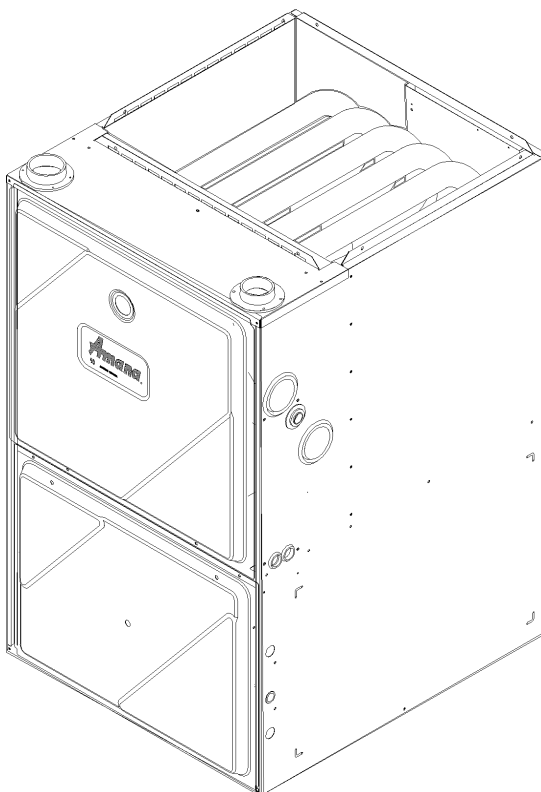


GUCA 90% Gas Furnace

GUCA045AX30 P1219301F
GUCA045AX30 P1239301F
GUCA045BX30 P1241601F
GUCA045CX30 P1252601F
GUCA070AX30 P1219302F
GUCA070AX30 P1239302F
GUCA070AX40 P1219303F
GUCA070AX40 P1239303F
GUCA070BX30 P1241602F
GUCA070BX40 P1241603F
GUCA070CX30 P1252602F
GUCA070CX40 P1252603F
GUCA090AX40 P1219304F
GUCA090AX40 P1239304F
GUCA090AX50 P1219305F
GUCA090AX50 P1239305F
GUCA090BX40 P1241604F
GUCA090BX50 P1241605F
GUCA090CX40 P1252604F
GUCA090CX50 P1252605F
GUCA115AX50 P1219306F
GUCA115AX50 P1239306F
GUCA115BX50 P1241606F
GUCA115CX50 P1252606F



RP6610024 Rev. 7
July 2007

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www.amana-hac.com

This manual replaces RP6610024 Rev. 6 and RP6610010.

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Important Information

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Views shown are for parts illustrations only, not servicing procedures.

Rev. 7: Added missing heat exchanger assemblies and models P1219301F, P1219302F, P1219303F, P1219304F, P1219305F, and P1219306F.

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example

M1 - Model#1

M2 - Model#2

M3 - Model#3

Goodman Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Goodman Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

Goodman Company, L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:

Consumer Affairs Department

Goodman Company, L.P.

7401 Security Way

Houston, Texas 77040

877-254-4729-Telephone

713-863-2382-Facsimile

For assistance outside the U.S.A. contact:

International Division

Goodman Company, L.P.

7401 Security Way

Houston, Texas 77040

713-861-2500-Telephone

713-863-2382-Facsimile

Functional Parts

Part

Part No:	Description:		
		20197312	PRESSURE SWITCH (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M21, M23)
20194201	ASSY, HEAT EXCHANGER 2B (M1, M7, M13)		
20494501	ASSY, HEAT EXCHANGER 2B (M19)	20197310	PRESSURE SWITCH (M20, M22, M24)
20494502	ASSY, HEAT EXCHANGER 3B (M20)	20162904	PRIMARY LIMIT (M1, M2, M4, M5, M6, M7, M8, M10, M11, M12, M13, M14, M16, M17, M18, M19, M20, M22, M23, M24)
20194202	ASSY, HEAT EXCHANGER 3B (M2, M8, M14)		
20317343	ASSY, HEAT EXCHANGER 3B (M21)	20162903	PRIMARY LIMIT (M3, M9, M15, M21)
20317303	ASSY, HEAT EXCHANGER 3B (M3, M9, M15)	10123506	RESET LIMIT, MANUAL (M6)
20494505	ASSY, HEAT EXCHANGER 4B (M23)	10123516	RESET LIMIT, MANUAL (M1, M2, M3, M4, M5)
20494504	ASSY, HEAT EXCHANGER 4B (M22)	10123535	RESET LIMIT, MANUAL (M7, M8, M9, M10, M11, M13, M14, M15, M16, M17, M19, M20, M21, M22, M23)
20194204	ASSY, HEAT EXCHANGER 4B (M4, M10, M16)		
20194205	ASSY, HEAT EXCHANGER 4B (M5, M11, M17)	10123525	RESET LIMIT, MANUAL (AUXILIARY) (M12, M18, M24)
20194206	ASSY, HEAT EXCHANGER 5B (M6, M12, M18)		
20494506	ASSY, HEAT EXCHANGER 5B (M24)	10123514	RESET LIMIT, MANUAL (ROLLOUT) (M1, M2, M4)
10735102S	BECKETT BURNER (QTY AR)	10123533	RESET LIMIT, MANUAL (ROLLOUT) (M7, M8, M10, M13, M14, M16, M19, M20, M22)
10759309S	BLOWER MOTOR 1/2 HP (M3, M4, M9, M10, M15, M16, M21, M22)	10123517	RESET LIMIT, MANUAL (ROLLOUT) (M3, M9, M15, M21)
10759310S	BLOWER MOTOR 1/2 HP (M2, M8, M14, M20)	10123534	RESET LIMIT, MANUAL (ROLLOUT) (M5, M6, M11, M12, M17, M18, M23, M24)
10759311	BLOWER MOTOR 1/2 HP (M12, M18, M24)		
10759212S	BLOWER MOTOR 1/3 HP (M1, M7, M13, M19)	11111701	SINI IGNITOR (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)
10759412	BLOWER MOTOR 3/4 HP (M6)		
10759411	BLOWER MOTOR 3/4 HP (M5)	C6349703	TRANSFORMER
10759415S	BLOWER MOTOR 3/4 HP (M11, M17, M23)		
D6859332	CAPACITOR (M1, M5)		
CAP150000370VAS	CAPACITOR 15/370V (M7, M11, M13, M17, M19, M23)		
CAP200000370VC	CAPACITOR 20/370V (M2, M3, M4, M8, M9, M10, M14, M15, M16, M20, M21, M22)		
CAP250000370VC	CAPACITOR 25/370V (M6, M12, M18, M24)		
10735201	FLAME SENSOR		
B1282628	GAS VALVE		
22307501S	I.D. BLOWER		
10207719	IGNITION BOARD, HSI INTEGRATED (M7, M8, M9, M10, M11, M12)		
RF000129	IGNITION BOARD, HSI INTEGRATED (M1, M2, M3, M4, M5, M6)		
10207717	IGNITION BOARD, HSI INTEGRATED (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)		
20165703S	IGNITOR (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12)		
B1370818	INTERLOCK SWITCH		
20196401	MANIFOLD 2BU (M1, M7, M13, M19)		
20196402	MANIFOLD 3BU (M2, M3, M8, M9, M14, M15, M20, M21)		
20196403	MANIFOLD 4BU (M4, M5, M10, M11, M16, M17, M22, M23)		
20196404	MANIFOLD 5BU (M6, M12, M18, M24)		
10716003	ORIFICE (QTY AR)		

