



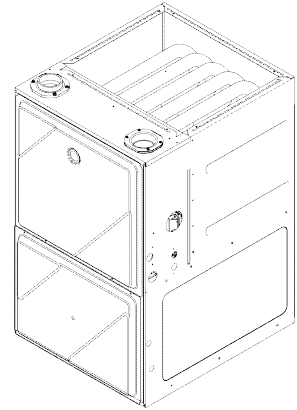
REPAIR PARTS

GM9S 96% Multi Position Furnace

GM9S960403BUAA

GM9S960603BUAA

GM9S960805CUAA



This manual is to be used by qualified technicians only.

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Important Information

Index

Functional Parts List	3
Illustration and Parts	4 - 11

Views shown are for parts illustrations only, not servicing procedures.

3/7/25: added missed ULN Burner Assembly Part numbers

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example M1 - Model#1 M2 - Model#2 M3 - Model#3

Goodman Manufacturing Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Goodman Manufacturing Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

Goodman Manufacturing Company, L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:

Homeowner Support

Goodman Manufacturing Company, L.P.

19001 Kermier Road

Waller, Texas 77484

877-254-4729-Telephone

713-863-2382-Facsimile

For assistance outside the U.S.A. contact:

International Division

Goodman Manufacturing Company, L.P.

19001 Kermier Road

Waller, Texas 77484

713-861-2500-Telephone

713-863-2382-Facsimile

Functional Parts

Part

No: Description:

0130F00803	90% PRESSURE TRANSDUCER
0271F00462	BLOWER HOUSING ASSY (M1)
0130F00762	FLAME SENSOR
0151M00094	GAS VALVE
0154F00069	GASKET LIMIT ULN
0257F00436	HEAT EXCHANGER ASSY (M3)
0257F00434	HEAT EXCHANGER ASSY (M2)
0257F00432	HEAT EXCHANGER ASSY (M1)
0130M00243	INTERLOCK SWITCH
20162903	LIMIT, PRIMARY (M1, M3)
0130F00071	LIMIT, PRIMARY (M2)
0130F00037	LIMIT, PRIMARY, 150, GRAY (QTY 2)
0271F00507	MORRISON 11 X 10 BLOWER (M3)
0271F00506	MORRISON 11 X 8 BLOWER (M2)
0131F00307	MOTOR PROGRAMMED (M3)
0131F00305	MOTOR PROGRAMMED (M1)
0131F00306	MOTOR PROGRAMMED (M2)
0131F00114M	MOTOR, BLOWER 1 H.P W/O CONTROLLER (M3)
0131F00112M	MOTOR, BLOWER 1/2 H.P W/O CONTROLLER (M1, M2)
0171M00009	MOTOR, ID BLOWER
PCBBF241	PCB IGNITION HIS
0130F00596	SWITCH HIGH LIMIT ULN
0130F00596	SWITCH HIGHLIMIT ULN
0130F00684	SWITCH, PRESSURE
0130M00140	TRANSFORMER 120V TO 24V, 40VA
0130F00717	ULN IGNITOR
0150M00043	WHEEL, BLOWER (10 X 8) (M1)

