrations only, not servicing procedures.

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P _____
M2 - Model#2	P _____
M3 - Model#3	P _____

Functional Parts

Part No:	Description:
B1274701	BOARD-TERM
D6789047	CAPACITOR-METAL (M7)
D6789043	CAPACITOR-POLY (M6)
D6789049	CAPACITOR-POLY (M1, M2, M3, M4)
D6789045	CAPACITOR-POLY (M5)
B1104804	CAPACITOR-START (M1)
B1104806	CAPACITOR-START (M2, M3, M4)
B1104807	CAPACITOR-START (M6)
11012502	COMP-CP ZR40K3 (M5)
10289208	COMP-CP ZR57K3-PFV (M7)
10481805	COMP-CR30K6-PFV260 (M4)
10679708	COMP-TC AVD5542EXN (M6)
10611924	COMP-TC AWF5516EXN (M1)
10611929	COMP-TC AWF5520EXN (M2)
10611926	COMP-TC AWF5524EXN (M3)
11181004	CONDENSING ASSEMBLY (M3)
11183809	CONDENSING ASSEMBLY (M2)
11163803	CONDENSING ASSEMBLY (M4)
11142003	CONDENSING ASSEMBLY (M5)
11138403	CONDENSING ASSEMBLY (M7)
11137807	CONDENSING ASSEMBLY (M6)
10625106	CONDENSING ASSEMBLY (M1)
10625707	FAN-CONDENSER (M6, M7)
10625704	FAN-CONDENSER (M5)
10625705	FAN-CONDENSER (M3, M4)
10625703	FAN-CONDENSER (M1, M2)
10651515	HARNESS-COMP (M1)
10651502	HARNESS-COMP (M6)
10686509	HARNESS-COMP (M5)
11169001	HARNESS-WIRING (M7)
11192901	HARNESS-WIRING (M2, M3, M4)
10584308	MOTOR-COND (M5)
10584307	MOTOR-COND (M1, M2, M3, M4)
10584313	MOTOR-COND (M6, M7)
20272602	PISTON 0550 BAG ASSY (M1, M2)
20272604	PISTON 0630 BAG ASSY (M3)
20272605	PISTON 0689 BAG ASSY (M4)
20272607	PISTON 0760 BAG ASSY (M5)
20272608	PISTON 0846 BAG ASSY (M6)
20272609	PISTON 0925 BAG ASSY (M7)
10142312	RELAY-START (M2)
10142316	RELAY-START (M1)
10142304	RELAY-START (M4)
10142322	RELAY-START (M3)
10142321	RELAY-START (M6)
B1443812	RESTRICTOR 054 (M1)
B1443824	RESTRICTOR 055 (M2)
B1443811	RESTRICTOR 063 (M3)
B1443808	RESTRICTOR 069 (M4)
B1443817	RESTRICTOR 076 (M5)
B1443805	RESTRICTOR 084 (M6)
B1443810	RESTRICTOR 092 (M7)