Functional Parts

Part

No: Description:

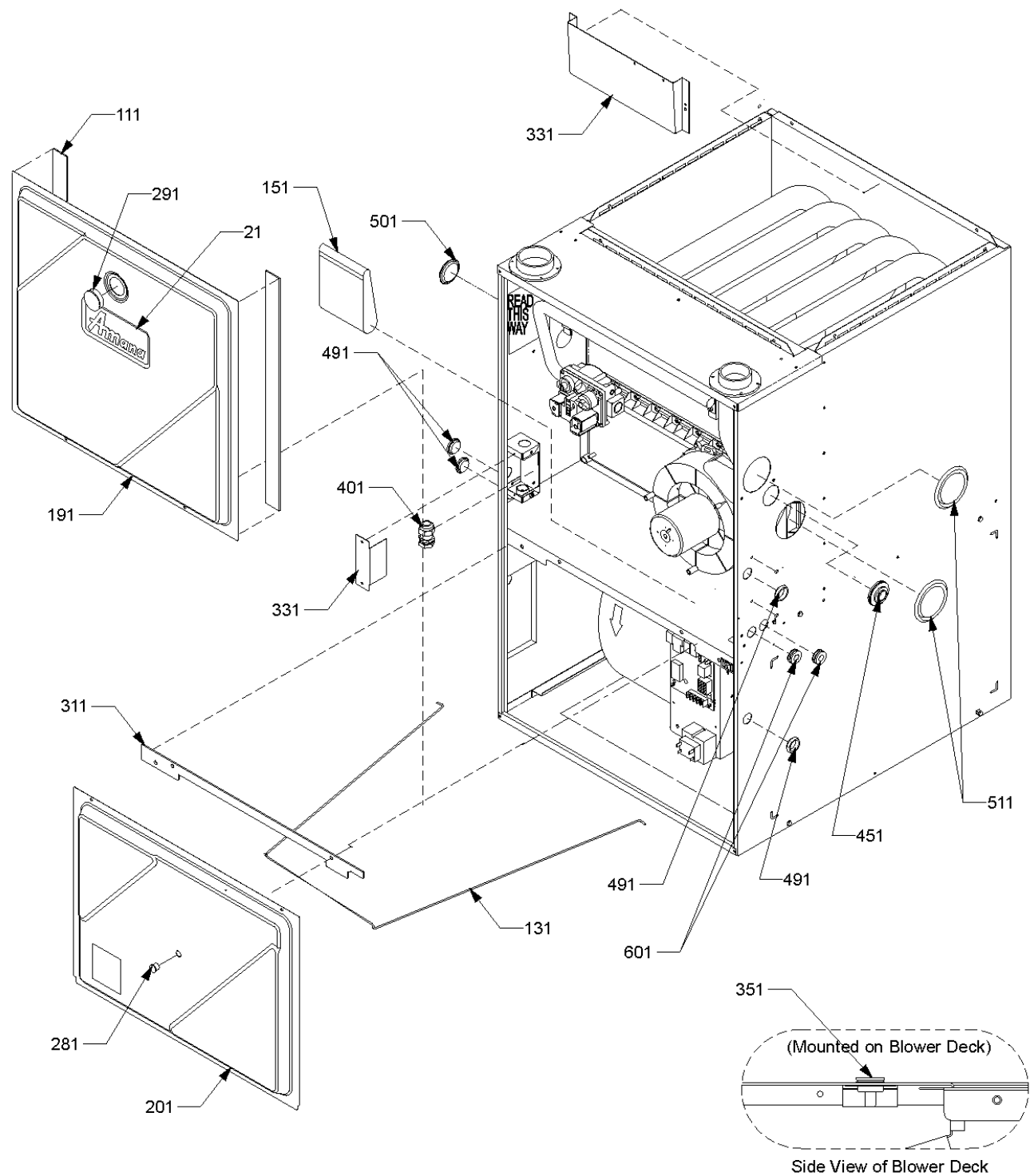
SPECIAL PARTS

10318735S	INSTALLATION INSTRUCTIONS (M7, M8, M9, M10, M11, M12)
10318742S	INSTALLATION INSTRUCTIONS (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)
20275303	NAMEPLATE (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)
20213211	NAMEPLATE (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12)
RP6610024	REPAIR PARTS MANUAL
10195513	STANDPIPE BAG ASSY (M7, M8, M9, M10, M11, M12)
10195511	STANDPIPE BAG ASSY (M1, M2, M3, M4, M5, M6)
10195515	STANDPIPE BAG ASSY (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)
10318828S	USERS MANUAL

