
DZ17VSA Outdoor Side Discharge Inverter Heat Pump

DZ17VSA181AA
DZ17VSA241AA
DZ17VSA301AA
DZ17VSA361AA
DZ17VSA421AA
DZ17VSA481AA
DZ17VSA601AA



This manual is to be used by qualified technicians only.

Important Information

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Views shown are for parts illustrations only, not servicing procedures

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example M1 - Model#1 M2 - Model#2 M3 - Model#3

Daikin Manufacturing Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Daikin Manufacturing Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

Daikin Manufacturing Company, L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:

Homeowner Support
Daikin North America, LLC
19001 Kermier Road
Waller, Texas 77484
855-770-5678-Telephone
713-863-2382-Facsimile

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International Division
Daikin North America, LLC
19001 Kermier Road
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713-863-2382-Facsimile

Functional Parts

Part

No: Description:

107638J	CHECK VALVE (M3, M4, M5, M6, M7)
038621J	CHECK VALVE (M1, M2, M5, M6, M7)
151188J	CHECK VALVE (M1, M2, M3, M4)
4025331	COMPRESSOR ASSY. (M1, M2)
4025332	COMPRESSOR ASSY. (M3, M4)
4025334	COMPRESSOR ASSY. (M7)
4025333	COMPRESSOR ASSY. (M5, M6)
2493918	COMPRESSOR SOUNDPROOF (M5, M6, M7)
4025329	DC FAN MOTOR (M1, M2, M3, M4)
4022882	DC FAN MOTOR (M5, M6, M7)
1721122	FUSIBLE PLUG
4022183	HIGH PRESSURE SWITCH (M1, M2, M3, M4)
4022881	HIGH PRESSURE SWITCH (M5, M6, M7)
7009625	PRESSURE CONTROL VALVE (M1, M2, M3, M4)
4022182	PRESSURE SENSOR
4022184	PRINTED CIRCUIT BOARD ASSY. (M1, M2, M3, M4)
4025451	PRINTED CIRCUIT BOARD ASSY. (MAIN) (M1)
4025454	PRINTED CIRCUIT BOARD ASSY. (MAIN) (M4)
4025453	PRINTED CIRCUIT BOARD ASSY. (MAIN) (M3)
4025452	PRINTED CIRCUIT BOARD ASSY. (MAIN) (M2)
4022187	REACTOR (M3, M4)
4022186	REACTOR (M1, M2)
4022880	STOP VALVE (M5, M6, M7)
2425775	THERMISTOR (AIR) (M5, M6, M7)
2425799	THERMISTOR (SUCTION) (M5, M6, M7)
2493932	THERMISTOR ASSY. (M5, M6, M7)
2493817	THERMISTOR ASSY. (M1, M2, M3, M4)

Expanded Model Nomenclature

M1 - DZ17VSA181AA
M2 - DZ17VSA241AA
M3 - DZ17VSA301AA
M4 - DZ17VSA361AA
M5 - DZ17VSA421AA
M6 - DZ17VSA481AA
M7 - DZ17VSA601AA

DZ17VSA181AA / DZ17VSA241AA

This exploded view diagram illustrates the assembly of a refrigerator. The components are labeled with alphanumeric codes, and their assembly sequence is indicated by circled numbers 1 through 10. The diagram shows the following parts and their assembly order:

- 1:** Base cabinet (F1)
- 2:** Refrigerator compartment (B2)
- 3:** Freezer compartment (B3)
- 4:** Refrigerator door (F11)
- 5:** Freezer door (F15)
- 6:** Refrigerator door inner panel (F15-1)
- 7:** Freezer door inner panel (F15)
- 8:** Refrigerator door handle (F8)
- 9:** Freezer door handle (F8)
- 10:** Refrigerator door hinge (F15)

Other components shown include the evaporator fan (C1), condenser coils (F14), compressor (E2-4), condenser fan (E2-5), and various wiring harnesses (E2-1, E2-2, E2-3, E2-4, E2-5, E2-6, E2-7, E2-8, E2-9, E2-10, E2-11, E2-12, E2-13, E2-14, E2-15, E2-16, E2-17, E2-18, E2-19, E2-20, E2-21, E2-22, E2-23, E2-24, E2-25, E2-26, E2-27, E2-28, E2-29, E2-30, E2-31, E2-32, E2-33, E2-34, E2-35, E2-36, E2-37, E2-38, E2-39, E2-40, E2-41, E2-42, E2-43, E2-44, E2-45, E2-46, E2-47, E2-48, E2-49, E2-50, E2-51, E2-52, E2-53, E2-54, E2-55, E2-56, E2-57, E2-58, E2-59, E2-60, E2-61, E2-62, E2-63, E2-64, E2-65, E2-66, E2-67, E2-68, E2-69, E2-70, E2-71, E2-72, E2-73, E2-74, E2-75, E2-76, E2-77, E2-78, E2-79, E2-80, E2-81, E2-82, E2-83, E2-84, E2-85, E2-86, E2-87, E2-88, E2-89, E2-90, E2-91, E2-92, E2-93, E2-94, E2-95, E2-96, E2-97, E2-98, E2-99, E2-100).