Functional Parts

Part No:	Description:
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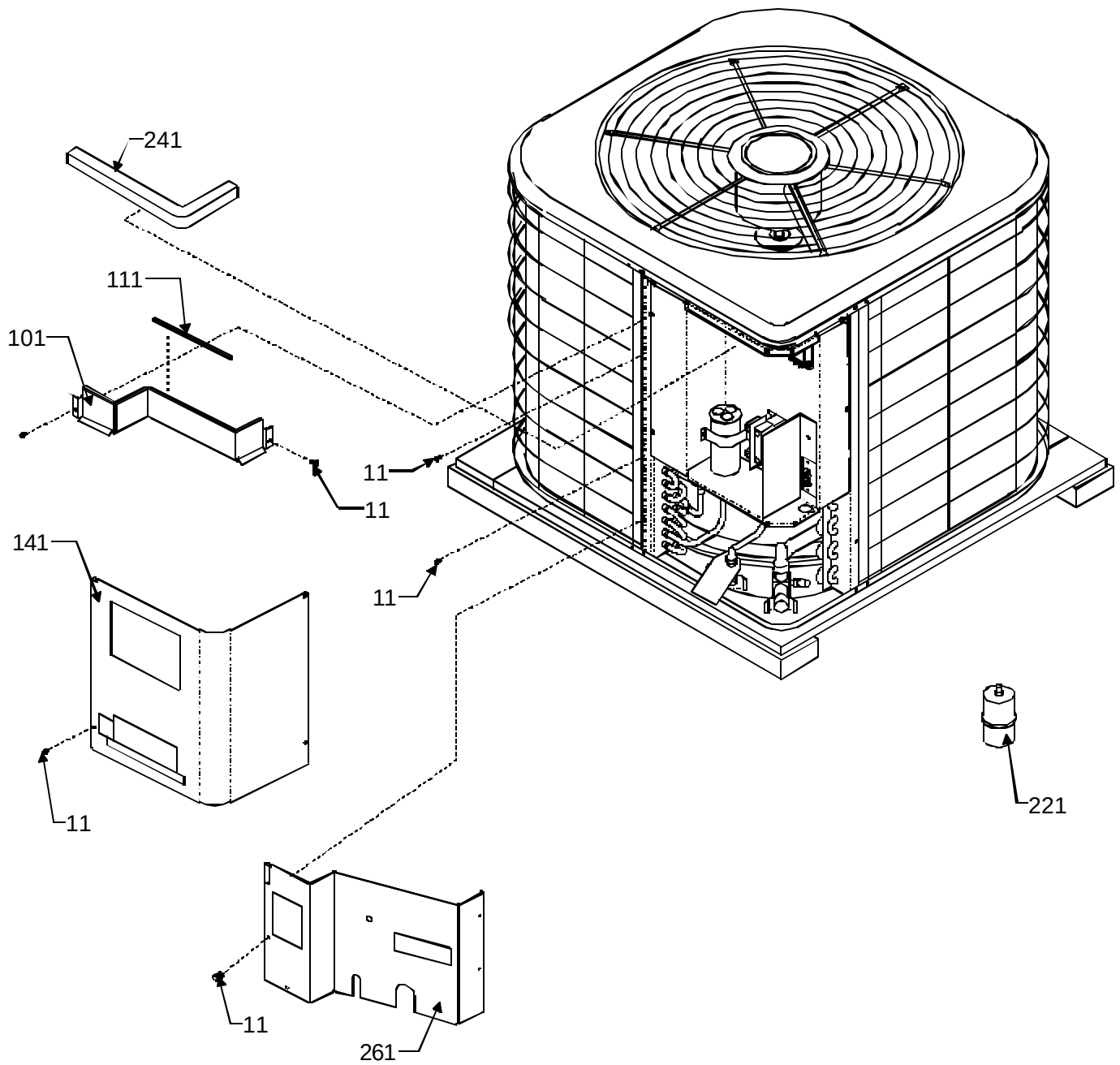
SPECIAL PARTS

10652412	MANUAL-INSTALL
10659205	MANUAL-OWNERS
20187902	NAMEPLATE-SIDE
XP6112001	PARTS MANUAL
20272701	WARRANTY
20346256	XA12181A SPEC SHT (M1)
20346257	XA12241A SPEC SHT (M2)
20346258	XA12301A SPEC SHT (M3)
20346259	XA12361A SPEC SHT (M4)
20346260	XA12421A SPEC SHT (M5)
20346261	XA12481A SPEC SHT (M6)
20346262	XA12601A SPEC SHT (M7)

Expanded Model and Color Nomenclature

M1 - XA12181A	P1243001C
M2 - XA12241A	P1243002C
M3 - XA12301A	P1243003C
M4 - XA12361A	P1243004C
M5 - XA12421A	P1243005C
M6 - XA12481A	P1243006C
M7 - XA12601A	P1243007C

Control Cover



Control Cover

Ref. Part			Ref. Part		
No:	No:	Description:	No:	No:	Description:

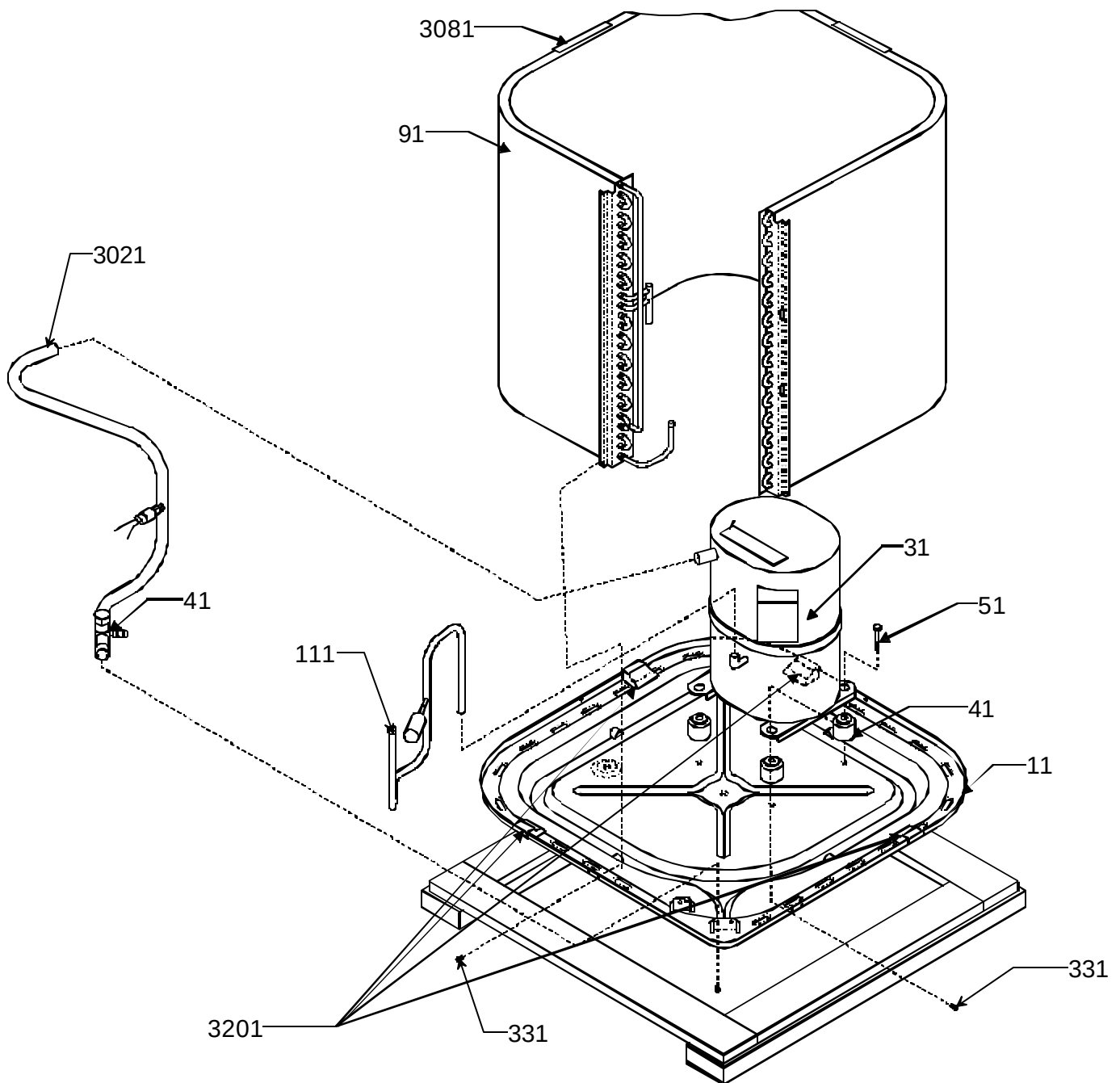
Image 1:

11	M0220816	SCREW-SM (QTY AR)
101	10597407	FILLER-CONTROL (M5, M6)
101	10597408	FILLER-CONTROL (M4)
101	10597409	FILLER-CONTROL (M7)
111	10839810	GASKET-.18X.38 (QTY AR)
141	10589920	COVER-CONTROL REM (M1, M2, M3, M4)
141	10589921	COVER-CONTROL REM (M5, M6)
141	10589922	COVER-CONTROL REM (M7)
221	10641501	DRIER-FILTER (M1, M2, M3)
221	10641502	DRIER-FILTER (M4, M5, M6, M7)
241	11182804	GASKET-.5X.625X18 (M1, M2, M3)
261	20280004	PANEL-VALVE (M1)
261	20289707	PANEL-VALVE (M5, M7)
261	20280005	VALVE PANEL (SHORT) (M1, M2, M3, M6)
261	20289708	VALVE PANEL REM (M4, M5, M7)
331	M0220816	SCREW-SM (QTY AR)