SPECIAL PARTS

0161F00086 NAMEPLATE, GOODMAN

Expanded Model Nomenclature

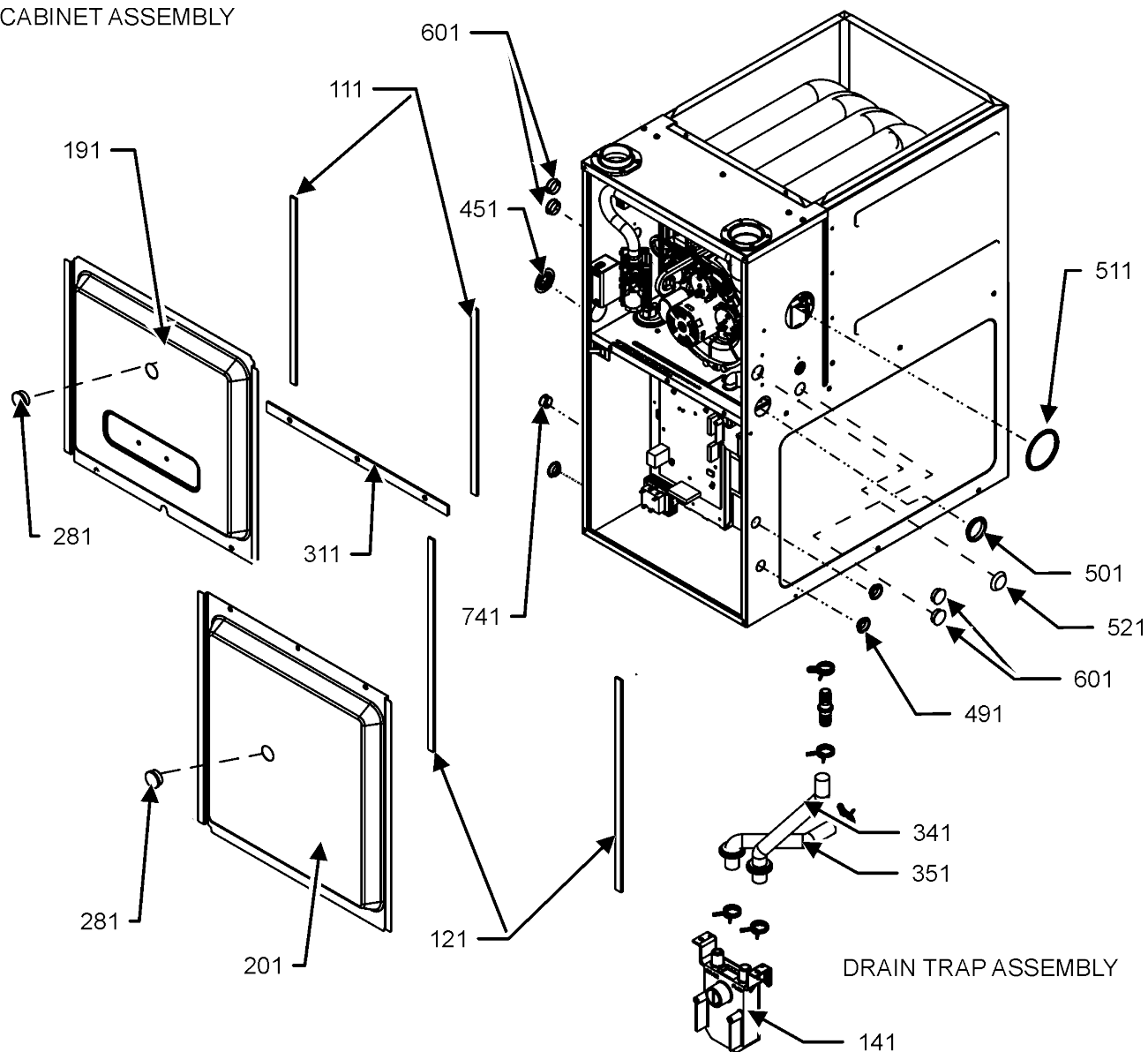
M1 - GM9S960403BUAA

M2 - GM9S960603BUAA

M3 - GM9S960805CUAA

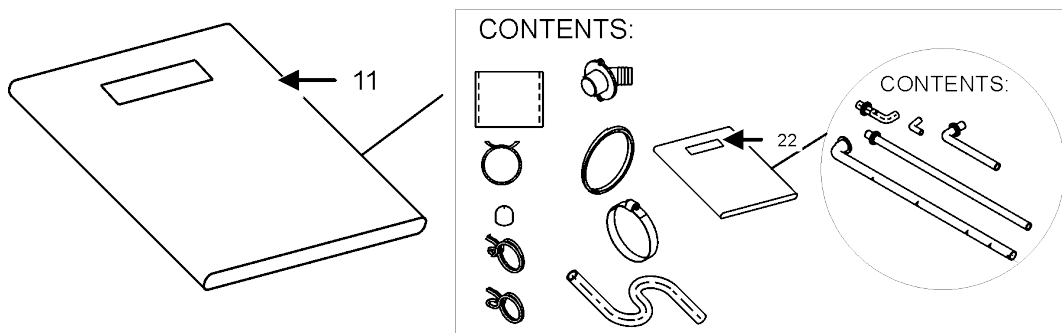
Cabinet Assembly

CABINET ASSEMBLY



CABINET ASSEMBLY MAY DIFFER FROM WHAT IS SHOWN

DRAIN KIT ASSEMBLY



Cabinet Assembly

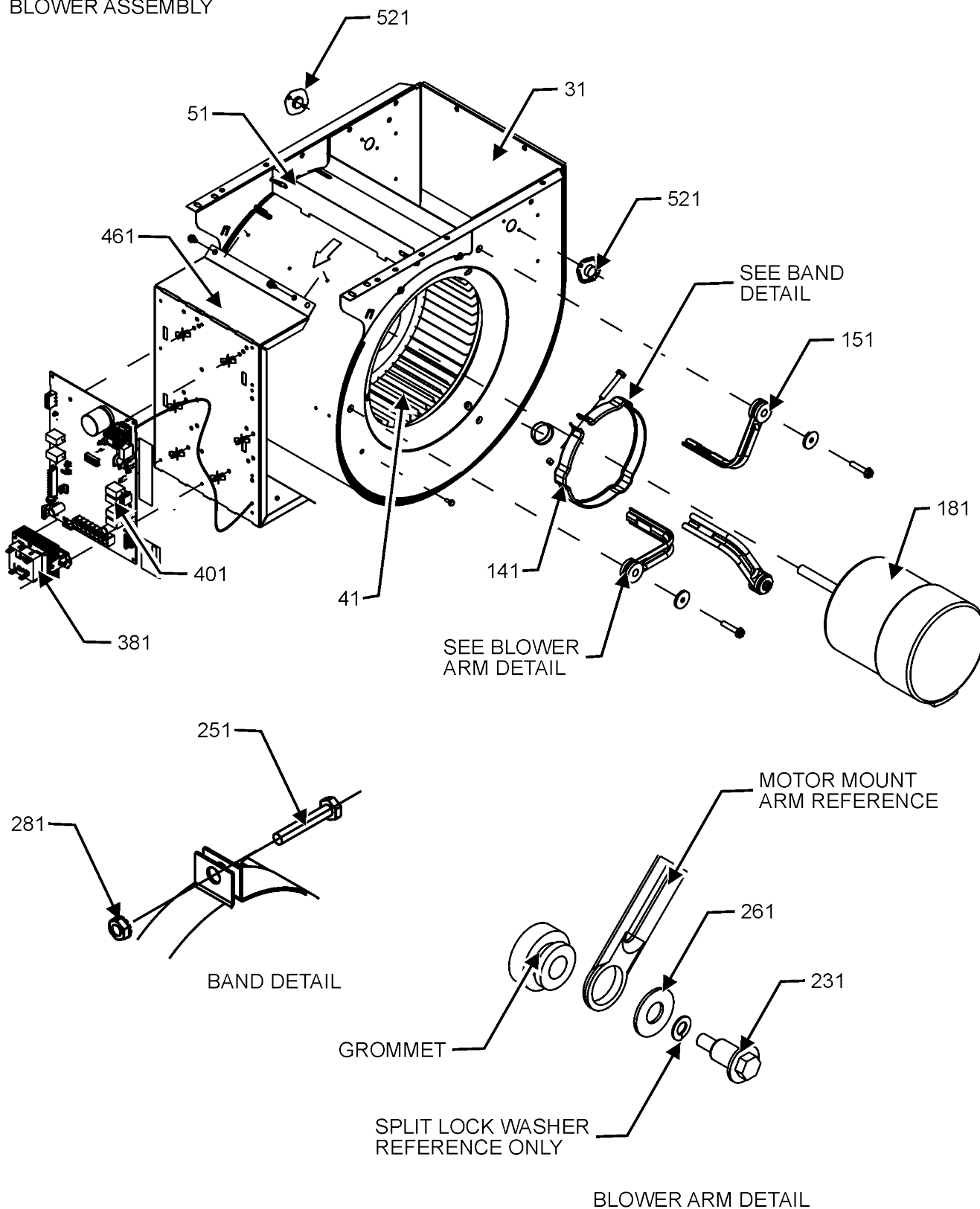
Ref. Part			Ref. Part		
No:	No:	Description:	No:	No:	Description:
Image 1:					
11	0270F05402	DRAIN KIT ASSY			