Expanded Model Nomenclature

M1 - GUCA045AX30	P1219301F
M2 - GUCA070AX30	P1219302F
M3 - GUCA070AX40	P1219303F
M4 - GUCA090AX40	P1219304F
M5 - GUCA090AX50	P1219305F
M6 - GUCA115AX50	P1219306F
M7 - GUCA045AX30	P1239301F
M8 - GUCA070AX30	P1239302F
M9 - GUCA070AX40	P1239303F
M10 - GUCA090AX40	P1239304F
M11 - GUCA090AX50	P1239305F
M12 - GUCA115AX50	P1239306F
M13 - GUCA045BX30	P1241601F
M14 - GUCA070BX30	P1241602F
M15 - GUCA070BX40	P1241603F
M16 - GUCA090BX40	P1241604F
M17 - GUCA090BX50	P1241605F
M18 - GUCA115BX50	P1241606F
M19 - GUCA045CX30	P1252601F
M20 - GUCA070CX30	P1252602F
M21 - GUCA070CX40	P1252603F
M22 - GUCA090CX40	P1252604F
M23 - GUCA090CX50	P1252605F
M24 - GUCA115CX50	P1252606F

Cabinet Assembly



Cabinet Assembly

Ref. Part No: No: Description:			Ref. Part No: No: Description:	
<i>Image 1:</i>			Expanded Model Nomenclature	
21	20213211	NAMEPLATE (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12)	M1 - GUCA045AX30	P1219301F
21	20275303	NAMEPLATE (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	M2 - GUCA070AX30	P1219302F
111	20179308	GASKET (QTY 2)	M3 - GUCA070AX40	P1219303F
131	20178501	FILTER RETAINER	M4 - GUCA090AX40	P1219304F
151	10195511	STANDPIPE BAG ASSY (M1, M2, M3, M4, M5, M6)	M5 - GUCA090AX50	P1219305F
151	10195513	STANDPIPE BAG ASSY (M7, M8, M9, M10, M11, M12)	M6 - GUCA115AX50	P1219306F
151	10195515	STANDPIPE BAG ASSY (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	M7 - GUCA045AX30	P1239301F
191	20177407	ACCESS DOOR (M11, M12, M17, M18, M23, M24)	M8 - GUCA070AX30	P1239302F
191	20273101	ACCESS DOOR (M1, M2, M7, M8, M13, M14, M19, M20)	M9 - GUCA070AX40	P1239303F
191	20273102	ACCESS DOOR (M3, M4, M9, M10, M15, M16, M21, M22)	M10 - GUCA090AX40	P1239304F
191	20273103	ACCESS DOOR (M5, M6)	M11 - GUCA090AX50	P1239305F
201	20177304	BLOWER DOOR (M7, M8, M13, M14, M19, M20)	M12 - GUCA115AX50	P1239306F
201	20177305	BLOWER DOOR (M9, M10, M15, M16, M21, M22)	M13 - GUCA045BX30	P1241601F
201	20177306	BLOWER DOOR (M11, M12, M17, M18, M23, M24)	M14 - GUCA070BX30	P1241602F
201	20273001	BLOWER DOOR (M1, M2)	M15 - GUCA070BX40	P1241603F
201	20273002	BLOWER DOOR (M3, M4)	M16 - GUCA090BX40	P1241604F
201	20273003	BLOWER DOOR (M5, M6)	M17 - GUCA090BX50	P1241605F
281	11104001	VIEWPORT BUSHING-ACCESS DOOR	M18 - GUCA115BX50	P1241606F
291	11104002	VIEWPORT BUSHING-BUSHING DOOR	M19 - GUCA045CX30	P1252601F
311	20214101	DECK GASKET (M1, M2)	M20 - GUCA070CX30	P1252602F
311	20214102	DECK GASKET (M3, M4)	M21 - GUCA070CX40	P1252603F
311	20214103	DECK GASKET (M5, M6)	M22 - GUCA090CX40	P1252604F
311	20339301	DECK GASKET (M7, M8, M13, M14, M19, M20)	M23 - GUCA090CX50	P1252605F
311	20339302	DECK GASKET (M9, M10, M15, M16, M21, M22)	M24 - GUCA115CX50	P1252606F
311	20339303	DECK GASKET (M11, M12, M17, M18, M23, M24)		
331	10736201	COVER, HIGH VOLTAGE BOX (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)		
331	10736202	COVER, HIGH VOLTAGE BOX (M1, M2, M3, M4, M5, M6)		
331	11165107	SHIELD, ID BLOWER		
351	10861101	BRACKET, AUXILIARY LIMIT		
401	M0571302	BUSHING W/SEAL (M7, M8, M9, M10, M11, M12)		
451	M0501301	PIPE GROMMET (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)		
491	M0570804	BUTTON PLUG (QTY 4)		
501	M0570802	BUTTON PLUG		
511	M0570803	BUTTON PLUG (QTY 2)		
601	A4691701	GROMMET (QTY 2)		
NS	B1410304Q	HOSE, PRESSURE SWITCH (M1, M2, M7, M8, M13, M14, M19, M20)		
NS	B1410316Q	HOSE, PRESSURE SWITCH (M3, M4, M9, M10, M11, M12, M15, M16, M17, M18, M21, M22, M23, M24)		
NS	B1410317Q	HOSE, PRESSURE SWITCH (M5, M6)		
NS	B1410312Q	HOSE, PRESSURE SWITCH (ID BLOWER) (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)		