Expanded Model and Color Nomenclature

M1 - XA12181A	P1243001C
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M3 - XA12301A	P1243003C
M4 - XA12361A	P1243004C
M5 - XA12421A	P1243005C
M6 - XA12481A	P1243006C
M7 - XA12601A	P1243007C

Compressor\Tubing



Compressor\Tubing

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
11 10229604	BASEPAN REM (M1, M2)		
11 10258403	BASEPAN ASSY		
11 10258404	BASEPAN ASSY REM (M6, M7)		
11 10258304	BASEPAN REM (M3, M4, M5)		
31 11012502	COMP-CP ZR40K3 (M5)		
31 10289208	COMP-CP ZR57K3-PFV (M7)		
31 10481805	COMP-CR30K6-PFV260 (M4)		
31 10679708	COMP-TC AVD5542EXN (M6)		
31 10611924	COMP-TC AWF5516EXN (M1)		
31 10611929	COMP-TC AWF5520EXN (M2)		
31 10611926	COMP-TC AWF5524EXN (M3)		
41 C6466001	GROMMET-COMP (M6)		
41 10107301	GROMMET-COMP FOOT (M5, M7)		
41 B1315401	GROMMET-COMP FOOT (M1, M2, M3, M4)		
41 A4692801	VALVE-CORE		
51 M0221641	SCREW-SHOULDER TF (QTY 4)		
91 10625106	CONDENSING ASSEMBLY (M1)		
91 11137807	CONDENSING ASSEMBLY (M6)		
91 11138403	CONDENSING ASSEMBLY (M7)		
91 11142003	CONDENSING ASSEMBLY (M5)		
91 11163803	CONDENSING ASSEMBLY (M4)		
91 11181004	CONDENSING ASSEMBLY (M3)		
91 11183809	CONDENSING ASSEMBLY (M2)		
111 10821002	DISCHARGE WELD (M1)		
111 11071502	DISCHARGE WELD (M2, M7)		
111 11141901	DISCHARGE WELD (M5)		
111 11158301	DISCHARGE WELD (M4)		
111 20015201	DISCHARGE WELD (M6)		
331 M0220816	SCREW-SM (QTY AR)		
3021 20317101	SUCT/SWT WELD (M1)		
3021 20317102	SUCT/SWT WELD (M2)		
3021 20317103	SUCT/SWT WELD (M3)		
3021 20317104	SUCT/SWT WELD (M5)		
3021 20317105	SUCT/SWT WELD (M7)		
3021 20317201	SUCT/SWT WELD (M4)		
3021 20317202	SUCT/SWT WELD (M6)		
3081 10839819	GASKET-.062X.50 (QTY AR)		
3201 20328901	SUPPORT-COIL (QTY 4)		

Expanded Model and Color Nomenclature

M1 - XA12181A	P1243001C
M2 - XA12241A	P1243002C
M3 - XA12301A	P1243003C
M4 - XA12361A	P1243004C
M5 - XA12421A	P1243005C
M6 - XA12481A	P1243006C
M7 - XA12601A	P1243007C