Picture Key	
Ref	Picture
1	A1
2	A10
3	A11
4	A12
5	A2
6	A3
7	A4
8	A5
9	A9
10	B1
11	B12
12	B14
13	B2
14	B20
15	B21
16	B23
17	B23
18	B24
19	B3
20	B3-2
21	B3-3
22	B3-4
23	B3-5
24	B3-6
25	B4
26	B4-1
27	B4-1.1
28	B4-2
29	B4-2.1
30	B4-2.2
31	B4-3
32	B4-4
33	B4-5
34	B6
35	C1
36	C2
37	C3
38	C4
39	E1
40	E10
41	E11
42	E12
43	E13
44	E15
45	E16
46	E2
47	E20
48	E21
49	E2-1
50	E22
51	E23
52	E2-4
53	E25
54	E2-5
55	E26
56	E27
57	E2-7
58	E28
59	E28-1
60	E2-8
61	E2-9
62	E3
63	E30
64	E31
65	E32
66	E33
67	E5
68	E6
69	E8
70	F1
71	F10
72	F11
73	F11-1
74	F13
75	F14
76	F15
77	F16
78	F17
79	F18
80	F22
81	F23
82	F28
83	F29
84	F3
85	F4
86	F5
87	F6
88	F7
89	F8
90	F9
91	K1
92	K2
93	K3