Blower Assembly

Image 1

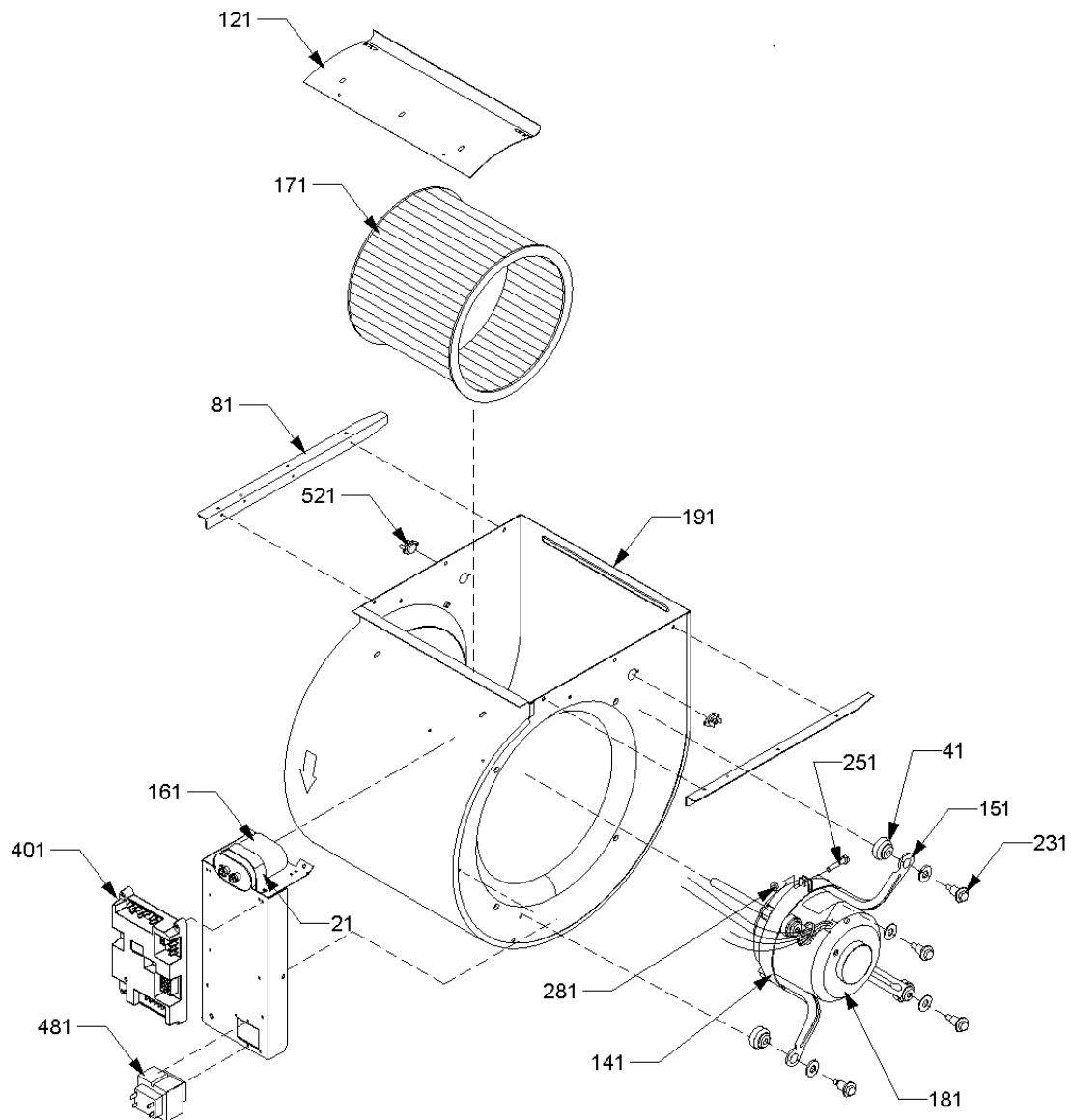
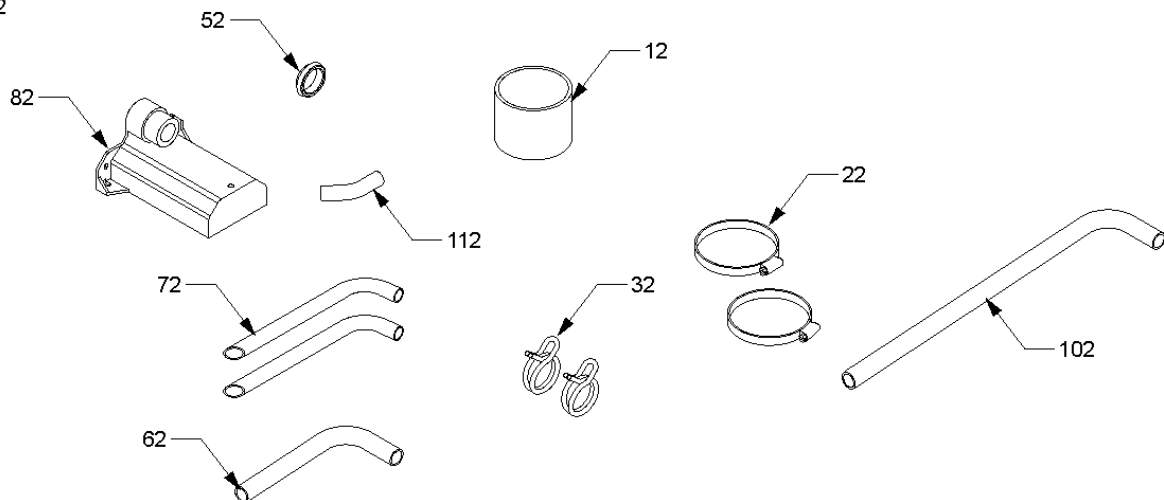