Tubing

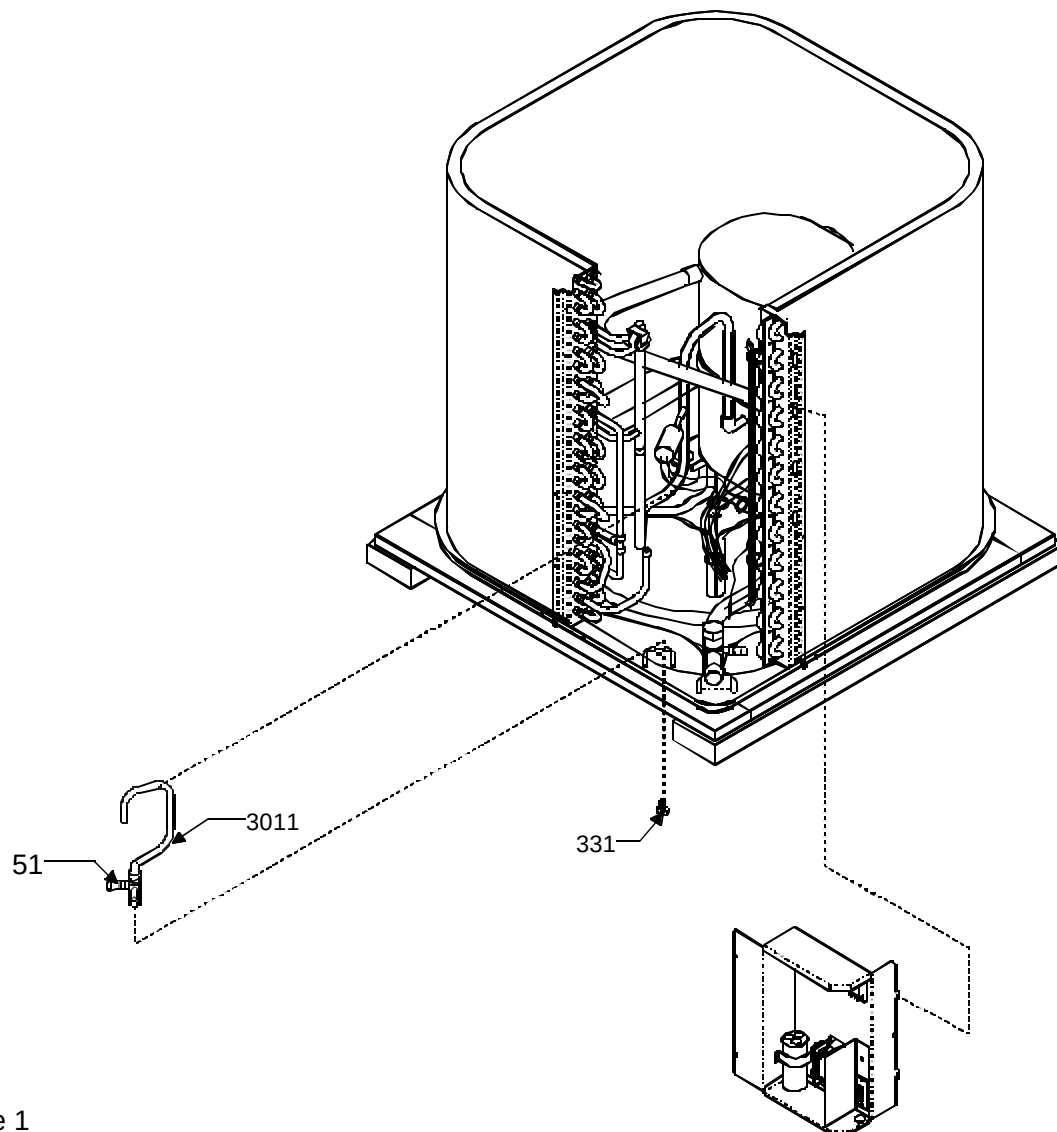
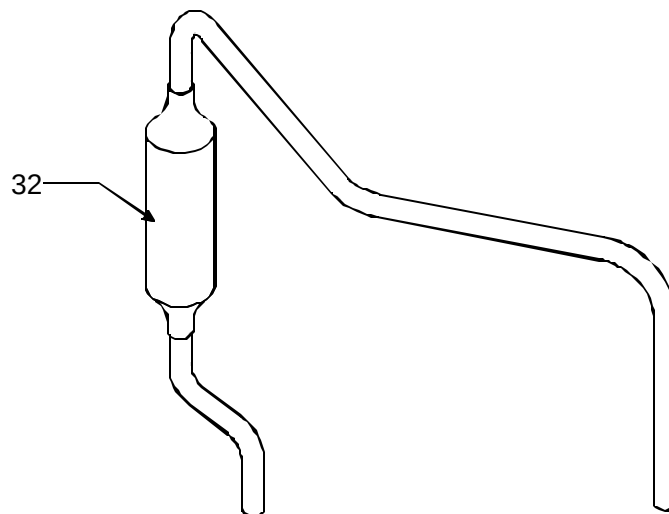