21	0270F05402	DRAIN KIT ASSY			
111	0154F00024	GASKET (QTY 2)			
121	0154F00025	GASKET (QTY 2)			
141	0161F00046	DRAIN TRAP			
191	0121F00291DG	DOOR, ACCESS 17.5 PNT (M1, M2)			
191	0121F00292DG	DOOR, ACCESS 21 PNT (M3)			
201	0121F00288DG	DOOR, BLOWER 17.5 PNT (M1, M2)			
201	0121F00289DG	DOOR, BLOWER 21 PNT (M3)			
281	B1392139	VIEW PORT BUSHING-BLOWER DOOR (QTY 2)			
311	0154F00020	GASKET, DECK (M1, M2)			
311	0154F00021	GASKET, DECK (M3)			
341	0164F00017	HOSE-ELBOW/TRAP			
351	0164F00024	HOSE, COVER/TRAP			
451	M0501301	PIPE GROMMET			
491	M0570808	BUTTON PLUG (QTY 3)			
501	M0570806	BUTTON PLUG			
511	M0570807	BUTTON PLUG			
521	0161M00027	PLUG, HOLE			
601	B1392021	PLASTIC PLUG, 1" (2713-BLK) (QTY 4)			
741	B1392104	UNIVERSAL BUSHING UB 875			
NS	M0310345	BUTTON PLUG (QTY 2)			
NS	0163M00319	HEX NUT-INSERT (QTY 3)			
NS	0161F00086	NAMEPLATE, GOODMAN			
NS	M0273904	RETAINER-SCREW (QTY 3)			
NS	M0209730	SCREW-DECORATIVE (QTY 3)			