DZ17VSA18 / DZ17VSA241

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	4025331 COMPRESSOR ASSY. (M1, M2)	56	1728464 SPACER (PCB) (M1, M2)
2	2493723 SOUND INSULATION (OUTER TOP) (M1, M2)	57	2493862 COIL/ ELECTRONIC EXP. VALVE (M1, M2)
3	2493730 SOUND INSULATION (OUTER BODY) (M1, M2)	58	2115472 SPACER (PCB) (M1, M2)
4	2493747 SOUND INSULATION (INNER BODY) (M1, M2)	59	2433017 RETAINER ASSY. (M1, M2)
5	128989J VIBRATION ABSORBER (M1, M2)	60	1796234 PAN HEAD TAPPING SCREW (M1, M2)
6	4010410 WASHER (NUT WITH WASHER) (M1, M2)	61	2428527 RADIATION SHEET (M1, M2)
7	2425597 TERMINAL COVER (M1, M2)	62	109688J TRUSS HEAD TAPPING SCREW (M1, M2)
8	040139J RUBBER BUSH/ LEAD WIRE (M1, M2)	63	2493800 COVER/ SWITCH BOX (M1, M2)
9	2493716 SOUND INSULATION (INNER TOP 2) (M1, M2)	64	4025329 DC FAN MOTOR (M1, M2)
10	4025335 HEAT EXCHANGER ASSY. (M1, M2)	65	1786749 WASHER (FOR EARTH) (M1, M2)
11	112853J SOUNDPROOF PUTTY (M1, M2)	66	4004935 PAN HEAD TAPPING SCREW (3) (M1, M2)
12	2493792 WIRE SPRING (FOR SUCTION PIPE) (M1, M2)	67	4025451 PRINTED CIRCUIT BOARD ASSY. (MAIN) (M1)
13	NA STOP VALVE ASSY. (M1, M2)	67	4025452 PRINTED CIRCUIT BOARD ASSY. (MAIN) (M2)
14	380116J CUSHION RUBBER/ ACCUMULATOR (M1, M2)	68	4022184 PRINTED CIRCUIT BOARD ASSY. (M1, M2)
15	2493754 LIQUID STOP VALVE ASSY. (M1, M2)	69	2493817 THERMISTOR ASSY. (M1, M2)
16	1666085 SOUNDPROOF PUTTY (M1, M2)	70	NA BOTTOM FRAME ASSY. (M1, M2)
17	2493761 GAS STOP VALVE ASSY. (M1, M2)	71	2494098 WIRING PROTECTION BUSH (M1, M2)
18	NA HEX HEAD TAPPING SCREW (M1, M2)	72	2493886 SIDE PLATE (RIGHT) (M1, M2)
19	NA ELECTRONIC EXPANSION VALVE ASSY. (M1, M2)	73	092045J HANDLE (M1, M2)
20	2200116 BODY/ ELECTRONIC EXP. VALVE (M1, M2)	74	2120405 HEX. TAPPING SCREW (3) (M1, M2)
21	232025J REFRIGERANT FILTER (M1, M2)	75	NA TRUSS HEAD TAPPING SCREW (M1, M2)
22	151188J CHECK VALVE (M1, M2)	76	NA HEX HEAD TAPPING SCREW (M1, M2)
23	7009625 PRESSURE CONTROL VALVE (M1, M2)	77	1821022 TAPPING SCREW (M1, M2)
24	2493778 SOUNDPROOF PUTTY ASSY. (M1, M2)	78	4015623 TOP PLATE ASSY. (M1, M2)
25	NA FOUR WAY VALVE ASSY. (M1, M2)	79	4015634 CUSHION MATERIAL (HEAT EXCHANGER) (M1, M2)
26	NA REFRIGERANT PIPE ASSY. (GAS) (M1, M2)		
27	4022182 PRESSURE SENSOR (M1, M2)	80	4015629 BRAND NAME LABEL (M1, M2)
28	NA DISCHARGE PIPE ASSY. (M1, M2)	81	042396J FITTING SPRING/ THERMISTOR (M1, M2)
29	038621J CHECK VALVE (M1, M2)	82	4011522 LABEL (M1, M2)
30	4022183 HIGH PRESSURE SWITCH (M1, M2)	83	4023075 CAUTION LABEL (ROTATING) (M1, M2)
31	2455992 BODY/ FOUR WAY VALVE (M1, M2)	84	4015619 SIDE PLATE (LEFT) (M1, M2)
32	1721122 FUSIBLE PLUG (M1, M2)	85	4015620 FRONT PLATE (M1, M2)
33	2494625 SUCTION PIPE ASSY. (1) (M1, M2)	86	4015722 PARTITION PLATE (M1, M2)
34	2493785 ACCUMULATOR ASSY. (M1, M2)	87	4020024 FAN MOTOR STAND ASSY. (M1, M2)
35	4016827 PROPELLER FAN ASSY. (M1, M2)	88	2493879 REAR PLATE ASSY. (M1, M2)
36	847003J LOCK NUT/ FAN (M1, M2)	89	2425681 CONDUIT MOUNTING PLATE ASSY. (M1, M2)
37	2425643 PROTECTION NET (M1, M2)	90	4015625 HANDLE (LEFT) (M1, M2)
38	4022196 DISCHARGE GRILLE ASSY. (M1, M2)	91	058956J DRAIN JOINT (M1, M2)
39	4023073 SWITCH BOX (M1, M2)	92	2253709 CAP 1 (DRAIN) (M1, M2)
40	2493824 WIRE HARNESS (POWER) (M1, M2)	93	2253716 CAP 2 (DRAIN) (M1, M2)
41	4022192 WIRE HARNESS ASSY. (SERVICE PCB) (M1, M2)		
42	4022193 WIRE HARNESS ASSY. (COMMUNICATION) (M1, M2)		
43	2425650 EARTH WIRE (M1, M2)		
44	2493831 WIRE HARNESS (FOR COMP.) (M1, M2)		
45	2493848 WIRE HARNESS (PCB-OL CONNECTION) (M1, M2)		
46	4023078 MOUNTING PLATE ASSY. (M1, M2)		
47	109688J TRUSS HEAD TAPPING SCREW (M1, M2)		
48	NA TRUSS HEAD TAPPING SCREW (M1, M2)		
49	4022185 TERMINAL BLOCK (M1, M2)		
50	2425667 PAN HEAD MACHINE SCREW (M1, M2)		
51	113783J TAPPING SCREW (M1, M2)		
52	4022186 REACTOR (M1, M2)		
53	2494632 RADIATION SHIELD PLATE ASSY. (M1, M2)		
54	4022188 WIRE HARNESS (REACTOR 2) (M1, M2)		
55	2493855 COIL/ FOUR WAY VALVE (M1, M2)		