Image 1

Image 2



Tubing

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

51	C6453306	CUTOUT-LOW PRESS
331	M0220816	SCREW-SM (QTY AR)
3011	20319301	LIQUID VALVE WELD
NS	10720901	BLANKET-SOUND (M6)
NS	11026501	BLANKET-SOUND (M5)
NS	11026601	BLANKET-SOUND (M7)
NS	M0321202	TIE-ELEC LG (QTY AR)
NS	M0321204	TIE-ELEC SM (QTY 2)

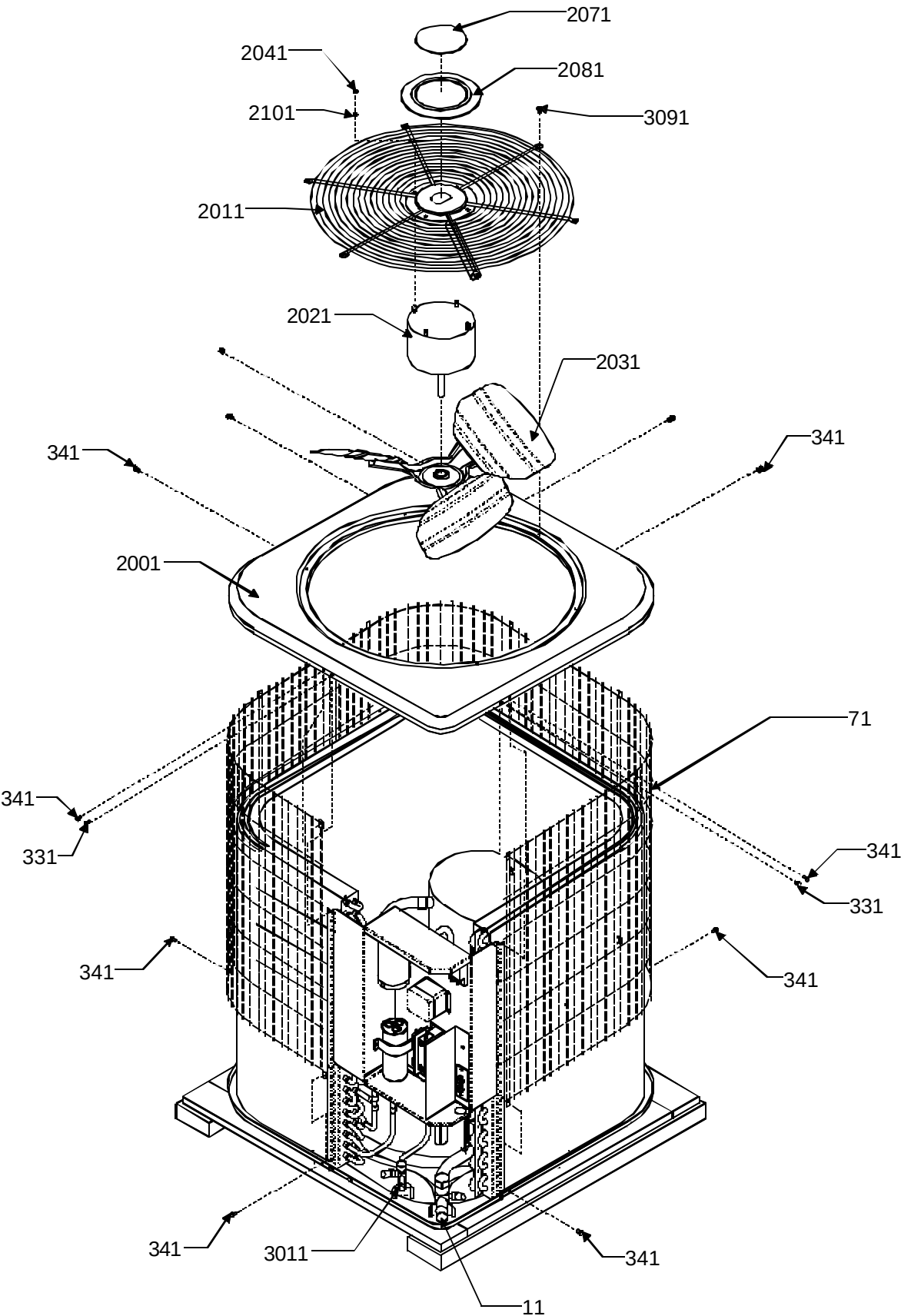
Image 2:

32	10550302	MUFFLER (M6)
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Expanded Model and Color Nomenclature

M1 - XA12181A	P1243001C
M2 - XA12241A	P1243002C
M3 - XA12301A	P1243003C
M4 - XA12361A	P1243004C
M5 - XA12421A	P1243005C
M6 - XA12481A	P1243006C
M7 - XA12601A	P1243007C

Cabinet/Top



Cabinet/Top

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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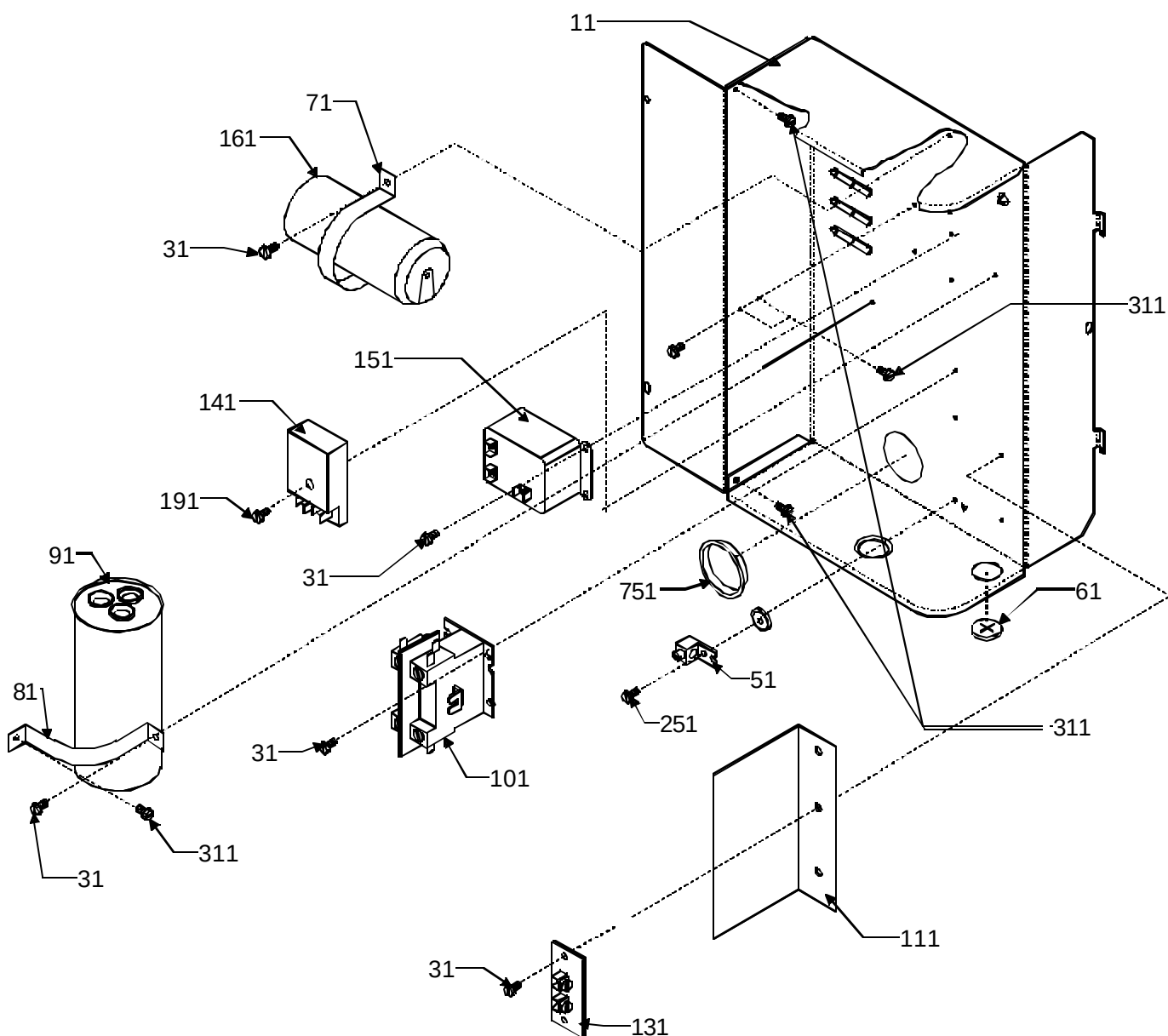
Image 1:

11	20163902	VALVE-SERVICE 3/4 (M2, M3)
11	20163901	VALVE-SERVICE 5/8 (M1)
11	20163903	VALVE-SERVICE 7/8 (M4, M5, M6, M7)
71	20030520	GRILLE-FORMED (M7)
71	20030521	GRILLE-FORMED (M6)
71	20030522	GRILLE-FORMED (M5)
71	20030523	GRILLE-FORMED (M4)
71	20030524	GRILLE-FORMED (M1, M2)
71	20030525	GRILLE-FORMED (M3)
331	M0220816	SCREW-SM (QTY AR)
341	M0229303	SCREW-SM (QTY AR)
2001	10229804	TOP REM (M1, M2)
2001	10576104	TOP REM (M3, M4, M5)
2001	10576306	TOP REM (M6, M7)
2011	10589805	GRILLE-FAN XENON (M1, M2)
2011	10589806	GRILLE-FAN XENON (M3, M4, M5)
2011	10589807	GRILLE-FAN XENON (M6, M7)
2021	10584307	MOTOR-COND (M1, M2, M3, M4)
2021	10584308	MOTOR-COND (M5)
2021	10584313	MOTOR-COND (M6, M7)
2031	10625703	FAN-CONDENSER (M1, M2)
2031	10625704	FAN-CONDENSER (M5)
2031	10625705	FAN-CONDENSER (M3, M4)
2031	10625707	FAN-CONDENSER (M6, M7)
2041	M0280801	NUT-HEX (QTY 4)
2071	20325006	INSERT-LOGO XENON
2081	10651101	DISK-LOGO
2101	M0272803	WASHER-LOCK (QTY 4)
3011	20319301	LIQUID VALVE WELD
3091	M0229303	SCREW-SM (QTY AR)

Expanded Model and Color Nomenclature

M1 - XA12181A	P1243001C
M2 - XA12241A	P1243002C
M3 - XA12301A	P1243003C
M4 - XA12361A	P1243004C
M5 - XA12421A	P1243005C
M6 - XA12481A	P1243006C
M7 - XA12601A	P1243007C

Control Box



Control Box

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

11	11174704	CONTROL BOX-1PC
31	M0216517	SCREW-SM (QTY AR)
51	A9015201	LUG-GROUND
61	A4603801	GROMMET
71	C6300502	STRAP-CAP CO (M1, M2, M3, M4)
71	C6300503	STRAP-CAP CO (M6)
81	C6300507	STRAP-CAP CO (M1, M2, M3, M4)
81	C6300508	STRAP-CAP CO (M5, M6, M7)
91	D6789047	CAPACITOR-METAL (M7)
91	D6789043	CAPACITOR-POLY (M6)
91	D6789045	CAPACITOR-POLY (M5)
91	D6789049	CAPACITOR-POLY (M1, M2, M3, M4)
101	C6170004	CONTACTOR-25A (M1, M2, M3, M4, M5)
101	C6170002	CONTACTOR-30A (M6)
101	C6170005	CONTACTOR-40A (M7)
111	11156901	BARRIER-LOW VOLT
131	B1274701	BOARD-TERM
141	C6415502	PROTECTOR-CYCLE
151	10142304	RELAY-START (M4)
151	10142312	RELAY-START (M2)
151	10142316	RELAY-START (M1)
151	10142321	RELAY-START (M6)
151	10142322	RELAY-START (M3)
161	B1104804	CAPACITOR-START (M1)
161	B1104806	CAPACITOR-START (M2, M3, M4)
161	B1104807	CAPACITOR-START (M6)
191	M0216521	SCREW-SM
251	M0216529	SCREW-SM (QTY AR)
311	M0216515	SCREW-SM (QTY 4)
751	A4554807	BUSHING-SNAP

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M1 - XA12181A	P1243001C
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M6 - XA12481A	P1243006C
M7 - XA12601A	P1243007C