Expanded Model Nomenclature

M1 - GM9S960403BUAA
M2 - GM9S960603BUAA
M3 - GM9S960805CUAA

Blower Assembly

BLOWER ASSEMBLY



BLOWER ASSEMBLY MAY DIFFER FROM WHAT IS SHOWN

Blower Assembly

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:			
31	0271F00462		BLOWER HOUSING ASSY (M1)
31	0271F00507		MORRISON 11 X 10 BLOWER (M3)
31	0271F00506		MORRISON 11 X 8 BLOWER (M2)
41	0150M00043		WHEEL, BLOWER (10 X 8) (M1)
51	764740		BLOWER BLOCK-OFF 10 X 8 (M1)
141	0121M00038		MOUNT BAND, MOTOR (M1, M2)
141	0121M00039		MOUNT BAND, MOTOR (HEAVY DUTY) (M3)
151	B1376857		MOTOR MOUNT ARM (M1, M2)
151	0163M00538		MOUNT ARM, MOTOR (M3)
181	0131F00305		MOTOR PROGRAMMED (M1)
181	0131F00306		MOTOR PROGRAMMED (M2)
181	0131F00307		MOTOR PROGRAMMED (M3)
181	0131F00114M		MOTOR, BLOWER 1 H.P W/O CONTROLLER (M3)
181	0131F00112M		MOTOR, BLOWER 1/2 H.P W/O CONTROLLER (M1, M2)
231	M0250565		TC SCREW 1.25" (QTY 3)
251	0163M00320		HEX HEAD ALL THREAD TAP BOLT (M3)
251	B1393323		SCREW,MACH HWH 1/4-20X1 1/2 BZ (M1, M2)
261	B1392918		WASHER, FLAT 1/4 ID X 1 OD (QTY 3)
281	B1393800		LOCKNUT, NYLON, INSERT 1/4,20 (M1, M2)
281	M0282015		NUT KEPS (M3)
381	0130M00140		TRANSFORMER 120V TO 24V, 40VA
401	PCBBF241		PCB IGNITION HIS
461	0121F00794		MOUNTING PLATE - CONTROLS
521	0130F00037		LIMIT, PRIMARY, 150, GRAY (QTY 2)
NS	0159F00119		CTM, MOTOR HARNESS
NS	B1392021		PLASTIC PLUG, 1" (2713-BLK) (QTY 4)
NS	B1392820		WASHER, SPLIT LOCK 1/4 BZ (M3)
NS	0259F00024		WIRE HARNESS-BLOWER

