

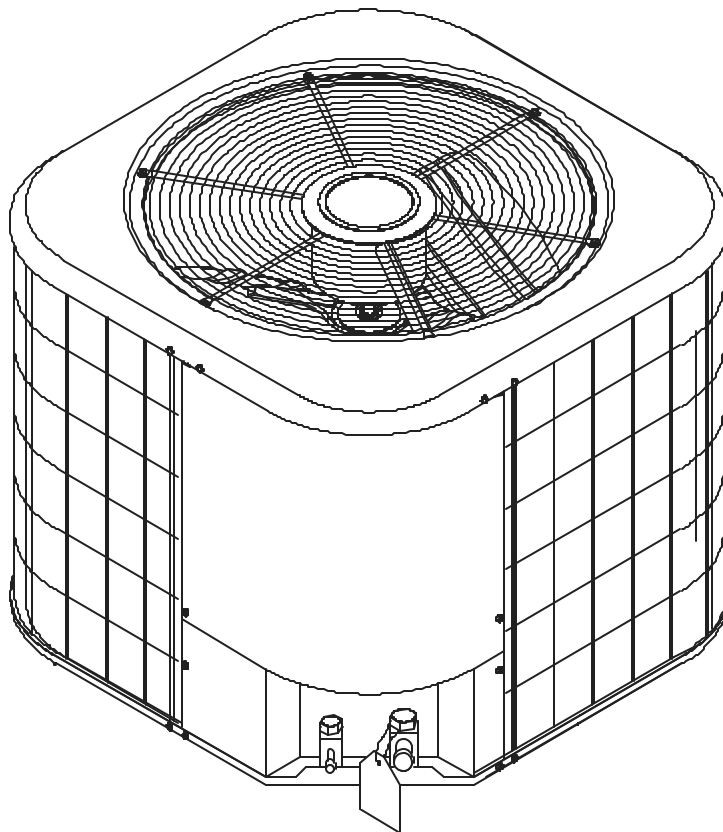


Parts

XA10* Remote Cooling Units

Models and manufacturing
numbers in this manual

XA10181A	P1244101C
XA10241A	P1244102C
XA10301A	P1244103C
XA10361A	P1244104C
XA10421A	P1244105C
XA10481A	P1244106C
XA10601A	P1244107C



This manual is to be used by qualified appliance technicians only. Xenon does not assume any responsibility for property damage or personal injury for improper service procedures performed by an unqualified person.

XP6110014
Revision 0
February 2002

Important Information

Xenon is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Xenon also recommends contacting an authorized technician and using authorized factory parts.

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Illustration and Parts 6 - 11

Views shown are for parts illustrations only, not servicing procedures.

Text Codes:

- AR - As Required
- NA - Not Available
- NS - Not Shown
- 00000000 - See Note
- QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)
- M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model and Color Nomenclature:

Example	
M1 - Model#1	P _____
M2 - Model#2	P _____
M3 - Model#3	P _____

Functional Parts

Part No:	Description:
D6789051	CAPACITOR (M2)
D6789024	CAPACITOR (M6)
D6789025	CAPACITOR (M4)
D6789028	CAPACITOR (M5)
D6789046	CAPACITOR (M7)
D6789048	CAPACITOR (M1)
D6789049	CAPACITOR (M3)
B1104807	CAPACITOR-START (M5)
B1104806	CAPACITOR-START (M1, M2, M3, M4)
10289211	COMP CP ZR57KC-PFV (M7)
11012511	COMP ZR45KC-PFV235 (M6)
10481828	COMP-CR16K6-PFV220 (M1)
10481822	COMP-CR22K6-PFV220 (M2)
10481823	COMP-CR28K6-PFV220 (M3)
10481817	COMP-CR32K6-PFV230 (M4)
10481824	COMP-CR38K6-PFV220 (M5)
C6170004	CONTACTOR-25A (M1, M2, M3, M4, M5, M6)
C6170005	CONTACTOR-40A (M7)
10641502	DRIER-FILTER (M4, M5, M6, M7)
10641501	DRIER-FILTER (M1, M2, M3)
10651507	HARNESS-COMP (M1, M2, M3, M4)
10651509	HARNESS-COMP (M7)
10651508	HARNESS-COMP (M5, M6)
10584313	MOTOR-COND (M4, M5, M6, M7)
10584308	MOTOR-COND (M3)
10584307	MOTOR-COND (M1, M2)
20272613	PISTON 0530 BAG ASSY (M1)
20272603	PISTON 0591 BAG ASSY (M2)
20272611	PISTON 0650 BAG ASSY (M3)
20272612	PISTON 0710 BAG ASSY (M4)
20272607	PISTON 0760 BAG ASSY (M5)
20272608	PISTON 0846 BAG ASSY (M6)
20272609	PISTON 0925 BAG ASSY (M7)
10142307	RELAY-START (M1)
10142305	RELAY-START (M2, M3, M5)
10142317	RELAY-START (M4)
B1443823	RESTRICTOR 059 (M2)
B1443821	RESTRICTOR 065 (M3)
B1443822	RESTRICTOR 071 (M4)
B1443817	RESTRICTOR 076 (M5)
B1443805	RESTRICTOR 084 (M6)
B1443810	RESTRICTOR 092 (M7)