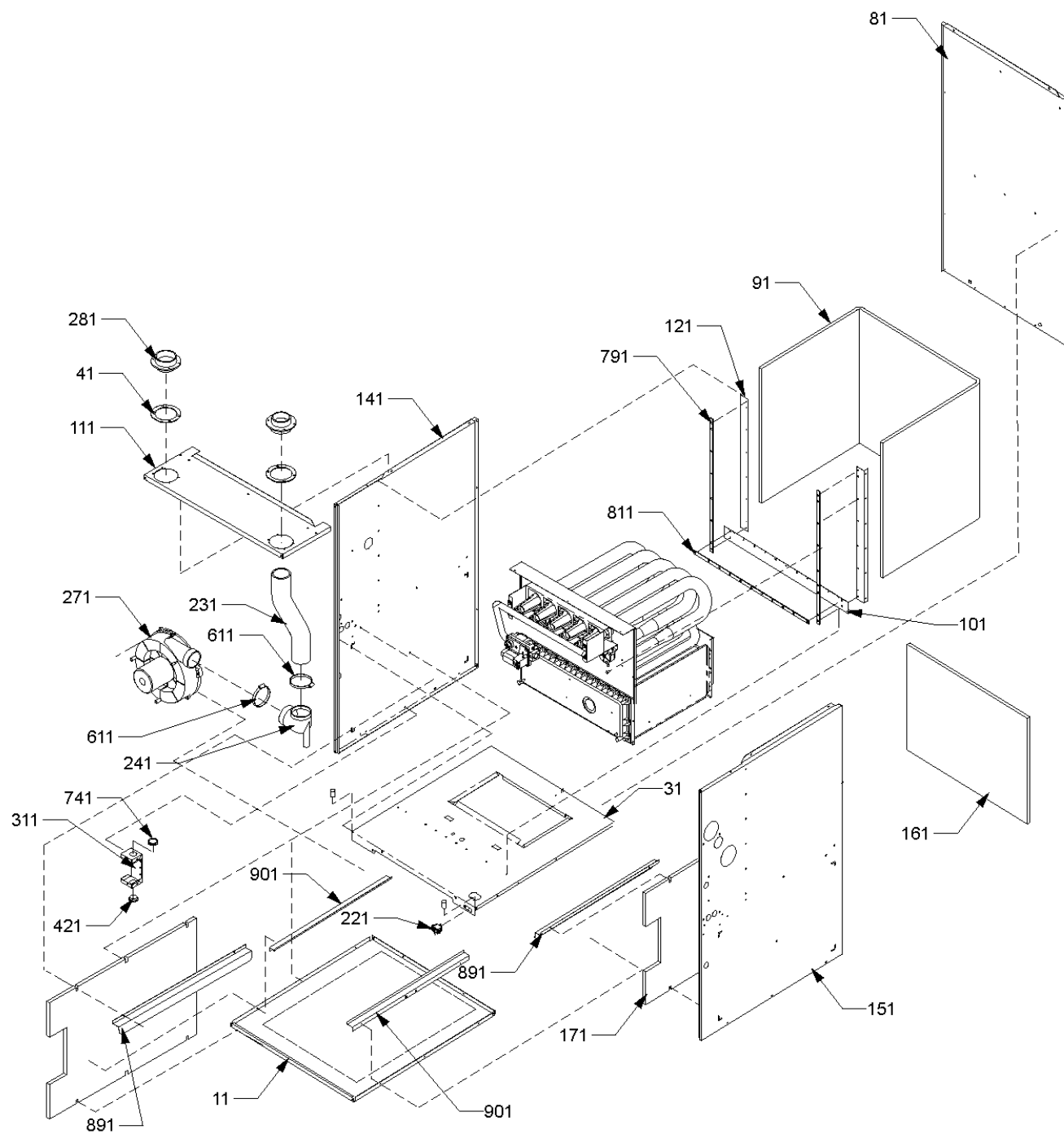
Image 2



Blower Assembly

Ref. Part No: No: Description:			Ref. Part No: No: Description:		
<i>Image 1:</i>			22	A3326008	HOSE CLAMP (QTY AR)
21	A3410501	CAPACITOR STRAP (M2, M3, M4, M6, M8, M9, M10, M12, M14, M15, M16, M18, M20, M21, M22, M24)	32	M0119205	HOSE CLAMP (GREEN) (QTY AR)
21	A4055402	CAPACITOR STRAP (M1, M5, M7, M11, M13, M17, M19, M23)	32	M0119207	HOSE CLAMP (RED) (QTY 2)
41	A4002701	GROMMET (QTY 4)	52	M0570804	BUTTON PLUG (QTY 4)
81	20175101	SIDE RAIL, BLOWER (QTY 2)	62	20201901	DRAIN HOSE
121	C6121803	CUT-OFF (M1, M2, M7, M8, M13, M14, M19, M20)	72	20201802	DRAIN TUBE (QTY 2)
121	C6121806	CUT-OFF (M3, M4, M9, M10, M15, M16, M21, M22)	82	20171701	DRAIN TRAP
121	C6121807	CUT-OFF (M11, M12, M17, M18, M23, M24)	102	20201902	DRAIN HOSE
121	C6121811	CUT-OFF (M5, M6)	112	20214201	DRAIN ANGLE (M1, M2, M3, M4, M5, M6)
141	10441601	MOTOR MOUNT BAND	112	20214202	DRAIN ANGLE (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)
151	10441501	MOTOR MOUNT ARM (QTY 4)	Expanded Model Nomenclature		
161	D6859332	CAPACITOR (M1, M5)	M1 - GUCA045AX30	P1219301F	
161	CAP150000370VAS	CAPACITOR 15/370V (M7, M11, M13, M17, M19, M23)	M2 - GUCA070AX30	P1219302F	
161	CAP200000370VC	CAPACITOR 20/370V (M2, M3, M4, M8, M9, M10, M14, M15, M16, M20, M21, M22)	M3 - GUCA070AX40	P1219303F	
161	CAP250000370VC	CAPACITOR 25/370V (M6, M12, M18, M24)	M4 - GUCA090AX40	P1219304F	
171	D6723311S	BLOWER WHEEL (M6, M12, M18, M24)	M5 - GUCA090AX50	P1219305F	
171	D6723319	BLOWER WHEEL (M2, M8, M14, M20)	M6 - GUCA115AX50	P1219306F	
171	D6723320	BLOWER WHEEL (M3, M4, M5, M9, M10, M11, M15, M16, M17, M21, M22, M23)	M7 - GUCA045AX30	P1239301F	
171	D6723321	BLOWER WHEEL (M1, M7, M13, M19)	M8 - GUCA070AX30	P1239302F	