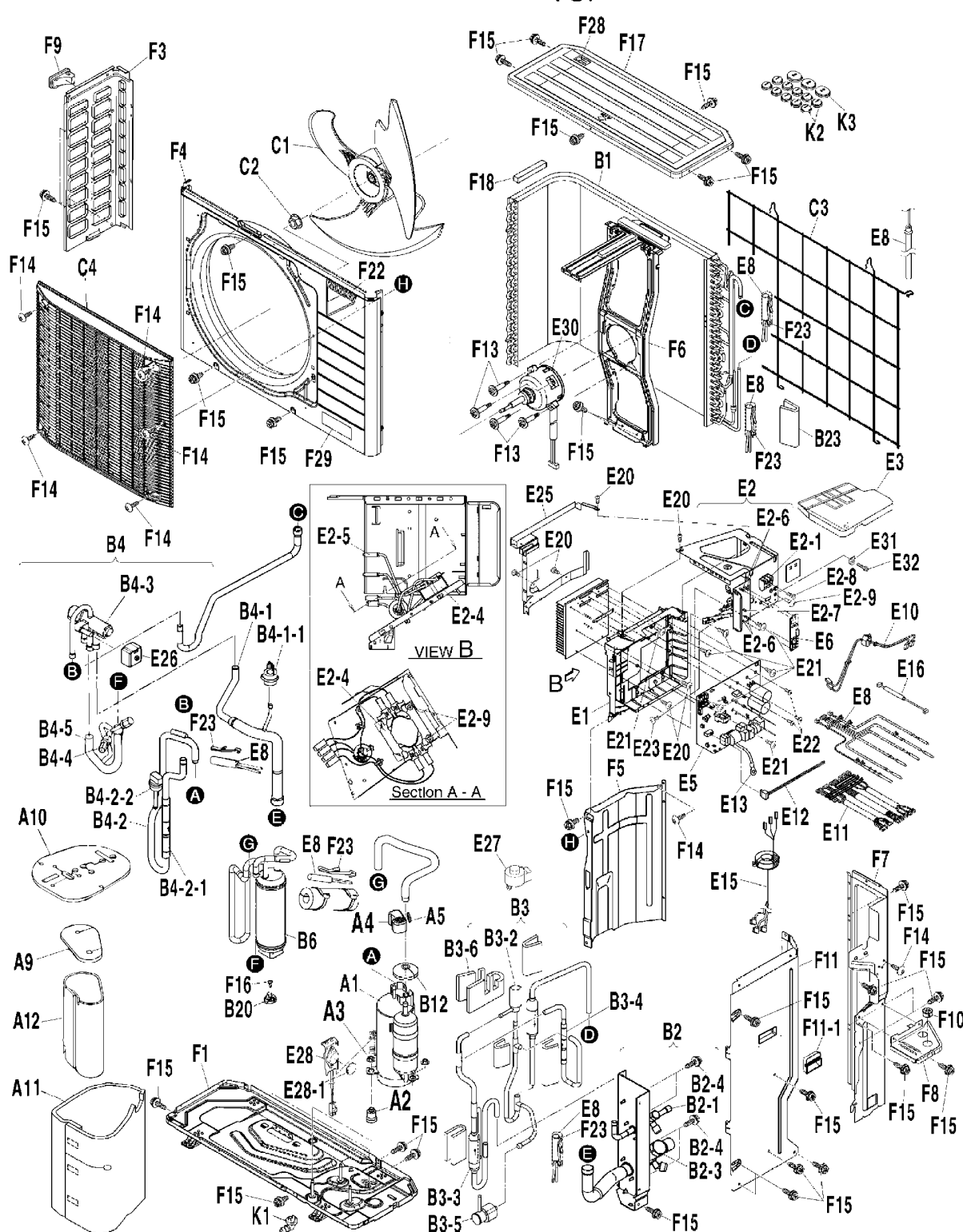
Expanded Model Nomenclature

M1 - DZ17VSA181AA
 M2 - DZ17VSA241AA
 M3 - DZ17VSA301AA
 M4 - DZ17VSA361AA
 M5 - DZ17VSA421AA
 M6 - DZ17VSA481AA
 M7 - DZ17VSA601AA

DZ17VSA301

DZ17VSA301AA

—TOP—

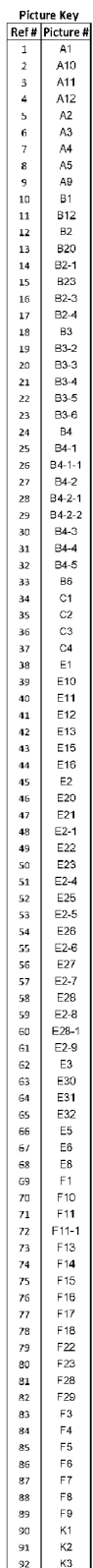


Picture Key	
Ref #	Picture #
1	A1
2	A10
3	A11
4	A12
5	A2
6	A3
7	A4
8	A5
9	A9
10	B1
11	B12
12	B2
13	B20
14	B2-1
15	B2-3
16	B2-3
17	B2-4
18	B3
19	B3-2
20	B3-3
21	B3-4
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23	B3-6
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29	B4-2-2
30	B4-3
31	B4-4
32	B4-5
33	B6
34	C1
35	C2
36	C3
37	C4
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72	F11-1
73	F13
74	F14
75	F15
76	F16
77	F17
78	F18
79	F22
80	F23
81	F28
82	F29
83	F3
84	F4
85	F5
86	F6
87	F7
88	F8
89	F9
90	K1
91	K2
92	K3