Functional Parts

Part

No: Description:

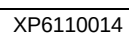
SPECIAL PARTS

20325006	INSERT LOGO (NAMEPLATE)
10652411	INSTALL-INSTRUCT
XP6110014	MANUAL-PARTS
10659205	USER'S INFORMATION
20272701	WARRANTY
20346249	XA10181A SPEC SHT (M1)
20346250	XA10241A SPEC SHT (M2)
20346251	XA10301A SPEC SHT (M3)
20346252	XA10361A SPEC SHT (M4)
20346253	XA10421A SPEC SHT (M5)
20346254	XA10481A SPEC SHT (M6)
20346255	XA10601A SPEC SHT (M7)

Expanded Model and Color Nomenclature

M1 - XA10181A	P1244101C
M2 - XA10241A	P1244102C
M3 - XA10301A	P1244103C
M4 - XA10361A	P1244104C
M5 - XA10421A	P1244105C
M6 - XA10481A	P1244106C
M7 - XA10601A	P1244107C

Image1



Control Cover/Cabinet/Top

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

0011 M0220816	SCREW-SM (QTY AR)
0091 20160402	COVER-CONTROL (M5, M6, M7)
0091 20160405	COVER-CONTROL (M1, M2)
0091 20160406	COVER-CONTROL (M3, M4, M5, M7)
0141 20160203	PANEL-SRVC VLV (M7)
0141 20160209	PANEL-SRVC VLV (M1, M2, M4, M5)
0141 20160210	PANEL-SRVC VLV (M3)
0141 20160211	PANEL-SRVC VLV (M6, M7)
0151 10839819	GASKET-FOAM (QTY AR)
NS 10641501	DRIER-FILTER (M1, M2, M3)
NS 10641502	DRIER-FILTER (M4, M5, M6, M7)

Image 2:

0062 20182527	GRILLE-FORMED XENON (M1, M2)
0062 20182528	GRILLE-FORMED XENON (M3)
0062 20182529	GRILLE-FORMED XENON (M4, M5)
0062 20182530	GRILLE-FORMED XENON (M6, M7)
0132 M0321202	TIE-ELEC LG (QTY AR)
0192 M0220816	SCREW-SM (QTY AR)
0202 20160503	TOP (M1, M2, M3)
0202 20161204	TOP (M4, M5, M6, M7)
0212 10589805	GRILLE-FAN XENON (M1, M2, M3)
0212 10589806	GRILLE-FAN XENON (M4, M5, M6, M7)
0222 10584307	MOTOR-COND (M1, M2)
0222 10584308	MOTOR-COND (M3)
0222 10584313	MOTOR-COND (M4, M5, M6, M7)
0242 M0280801	NUT-HEX (QTY AR)
0262 10651101	DISK-LOGO
0282 M0272803	WASHER-LOCK (QTY AR)
0322 M0229130	SCREW-SD (QTY AR)
0332 20164001	GASKET-CONT PANEL
0342 10625716	FAN-COND (M1, M2)
0342 10625717	FAN-COND (M3)
0342 10625706	FAN-CONDENSER (M4, M5, M6, M7)
0362 20161701	HANGER-CLIP (QTY AR)
9992 20325006	INSERT LOGO (NAMEPLATE)

Expanded Model and Color Nomenclature

M1 - XA10181A	P1244101C
M2 - XA10241A	P1244102C
M3 - XA10301A	P1244103C
M4 - XA10361A	P1244104C
M5 - XA10421A	P1244105C
M6 - XA10481A	P1244106C
M7 - XA10601A	P1244107C