Expanded Model Nomenclature

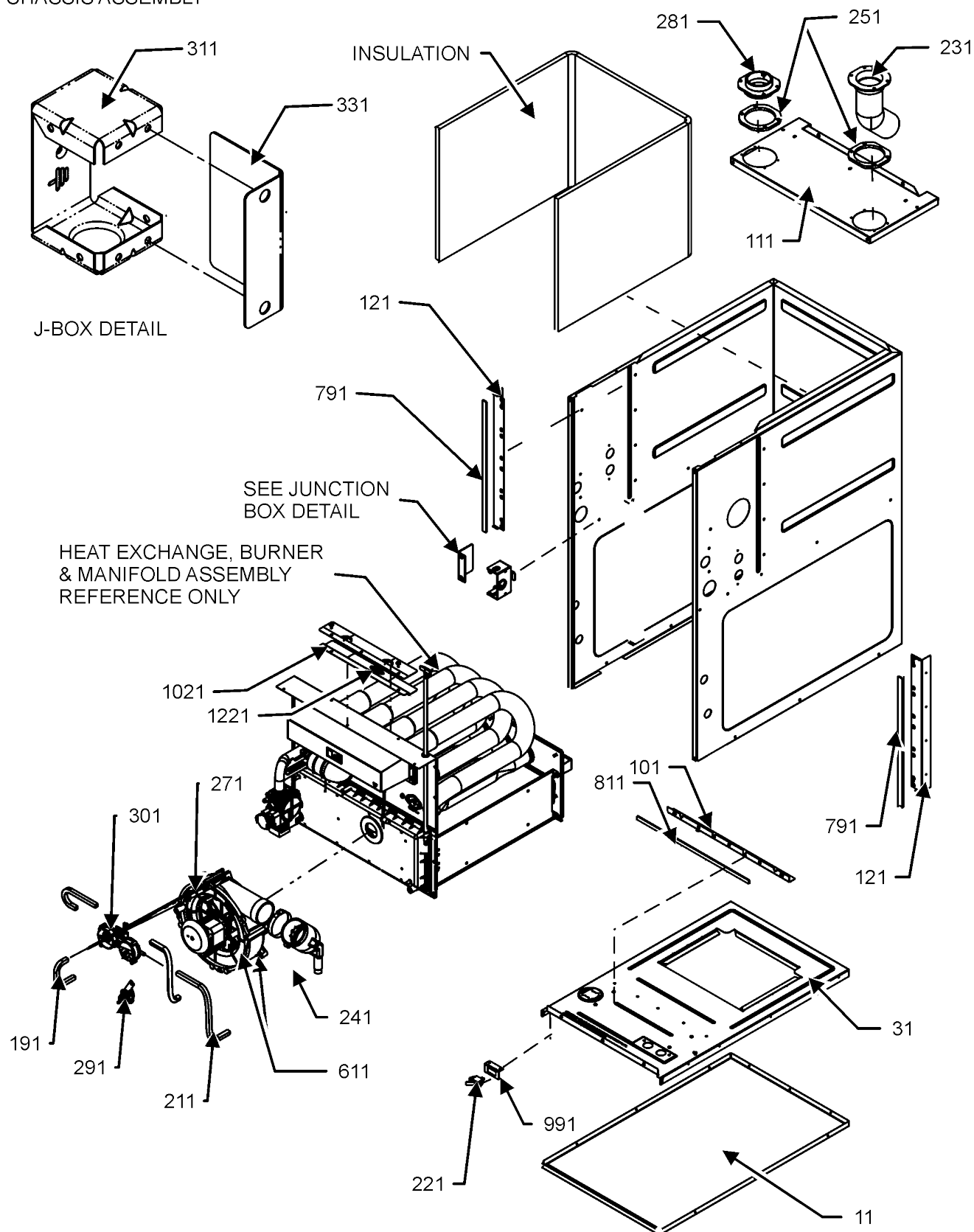
M1 - GM9S960403BUAA

M2 - GM9S960603BUAA

M3 - GM9S960805CUAA

Chassis Assembly

CHASSIS ASSEMBLY



CHASSIS ASSEMBLY MAY DIFFER FROM WHAT IS SHOWN

Chassis Assembly

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:			
11	0121F00530DG		BASEPAN, 17.5 (M1, M2)
11	0121F00531DG		BASEPAN, 21 PNT (M3)
31	0121F00533		DECK-BLOWER 17.5" (M1, M2)
31	0121F00534		DECK-BLOWER 21" (M3)
101	0121F00314		ANGLE, DECK (M1, M2)
101	0121F00315		ANGLE, DECK (M3)
111	0121F00279DG		PAINTED TOP, FURNACE 17.5 (M1, M2)
111	0121F00280DG		PAINTED TOP, FURNACE 21 (M3)
121	0121F00313		ANGLE, SIDE (QTY 2)
191	0164M00115		HOSE- PRESSURE SW 6"
211	0164M00119		HOSE- PRESSURE SW 12"
221	0130M00243		INTERLOCK SWITCH
231	0164F00002		FLUE PIPE W/BEND
241	0164F00025		ELBOW-FLUE,UPFLOW
251	0154F00041		FRESH AIR GASKET (QTY 2)
271	0171M00009		MOTOR, ID BLOWER
281	0161F00037		COUPLING
291	0130F00803		90% PRESSURE TRANSDUCER
301	0130F00684		SWITCH, PRESSURE
311	0161F00042		JUNCTION BOX PLA
331	0161F00043		JUNCTION BOX LID
611	0163M00460		CLAMP-HOSE (QTY 2)
791	0154F00015		GASKET (QTY 2)
811	0154F00014		GASKET (M1, M2)
811	0154F00016		GASKET (M3)
991	0121F00389		BRACKET, DOOR SWITCH
1021	0121F00704		BAFFLE, AIR ULN
1221	0130F00596		SWITCH HIGHLIMIT ULN
NS	0159F00147		HARNESS-WIRING
NS	0160F00015		INSULATION, HT EXCHANGER 17.5" (M1, M2)
NS	0160F00016		INSULATION, HT EXCHANGER 21" (M3)
NS	M0326804		PLUG-TUBE
NS	0259F00277		WIRE HARNESS-BAFFLE LIMIT