DZ17VSA301

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	4025332 COMPRESSOR ASSY. (M3)	58	2433017 RETAINER ASSY. (M3)
2	2493723 SOUND INSULATION (OUTER TOP) (M3)	59	1796234 PAN HEAD TAPPING SCREW (M3)
3	2493730 SOUND INSULATION (OUTER BODY) (M3)	60	2428527 RADIATION SHEET (M3)
4	2493747 SOUND INSULATION (INNER BODY) (M3)	61	109688J TRUSS HEAD TAPPING SCREW (M3)
5	128989J VIBRATION ABSORBER (M3)	62	2493800 COVER/ SWITCH BOX (M3)
6	4010410 WASHER (NUT WITH WASHER) (M3)	63	4025329 DC FAN MOTOR (M3)
7	2425597 TERMINAL COVER (M3)	64	1786749 WASHER (FOR EARTH) (M3)
8	040139J RUBBER BUSH/ LEAD WIRE (M3)	65	4004935 PAN HEAD TAPPING SCREW (3) (M3)
9	2493893 SOUND INSULATION (INNER TOP) (M3)	66	4025453 PRINTED CIRCUIT BOARD ASSY. (MAIN) (M3)
10	4025335 HEAT EXCHANGER ASSY. (M3)	67	4022184 PRINTED CIRCUIT BOARD ASSY. (M3)
11	112853J SOUNDPROOF PUTTY (M3)	68	2493817 THERMISTOR ASSY. (M3)
12	NA STOP VALVE ASSY. (M3)	69	NA BOTTOM FRAME ASSY. (M3)
13	380116J CUSHION RUBBER/ ACCUMULATOR (M3)	70	2494098 WIRING PROTECTION BUSH (M3)
14	2493754 LIQUID STOP VALVE ASSY. (M3)	71	4022195 SIDE PLATE (RIGHT) (M3)
15	1666085 SOUNDPROOF PUTTY (M3)	72	092045J HANDLE (M3)
16	2493901 GAS STOP VALVE ASSY. (M3)	73	2120405 HEX TAPPING SCREW (3) (M3)
17	NA HEX HEAD TAPPING SCREW (M3)	74	NA TRUSS HEAD TAPPING SCREW (M3)
18	NA ELECTRONIC EXPANSION VALVE ASSY. (M3)	75	NA HEX HEAD TAPPING SCREW (M3)
19	2200116 BODY/ ELECTRONIC EXP. VALVE (M3)	76	1821022 TAPPING SCREW (M3)
20	232025J REFRIGERANT FILTER (M3)	77	4015623 TOP PLATE ASSY. (M3)
21	151188J CHECK VALVE (M3)	78	4015634 CUSHION MATERIAL (HEAT EXCHANGER) (M3)
22	7009625 PRESSURE CONTROL VALVE (M3)	79	4015629 BRAND NAME LABEL (M3)
23	2493778 SOUNDPROOF PUTTY ASSY. (M3)	80	042396J FITTING SPRING/ THERMISTOR (M3)
24	NA FOUR WAY VALVE ASSY. (M3)	81	4011522 LABEL (M3)
25	NA REFRIGERANT PIPE ASSY. (GAS) (M3)	82	4023075 CAUTION LABEL (ROTATING) (M3)
26	4022182 PRESSURE SENSOR (M3)	83	4015619 SIDE PLATE (LEFT) (M3)
27	NA DISCHARGE PIPE ASSY. (M3)	84	4015620 FRONT PLATE (M3)
28	107638J CHECK VALVE (M3)	85	4015722 PARTITION PLATE (M3)
29	4022183 HIGH PRESSURE SWITCH (M3)	86	4020024 FAN MOTOR STAND ASSY. (M3)
30	2455992 BODY/ FOUR WAY VALVE (M3)	87	2425674 REAR PLATE ASSY. (M3)
31	1721122 FUSIBLE PLUG (M3)	88	2425681 CONDUIT MOUNTING PLATE ASSY. (M3)
32	2494625 SUCTION PIPE ASSY. (1) (M3)	89	4015625 HANDLE (LEFT) (M3)
33	2493785 ACCUMULATOR ASSY. (M3)	90	058956J DRAIN JOINT (M3)
34	4016827 PROPELLER FAN ASSY. (M3)	91	2253709 CAP 1 (DRAIN) (M3)
35	847003J LOCK NUT/ FAN (M3)	92	2253716 CAP 2 (DRAIN) (M3)
36	2425643 PROTECTION NET (M3)	Expanded Model Nomenclature	
37	4022196 DISCHARGE GRILLE ASSY. (M3)	M1 - DZ17VSA181AA M2 - DZ17VSA241AA M3 - DZ17VSA301AA M4 - DZ17VSA361AA M5 - DZ17VSA421AA M6 - DZ17VSA481AA M7 - DZ17VSA601AA	
38	4023073 SWITCH BOX (M3)		
39	2493824 WIRE HARNESS (POWER) (M3)		
40	4022192 WIRE HARNESS ASSY. (SERVICE PCB) (M3)		
41	4022193 WIRE HARNESS ASSY. (COMMUNICATION) (M3)		
42	2425650 EARTH WIRE (M3)		
43	2493831 WIRE HARNESS (FOR COMP.) (M3)		
44	2493848 WIRE HARNESS (PCB-OL CONNECTION) (M3)		
45	4023074 MOUNTING PLATE ASSY. (M3)		
46	109688J TRUSS HEAD TAPPING SCREW (M3)		
47	NA TRUSS HEAD TAPPING SCREW (M3)		
48	4022185 TERMINAL BLOCK (M3)		
49	2425667 PAN HEAD MACHINE SCREW (M3)		
50	113783J TAPPING SCREW (M3)		
51	4022187 REACTOR (M3)		
52	2494632 RADIATION SHIELD PLATE ASSY. (M3)		
53	4022189 WIRE HARNESS (REACTOR 2) (M3)		
54	2493855 COIL/ FOUR WAY VALVE (M3)		
55	1728464 SPACER (PCB) (M3)		
56	2493862 COIL/ ELECTRONIC EXP. VALVE (M3)		
57	2115472 SPACER (PCB) (M3)		