Tubing

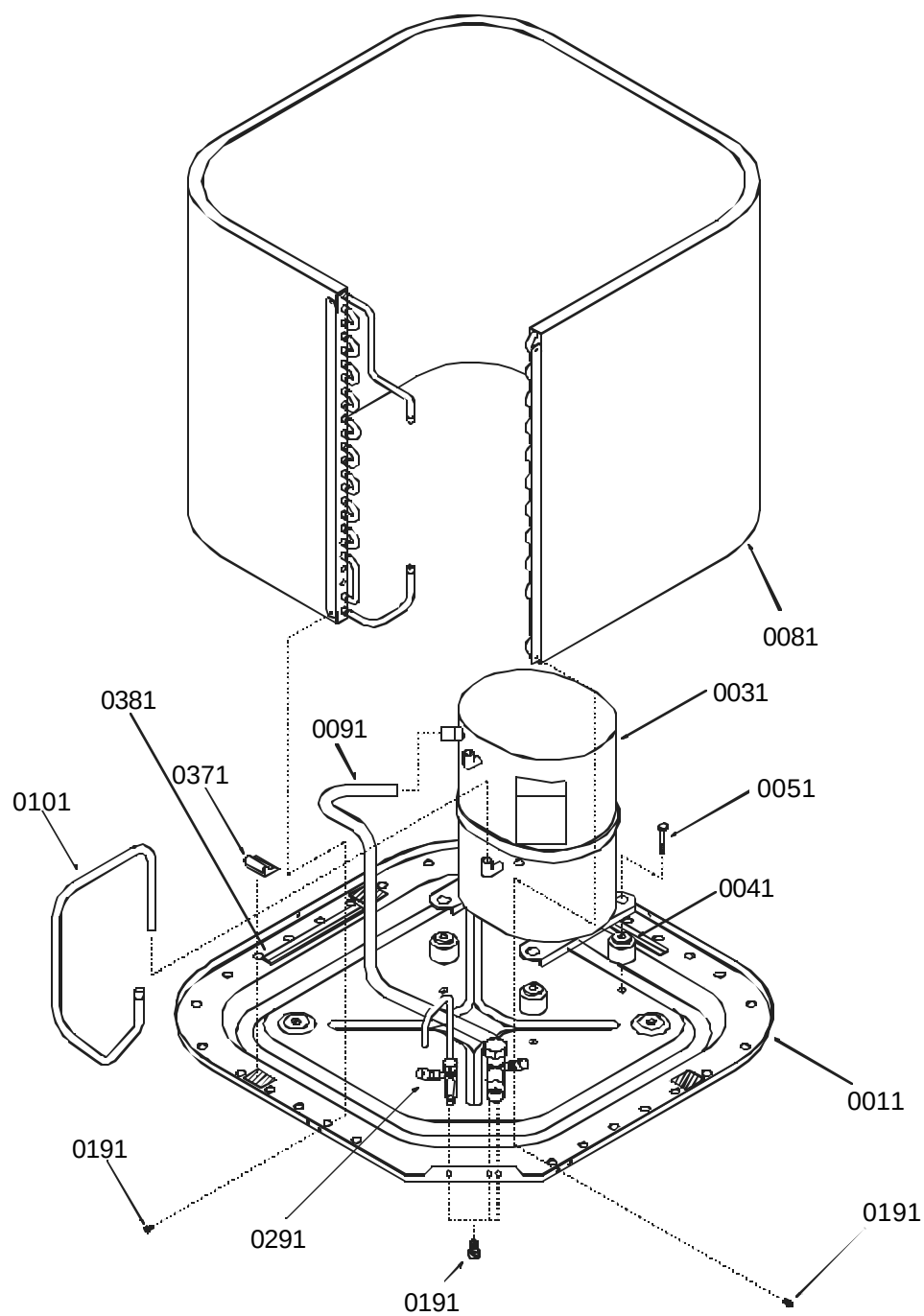


Image1

Image2

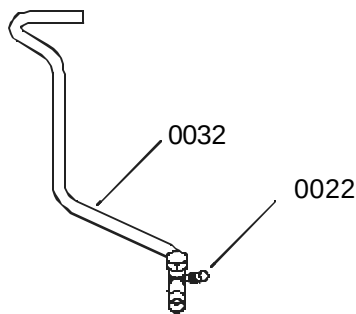
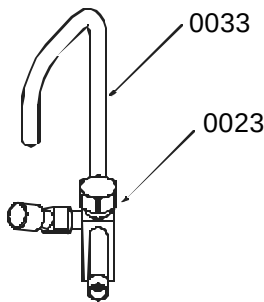


Image3



Tubing

Ref. Part

No: No:

Description:

Ref. Part

No: No:

Description:

Image 1:

0011	20159903	BASEPAN (M1, M2, M3)
0011	20160003	BASEPAN (M4, M5, M6, M7)
0031	10289211	COMP CP ZR57KC-PFV (M7)
0031	11012511	COMP ZR45KC-PFV235 (M6)
0031	10481828	COMP-CR16K6-PFV220 (M1)
0031	10481822	COMP-CR22K6-PFV220 (M2)
0031	10481823	COMP-CR28K6-PFV220 (M3)
0031	10481817	COMP-CR32K6-PFV230 (M4)
0031	10481824	COMP-CR38K6-PFV220 (M5)
0041	10107301	GROMMET-COMP FOOT (M6, M7)
0041	R1315401	GROMMET-COMP FOOT (M1, M2, M3, M4, M5)
0051	M0221641	SCREW-SHOULDER TF (QTY 4)
0081	20178804	COND ASSY (M1)
0081	20178903	COND ASSY (M2)
0081	20180203	COND ASSY (M4, M5)
0081	20180707	COND ASSY (M3)
0081	20209001	COND ASSY (M7)
0081	20209003	COND ASSY (M6, M7)
0091	20208901	SUCT VLV WELD (M6)
0091	20208902	SUCT VLV WELD (M5, M6, M7)
0091	20187801	SUCTION TUBE WELD (M1, M2)
0091	20187802	SUCTION TUBE WELD (M3)
0091	20206201	SUCTION TUBE WELD (M5)
0091	20206202	SUCTION WELD (M4)
0101	20205602	TUBE-DISCH (M4, M5)
0101	20232001	TUBE-DISCH (M2)
0101	20232002	TUBE-DISCH (M1)
0101	20205601	TUBE-DISCHARGE (M5)
0101	20206901	TUBE-DISCHARGE (M6)
0101	20206903	TUBE-DISCHARGE (M7)
0101	20219401	TUBE-DISCHARGE (M3)
0191	M0220816	SCREW-SM (QTY AR)
0291	20210402	LIQUID VALVE WELD
0371	20206601	SUPPORT-COIL (M1, M2, M3, M4, M5)
0381	10839819	GASKET-FOAM (QTY AR)

Image 2:

0022	20163902	VALVE-SERVICE 3/4 (M3, M4)
0022	20163901	VALVE-SERVICE 5/8 (M1, M2)
0022	20163903	VALVE-SERVICE 7/8 (M5, M6, M7)
0032	20187601	TUBE-SUCTION (M3)
0032	20187701	TUBE-SUCTION (M1, M2)
0032	20205501	TUBE-SUCTION (M5)
0032	20205502	TUBE-SUCTION (M4)
0032	20207002	TUBE-SUCTION (M6, M7)

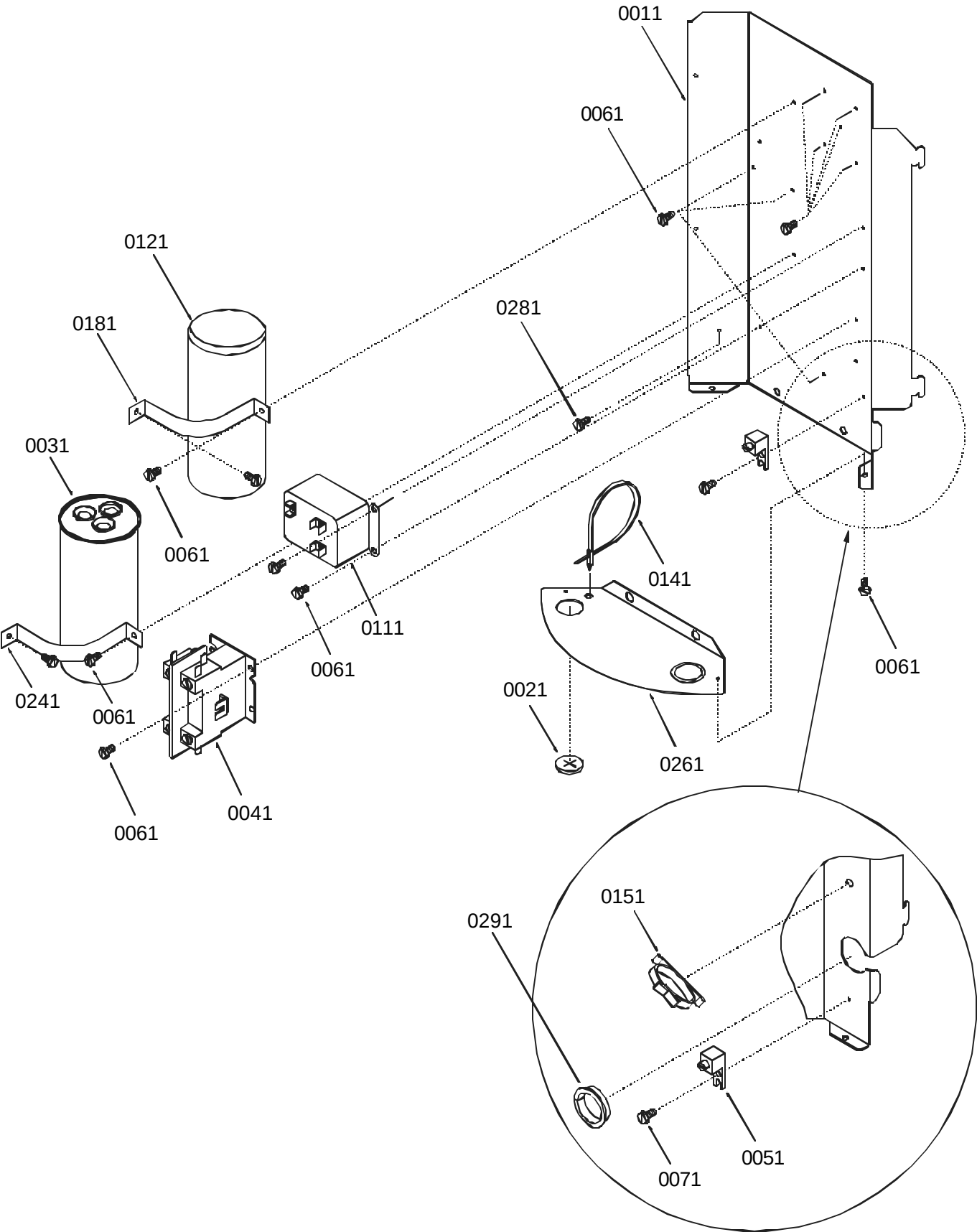
Image 3:

0023	20163801	VALVE-SERVICE
0033	20210202	TUBE-LIQ SVLV

Expanded Model and Color Nomenclature

M1 - XA10181A	P1244101C
M2 - XA10241A	P1244102C
M3 - XA10301A	P1244103C
M4 - XA10361A	P1244104C
M5 - XA10421A	P1244105C
M6 - XA10481A	P1244106C
M7 - XA10601A	P1244107C

Control Box



Control Box

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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Image 1:

0011 20187204	PANEL-CONT 14.5 (M1, M2)
0011 20187304	PANEL-CONT 16.5 (M4, M5, M6, M7)
0011 20187201	PANEL-CONTROL (M2)
0011 20187301	PANEL-CONTROL (M3)
0021 A4603801	GROMMET
0031 D6789024	CAPACITOR (M6)
0031 D6789025	CAPACITOR (M4)
0031 D6789028	CAPACITOR (M5)
0031 D6789046	CAPACITOR (M7)
0031 D6789048	CAPACITOR (M1)
0031 D6789049	CAPACITOR (M3)
0031 D6789051	CAPACITOR (M2)
0041 C6170004	CONTACTOR-25A (M1, M2, M3, M4, M5, M6)
0041 C6170005	CONTACTOR-40A (M7)
0051 A9015201	LUG-GROUND (M1)
0051 A9015203	LUG-GROUND (M2, M3, M4, M5, M6, M7)
0061 M0216515	SCREW-SM (QTY AR)
0071 M0216529	SCREW-SM (QTY AR)
0111 10142305	RELAY-START (M2, M3, M5)
0111 10142307	RELAY-START (M1)
0111 10142317	RELAY-START (M4)
0121 B1104806	CAPACITOR-START (M1, M2, M3, M4)
0121 B1104807	CAPACITOR-START (M5)
0141 M0322201	TIE-ELEC
0151 M0118702	CLIP-GUIDE
0181 C6300508	STRAP-CAPACITOR (M1, M2, M3, M4)
0181 C6300513	STRAP-CAPACITOR (M5)
0241 C6300508	STRAP-CAPACITOR (M1, M2, M3)
0241 C6300513	STRAP-CAPACITOR (M4, M5, M6, M7)
0261 20161101	BOTTOM-CNTRL PNL
0281 M0216517	SCREW-SM
0291 20161501	BUSHING-SPLIT

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M1 - XA10181A	P1244101C
M2 - XA10241A	P1244102C
M3 - XA10301A	P1244103C
M4 - XA10361A	P1244104C
M5 - XA10421A	P1244105C
M6 - XA10481A	P1244106C
M7 - XA10601A	P1244107C