Expanded Model Nomenclature

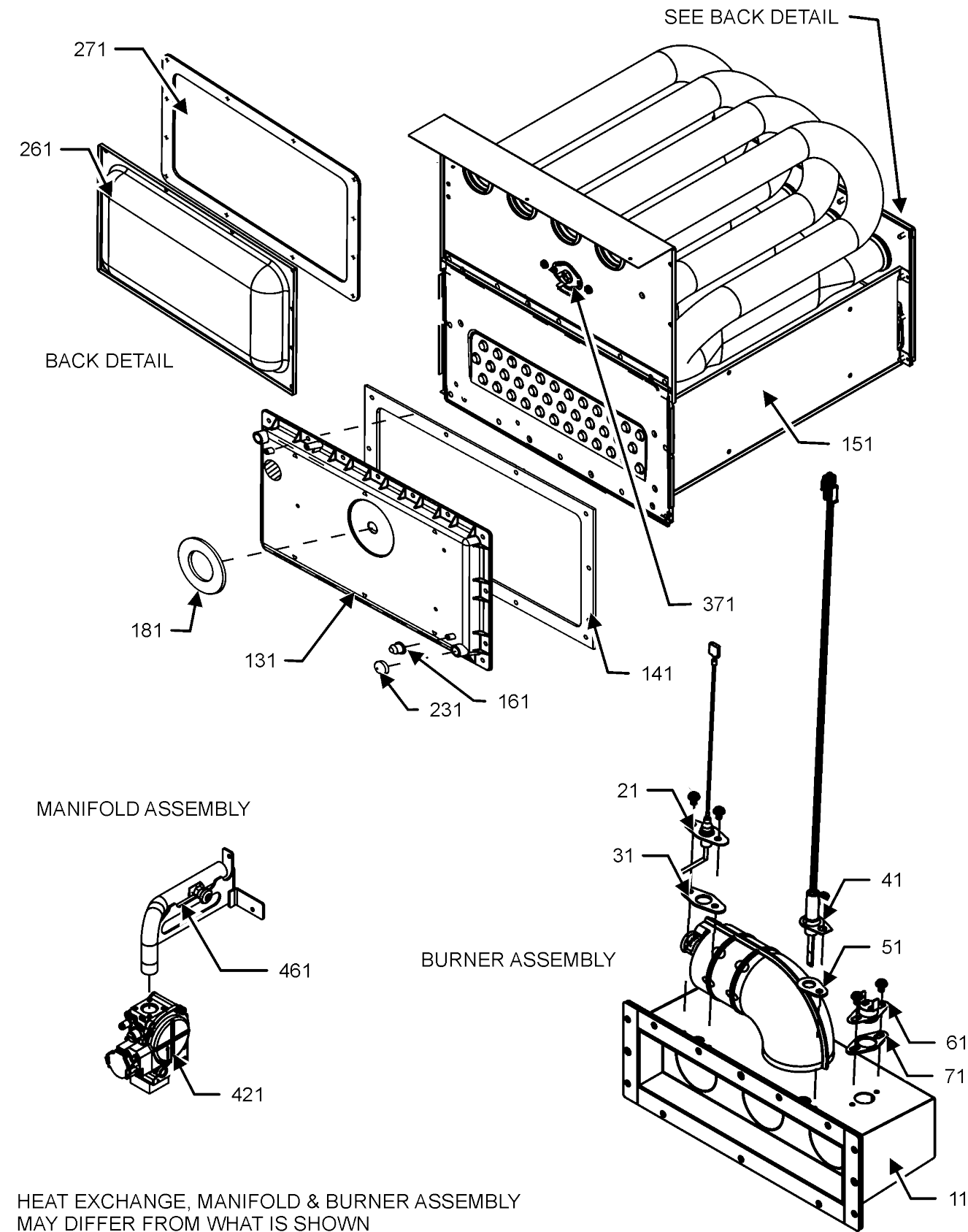
M1 - GM9S960403BUAA

M2 - GM9S960603BUAA

M3 - GM9S960805CUAA

Heat Exchange Assembly

HEAT EXCHANGE ASSEMBLY



Heat Exchange Assembly

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:			
11	0163F00055		ULN Burner Assy (M1)
11	0163F00056		ULN Burner Assy (M2)
11	0163F00057		ULN BURNER ASSY (M3)
21	0130F00762		FLAME SENSOR
31	0154F00068		GASKET ULN FLAME SENOR
41	0130F00717		ULN IGNITOR
51	0154F00067		GASKET ULN IGNITOR
61	0130F00596		SWITCH HIGH LIMIT ULN
71	0154F00069		GASKET LIMIT ULN
131	0161F00073		COVER, FRONT (M1, M2)
131	0161F00074		COVER, FRONT (M3)
141	0154F00026		GASKET FRONT COVER (M1, M2)
141	0154F00030		GASKET FRONT COVER (M3)
151	0257F00432		HEAT EXCHANGER ASSY (M1)
151	0257F00434		HEAT EXCHANGER ASSY (M2)
151	0257F00436		HEAT EXCHANGER ASSY (M3)
161	M0326804		TUBE PLUG
181	0154F00066		GASKET ID ORIFICE
231	A1781105		CAP-VINYL .500
261	0121F00317		COVER, REAR (M1, M2)
261	0121F00318		COVER, REAR (M3)
271	0154F00046		GASKET, REAR CVR (M1, M2)
271	0154F00047		GASKET, REAR CVR (M3)
371	0130F00071		LIMIT, PRIMARY (M2)
371	20162903		LIMIT, PRIMARY (M1, M3)
421	0151M00094		GAS VALVE
461	0263F00007		ULN MANIFOLD ASSY (M1)
461	0263F00008		ULN MANIFOLD ASSY (M2)
461	0263F00009		ULN MANIFOLD ASSY (M3)
NS	0121F00415		BAFFLE, AIR FURN
NS	0154F00051		GASKET, BRNR FRONT (M1)
NS	0154F00052		GASKET, BRNR FRONT (M2)
NS	0154F00053		GASKET, BRNR FRONT (M3)
NS	0121F00743		HEAT SHIELD PRIMARY LIMIT
NS	0121F00583		INSULATION, RETAINER (M1, M2)
NS	0121F00584		INSULATION, RETAINER (M3)

Expanded Model Nomenclature

M1 - GM9S960403BUAA

M2 - GM9S960603BUAA

M3 - GM9S960805CUAA