DZ17VSA361AA

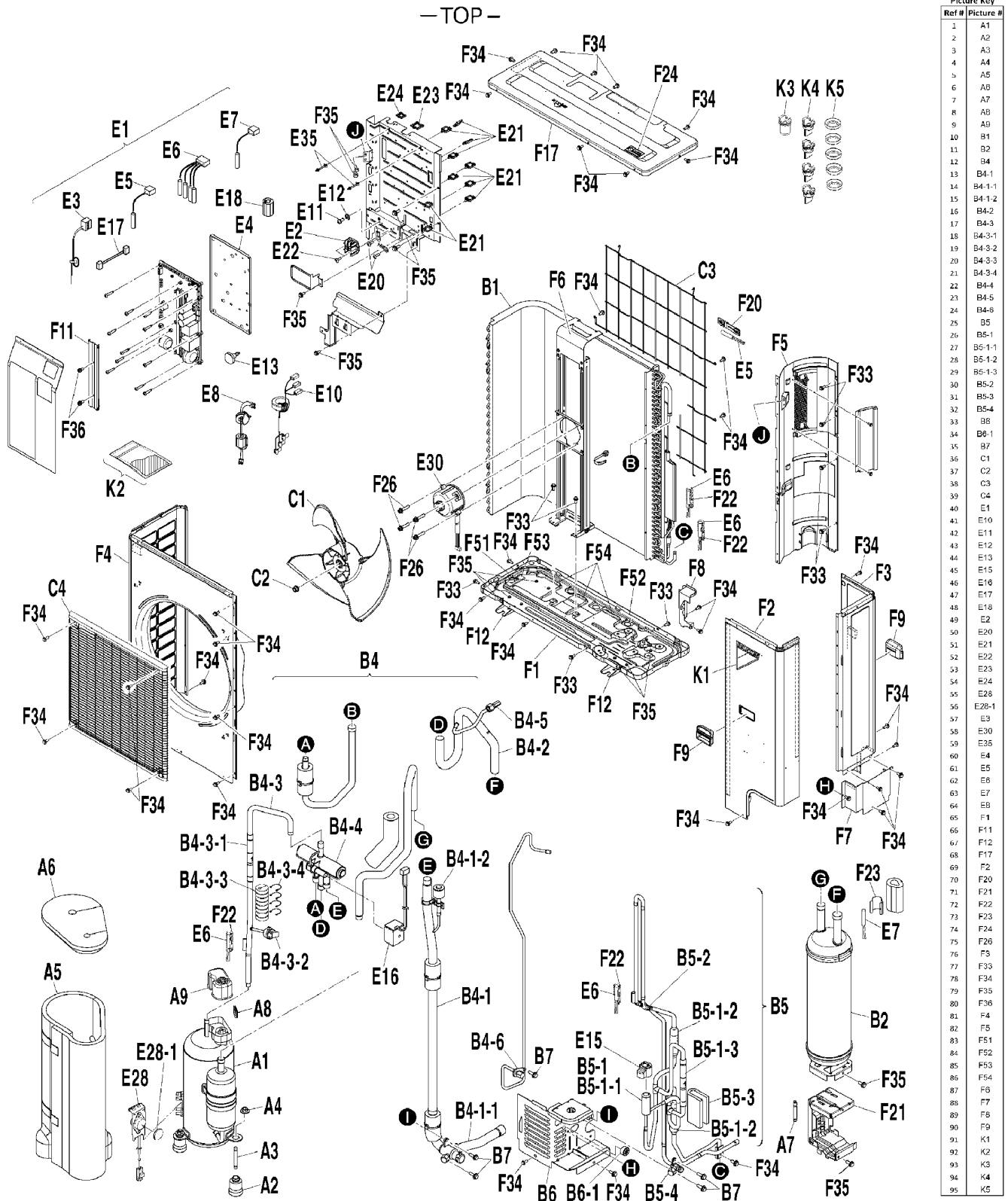


DZ17VSA361

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	4025332 COMPRESSOR ASSY. (M4)	58	2433017 RETAINER ASSY. (M4)
2	2493723 SOUND INSULATION (OUTER TOP) (M4)	59	1796234 PAN HEAD TAPPING SCREW (M4)
3	2493730 SOUND INSULATION (OUTER BODY) (M4)	60	2428527 RADIATION SHEET (M4)
4	2493747 SOUND INSULATION (INNER BODY) (M4)	61	109688J TRUSS HEAD TAPPING SCREW (M4)
5	128989J VIBRATION ABSORBER (M4)	62	2493800 COVER/ SWITCH BOX (M4)
6	4010410 WASHER (NUT WITH WASHER) (M4)	63	4025329 DC FAN MOTOR (M4)
7	2425597 TERMINAL COVER (M4)	64	1786749 WASHER (FOR EARTH) (M4)
8	040139J RUBBER BUSH/ LEAD WIRE (M4)	65	4004935 PAN HEAD TAPPING SCREW (3) (M4)
9	2493893 SOUND INSULATION (INNER TOP) (M4)	66	4025454 PRINTED CIRCUIT BOARD ASSY. (MAIN) (M4)
10	4025336 HEAT EXCHANGER ASSY. (M4)	67	4022184 PRINTED CIRCUIT BOARD ASSY. (M4)
11	112853J SOUNDPROOF PUTTY (M4)	68	2493817 THERMISTOR ASSY. (M4)
12	NA STOP VALVE ASSY. (M4)	69	NA BOTTOM FRAME ASSY. (M4)
13	380116J CUSHION RUBBER/ ACCUMULATOR (M4)	70	2494098 WIRING PROTECTION BUSH (M4)
14	2493754 LIQUID STOP VALVE ASSY. (M4)	71	4022195 SIDE PLATE (RIGHT) (M4)
15	1666085 SOUNDPROOF PUTTY (M4)	72	092045J HANDLE (M4)
16	2493901 GAS STOP VALVE ASSY. (M4)	73	2120405 HEX TAPPING SCREW (3) (M4)
17	NA HEX HEAD TAPPING SCREW (M4)	74	NA TRUSS HEAD TAPPING SCREW (M4)
18	NA ELECTRONIC EXPANSION VALVE ASSY. (M4)	75	NA HEX HEAD TAPPING SCREW (M4)
19	2200116 BODY/ ELECTRONIC EXP. VALVE (M4)	76	1821022 TAPPING SCREW (M4)
20	232025J REFRIGERANT FILTER (M4)	77	4015623 TOP PLATE ASSY. (M4)
21	151188J CHECK VALVE (M4)	78	4015634 CUSHION MATERIAL (HEAT EXCHANGER) (M4)
22	7009625 PRESSURE CONTROL VALVE (M4)	79	4015629 BRAND NAME LABEL (M4)
23	2493778 SOUNDPROOF PUTTY ASSY. (M4)	80	042396J FITTING SPRING/ THERMISTOR (M4)