181	10759309S	BLOWER MOTOR 1/2 HP (M3, M4, M9, M10, M15, M16, M21, M22)	M9 - GUCA070AX40	P1239303F	
181	10759310S	BLOWER MOTOR 1/2 HP (M2, M8, M14, M20)	M10 - GUCA090AX40	P1239304F	
181	10759311	BLOWER MOTOR 1/2 HP (M12, M18, M24)	M11 - GUCA090AX50	P1239305F	
181	10759212S	BLOWER MOTOR 1/3 HP (M1, M7, M13, M19)	M12 - GUCA115AX50	P1239306F	
181	10759411	BLOWER MOTOR 3/4 HP (M5)	M13 - GUCA045BX30	P1241601F	
181	10759412	BLOWER MOTOR 3/4 HP (M6)	M14 - GUCA070BX30	P1241602F	
181	10759415S	BLOWER MOTOR 3/4 HP (M11, M17, M23)	M15 - GUCA070BX40	P1241603F	
191	11185807	ASSY, BLOWER HOUSING 11 X 10 (M5, M6, M11, M12, M17, M18, M23, M24)	M16 - GUCA090BX40	P1241604F	
191	11185805	ASSY, BLOWER HOUSING 11 X 7 (M1, M2, M7, M8, M13, M14, M19, M20)	M17 - GUCA090BX50	P1241605F	
191	11185810	ASSY, BLOWER HOUSING 11 X 9 (M3, M4, M9, M10, M15, M16, M21, M22)	M18 - GUCA115BX50	P1241606F	
231	M0221461	TC SCREW (QTY 4)	M19 - GUCA045CX30	P1252601F	
251	M0267144	MACHINE SCREW	M20 - GUCA070CX30	P1252602F	
281	M0282015	KEPS NUT	M21 - GUCA070CX40	P1252603F	
401	10207717	IGNITION BOARD, HSI INTEGRATED (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	M22 - GUCA090CX40	P1252604F	
401	10207719	IGNITION BOARD, HSI INTEGRATED (M7, M8, M9, M10, M11, M12)	M23 - GUCA090CX50	P1252605F	
401	RF000129	IGNITION BOARD, HSI INTEGRATED (M1, M2, M3, M4, M5, M6)	M24 - GUCA115CX50	P1252606F	
481	C6349703	TRANSFORMER			
521	10123506	RESET LIMIT, MANUAL (M6)			
521	10123516	RESET LIMIT, MANUAL (M1, M2, M3, M4, M5)			
521	10123535	RESET LIMIT, MANUAL (M7, M8, M9, M10, M11, M13, M14, M15, M16, M17, M19, M20, M21, M22, M23)			
521	10123525	RESET LIMIT, MANUAL (AUXILIARY) (M12, M18, M24)			
<i>Image 2:</i>					
12	10254303	RUBBER COUPLING			

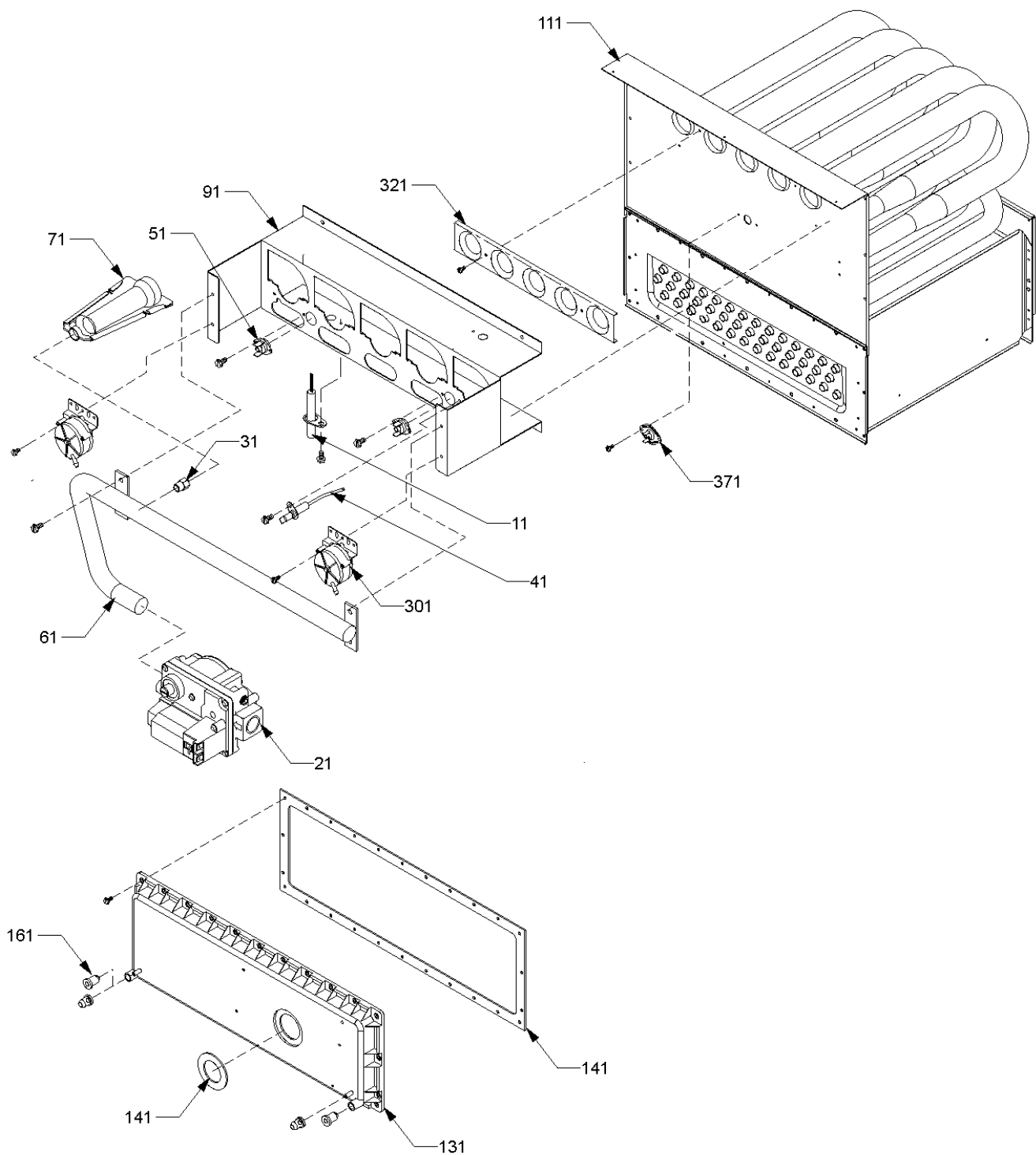
Chassis Assembly



Chassis Assembly

Ref. Part No: No:			Ref. Part No: No:		
Description:			Description:		
Image 1:			171	20243503	SIDE INSULATION (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)
11	20174701	BASEPAN (M1, M2)			
11	20174702	BASEPAN (M3, M4)			
11	20174703	BASEPAN (M5, M6)	221	B1370818	INTERLOCK SWITCH
11	20273401	BASEPAN (M7, M8, M13, M14, M19, M20)	231	22309501	FLUE PIPE
11	20273404	BASEPAN (M9, M10, M15, M16, M21, M22)	241	20171802S	ELBOW
11	20273405	BASEPAN (M11, M12, M17, M18, M23, M24)	271	22307501S	I.D. BLOWER
31	20190225	BLOWER DECK (M7, M8, M13, M14, M19, M20)	281	20049701	FA COUPLING (QTY 2)
31	20190226	BLOWER DECK (M9, M10, M15, M16, M21, M22)	311	10736102	BOX, HIGH VOLTAGE
31	20190227	BLOWER DECK (M11, M12, M17, M18, M23, M24)	421	A4554801	SNAP BUSHING
31	20190301	BLOWER DECK (M1, M2)	611	A3326008	HOSE CLAMP (QTY AR)
31	20190302	BLOWER DECK (M3, M4)	741	B1392104	UNIVERSAL BUSHING UB 875 (QTY 2)
31	20190303	BLOWER DECK (M5, M6)	791	20194604	GASKET (QTY 2)
41	20215701S	COIL GASKET (M1, M2, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	811	20194601	GASKET (M1, M2, M7, M8, M13, M14, M19, M20)
			811	20194602	GASKET (M3, M4, M9, M10, M15, M16, M21, M22)
			811	20194603	GASKET (M5, M6, M11, M12, M17, M18, M23, M24)
41	20215702S	COIL GASKET (M3, M4, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	891	10690301	FILTER ANGLE (M7, M8, M9, M10, M11, M12)
			901	20242801	FILTER RAIL (M7, M8, M9, M10, M11, M12)
41	20215703S	COIL GASKET (M5, M6)	Expanded Model Nomenclature		
81	20166001	BACK PANEL (M1, M2)	M1 - GUCA045AX30	P1219301F	
81	20166002	BACK PANEL (M3, M4)	M2 - GUCA070AX30	P1219302F	
81	20166003	BACK PANEL (M5, M6)	M3 - GUCA070AX40	P1219303F	
81	20273201	BACK PANEL (M7, M8, M13, M14, M19, M20)	M4 - GUCA090AX40	P1219304F	
81	20273202	BACK PANEL (M9, M10, M15, M16, M21, M22)	M5 - GUCA090AX50	P1219305F	
81	20273203	BACK PANEL (M11, M12, M17, M18, M23, M24)	M6 - GUCA115AX50	P1219306F	
91	C6415907	INSULATION, HEAT EXCHANGER (M1, M2, M7, M8, M13, M14, M19, M20)	M7 - GUCA045AX30	P1239301F	
91	C6415908	INSULATION, HEAT EXCHANGER (M3, M4, M9, M10, M15, M16, M21, M22)	M8 - GUCA070AX30	P1239302F	
91	C6415909	INSULATION, HEAT EXCHANGER (M5, M6, M11, M12, M17, M18, M23, M24)	M9 - GUCA070AX40	P1239303F	
101	20191301	DECK RAIL (M1, M2, M7, M8, M13, M14, M19, M20)	M10 - GUCA090AX40	P1239304F	
101	20191302	DECK RAIL (M3, M4, M9, M10, M15, M16, M21, M22)	M11 - GUCA090AX50	P1239305F	
101	20191303	DECK RAIL (M5, M6, M11, M12, M17, M18, M23, M24)	M12 - GUCA115AX50	P1239306F	
111	20192801	FLUE/FA COVER (M1, M2)	M13 - GUCA045BX30	P1241601F	
111	20192802	FLUE/FA COVER (M3, M4)	M14 - GUCA070BX30	P1241602F	
111	20192803	FLUE/FA COVER (M5, M6)	M15 - GUCA070BX40	P1241603F	
111	20273301	FLUE/FA COVER (M7, M8, M13, M14, M19, M20)	M16 - GUCA090BX40	P1241604F	
111	20273302	FLUE/FA COVER (M9, M10, M15, M16, M21, M22)	M17 - GUCA090BX50	P1241605F	
111	20273303	FLUE/FA COVER (M11, M12, M17, M18, M23, M24)	M18 - GUCA115BX50	P1241606F	
121	20191601	SIDE RAIL (QTY 2)	M19 - GUCA045CX30	P1252601F	
141	20193401	PANEL, LEFT SIDE (M1, M2, M3, M4, M5, M6)	M20 - GUCA070CX30	P1252602F	
141	20193405	PANEL, LEFT SIDE (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	M21 - GUCA070CX40	P1252603F	
151	20193301	PANEL, RIGHT SIDE (M1, M2, M3, M4, M5, M6)	M22 - GUCA090CX40	P1252604F	
151	20193305	PANEL, RIGHT SIDE (M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	M23 - GUCA090CX50	P1252605F	
161	20006601	INSULATION (M1, M2, M7, M8, M13, M14, M19, M20)	M24 - GUCA115CX50	P1252606F	
161	20006602	INSULATION (M3, M4, M9, M10, M15, M16, M21, M22)			
161	20006603	INSULATION (M5, M6, M11, M12, M17, M18, M23, M24)			
171	20006604	SIDE INSULATION (M1, M2, M3, M4, M5, M6)			