24	NA FOUR WAY VALVE ASSY. (M4)	81	4011522 LABEL (M4)
25	NA REFRIGERANT PIPE ASSY. (GAS) (M4)	82	4023075 CAUTION LABEL (ROTATING) (M4)
26	4022182 PRESSURE SENSOR (M4)	83	4015619 SIDE PLATE (LEFT) (M4)
27	NA DISCHARGE PIPE ASSY. (M4)	84	4015620 FRONT PLATE (M4)
28	107638J CHECK VALVE (M4)	85	4015722 PARTITION PLATE (M4)
29	4022183 HIGH PRESSURE SWITCH (M4)	86	2425713 FAN MOTOR STAND ASSY. (M4)
30	2455992 BODY/ FOUR WAY VALVE (M4)	87	2425674 REAR PLATE ASSY. (M4)
31	1721122 FUSIBLE PLUG (M4)	88	2425681 CONDUIT MOUNTING PLATE ASSY. (M4)
32	2494625 SUCTION PIPE ASSY. (1) (M4)	89	4015625 HANDLE (LEFT) (M4)
33	2493785 ACCUMULATOR ASSY. (M4)	90	058956J DRAIN JOINT (M4)
34	4016827 PROPELLER FAN ASSY. (M4)	91	2253709 CAP 1 (DRAIN) (M4)
35	847003J LOCK NUT/ FAN (M4)	92	2253716 CAP 2 (DRAIN) (M4)
36	2425643 PROTECTION NET (M4)	Expanded Model Nomenclature M1 - DZ17VSA181AA M2 - DZ17VSA241AA M3 - DZ17VSA301AA M4 - DZ17VSA361AA M5 - DZ17VSA421AA M6 - DZ17VSA481AA M7 - DZ17VSA601AA	
37	4022196 DISCHARGE GRILLE ASSY. (M4)		
38	4023073 SWITCH BOX (M4)		
39	2493824 WIRE HARNESS (POWER) (M4)		
40	4022192 WIRE HARNESS ASSY. (SERVICE PCB) (M4)		
41	4022193 WIRE HARNESS ASSY. (COMMUNICATION) (M4)		
42	2425650 EARTH WIRE (M4)		
43	2493831 WIRE HARNESS (FOR COMP.) (M4)		
44	2493848 WIRE HARNESS (PCB-OL CONNECTION) (M4)		
45	4023074 MOUNTING PLATE ASSY. (M4)		
46	109688J TRUSS HEAD TAPPING SCREW (M4)		
47	NA TRUSS HEAD TAPPING SCREW (M4)		
48	4022185 TERMINAL BLOCK (M4)		
49	2425667 PAN HEAD MACHINE SCREW (M4)		
50	113783J TAPPING SCREW (M4)		
51	4022187 REACTOR (M4)		
52	2494632 RADIATION SHIELD PLATE ASSY. (M4)		
53	4022189 WIRE HARNESS (REACTOR 2) (M4)		
54	2493855 COIL/ FOUR WAY VALVE (M4)		
55	1728464 SPACER (PCB) (M4)		
56	2493862 COIL/ ELECTRONIC EXP. VALVE (M4)		
57	2115472 SPACER (PCB) (M4)		