Heat Exchanger and Manifold Assembly



Heat Exchanger and Manifold Assembly

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>		321 11072202	ORIFICE SHIELD (M2, M3, M8, M9, M14, M15, M20, M21)
11 20165703S	IGNITOR (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12)	321 11072203	ORIFICE SHIELD (M4, M5, M10, M11, M16, M17, M22, M23)
11 11111701	SINI IGNITOR (M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24)	321 11072204	ORIFICE SHIELD (M6, M12, M18, M24)
21 B1282628	GAS VALVE	371 20162903	PRIMARY LIMIT (M3, M9, M15, M21)
31 10716003	ORIFICE (QTY AR)	371 20162904	PRIMARY LIMIT (M1, M2, M4, M5, M6, M7, M8, M10, M11, M12, M13, M14, M16, M17, M18, M19, M20, M22, M23, M24)
41 10735201	FLAME SENSOR	Expanded Model Nomenclature	
51 20194201	ASSY, HEAT EXCHANGER 2B (M1, M7, M13)		
51 20494501	ASSY, HEAT EXCHANGER 2B (M19)	M1 - GUCA045AX30	P1219301F
51 20194202	ASSY, HEAT EXCHANGER 3B (M2, M8, M14)	M2 - GUCA070AX30	P1219302F
51 20317303	ASSY, HEAT EXCHANGER 3B (M3, M9, M15)	M3 - GUCA070AX40	P1219303F
51 20317343	ASSY, HEAT EXCHANGER 3B (M21)	M4 - GUCA090AX40	P1219304F
51 20494502	ASSY, HEAT EXCHANGER 3B (M20)	M5 - GUCA090AX50	P1219305F
51 20194204	ASSY, HEAT EXCHANGER 4B (M4, M10, M16)	M6 - GUCA115AX50	P1219306F
51 20194205	ASSY, HEAT EXCHANGER 4B (M5, M11, M17)	M7 - GUCA045AX30	P1239301F
51 20494504	ASSY, HEAT EXCHANGER 4B (M22)	M8 - GUCA070AX30	P1239302F
51 20494505	ASSY, HEAT EXCHANGER 4B (M23)	M9 - GUCA070AX40	P1239303F
51 20194206	ASSY, HEAT EXCHANGER 5B (M6, M12, M18)	M10 - GUCA090AX40	P1239304F
51 20494506	ASSY, HEAT EXCHANGER 5B (M24)	M11 - GUCA090AX50	P1239305F
51 10123514	RESET LIMIT, MANUAL (ROLLOUT) (M1, M2, M4)	M12 - GUCA115AX50	P1239306F
61 20196401	MANIFOLD 2BU (M1, M7, M13, M19)	M13 - GUCA045BX30	P1241601F
61 20196402	MANIFOLD 3BU (M2, M3, M8, M9, M14, M15, M20, M21)	M14 - GUCA070BX30	P1241602F
61 20196403	MANIFOLD 4BU (M4, M5, M10, M11, M16, M17, M22, M23)	M15 - GUCA070BX40	P1241603F
61 20196404	MANIFOLD 5BU (M6, M12, M18, M24)	M16 - GUCA090BX40	P1241604F
71 10735102S	BECKETT BURNER (QTY AR)	M17 - GUCA090BX50	P1241605F
91 20190410	BURNER BRACKET 2B (M1, M7, M13, M19)	M18 - GUCA115BX50	P1241606F
91 20190411	BURNER BRACKET 3B (M2, M3, M8, M9, M14, M15, M20, M21)	M19 - GUCA045CX30	P1252601F
91 20190412	BURNER BRACKET 4B (M4, M5, M10, M11, M16, M17, M22, M23)	M20 - GUCA070CX30	P1252602F
91 20190413	BURNER BRACKET 5B (M6, M12, M18, M24)	M21 - GUCA070CX40	P1252603F
111 10123517	RESET LIMIT, MANUAL (ROLLOUT) (M3, M9, M15, M21)	M22 - GUCA090CX40	P1252604F
111 10123533	RESET LIMIT, MANUAL (ROLLOUT) (M7, M8, M10, M13, M14, M16, M19, M20, M22)	M23 - GUCA090CX50	P1252605F
111 10123534	RESET LIMIT, MANUAL (ROLLOUT) (M5, M6, M11, M12, M17, M18, M23, M24)	M24 - GUCA115CX50	P1252606F
131 20170801AS	FRONT COVER (M1, M7, M13, M19)		
131 20170802AS	FRONT COVER (M2, M8, M14, M20)		
131 20170901AS	FRONT COVER (M3, M9, M15, M21)		
131 20170902AS	FRONT COVER (M4, M10, M16, M22)		
131 20171001A	FRONT COVER (M5, M11, M17, M23)		
131 20171002AS	FRONT COVER (M6, M12, M18, M24)		
141 20215701S	COIL GASKET (M1, M2, M7, M8, M13, M14, M19, M20)		
141 20215702S	COIL GASKET (M3, M4, M9, M10, M15, M16, M21, M22)		
141 20215703S	COIL GASKET (M5, M6, M11, M12, M17, M18, M23, M24)		
161 M0326804	TUBE PLUG (QTY AR)		
301 20197310	PRESSURE SWITCH (M20, M22, M24)		
301 20197312	PRESSURE SWITCH (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M21, M23)		
321 11072201	ORIFICE SHIELD (M1, M7, M13, M19)		