DZ17VSA421 / DZ17VSA481

DZ17VSA421AA / DZ17VSA481AA



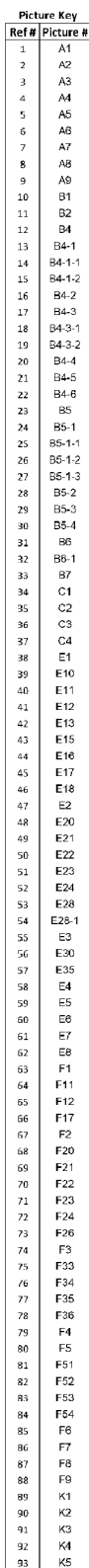
DZ17VSA421 / DZ17VSA481

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	4025333 COMPRESSOR ASSY. (M5, M6)	55	2433017 RETAINER ASSY. (M5, M6)
2	2274364 RUBBER VIBRATION ISOLATOR ASSY. (M5, M6)	56	2428527 RADIATION SHEET (M5, M6)
3	2119809 SET BOLT/ COMPRESSOR (M5, M6)	57	2425768 WIRE HARNESS ASSY. (FOR COMMUNICATION) (M5, M6)
4	4010410 WASHER (NUT WITH WASHER) (M5, M6)	58	4022882 DC FAN MOTOR (M5, M6)
5	2493918 COMPRESSOR SOUNDPROOF (M5, M6)	59	1233757 LOCKING CARD SPACER (M5, M6)
6	4024830 SOUND ABSORBING MATERIAL (M5, M6)	60	2494106 INSULATION SHEET (M5, M6)
7	076850J SET BOLT/ COMPRESSOR (M5, M6)	61	2425775 THERMISTOR (AIR) (M5, M6)
8	040139J RUBBER BUSH/ LEAD WIRE (M5, M6)	62	2493932 THERMISTOR ASSY. (M5, M6)
9	2425597 TERMINAL COVER (M5, M6)	63	2425799 THERMISTOR (SUCTION) (M5, M6)
10	4025337 HEAT EXCHANGER ASSY. (M5, M6)	64	2493949 WIRE HARNESS ASSY. (POWER) (M5, M6)
11	2425737 ACCUMULATOR ASSY. (M5, M6)	65	NA BOTTOM FRAME ASSY. (M5, M6)
12	NA FOUR WAY VALVE ASSY. (M5, M6)	66	4020038 COVER (M5, M6)
13	NA GAS STOP VALVE ASSY. (M5, M6)	67	4009049 ANCHOR PLATE (M5, M6)
14	4022880 STOP VALVE (M5, M6)	68	2494012 TOP PLATE (M5, M6)
15	4022182 PRESSURE SENSOR (M5, M6)	69	2493970 FRONT PLATE (2) (M5, M6)
16	NA SUCTION PIPE ASSY. (1) (M5, M6)	70	157132J THERMISTOR FIXING PLATE (M5, M6)
17	NA DISCHARGE PIPE ASSY. (M5, M6)	71	4008212 MOUNTING PLATE (M5, M6)
18	107638J CHECK VALVE (M5, M6)	72	042396J FITTING SPRING/ THERMISTOR (M5, M6)
19	4022881 HIGH PRESSURE SWITCH (M5, M6)	73	2031411 FEELER BULB CLAMP (M5, M6)
20	980752J PIPING WEIGHT (M5, M6)	74	4011522 LABEL (M5, M6)
21	980761J WEIGHT CLIP (M5, M6)	75	2120405 HEX TAPPING SCREW (3) (M5, M6)
22	1858062 BODY/ FOUR WAY VALVE (M5, M6)	76	2493987 SIDE PLATE (RIGHT) (M5, M6)
23	1721122 FUSIBLE PLUG (M5, M6)	77	1905191 HEX HEAD TAPPING (M5, M6)
24	2493925 SERVICE PORT ASSY. (M5, M6)	78	NA HEX HEAD TAPPING SCREW (M5, M6)
25	NA ELECTRONIC EXP. VALVE ASSY. (M5, M6)	79	NA TRUSS HEAD TAPPING SCREW (M5, M6)
26	NA ELECTRONIC EXP. VALVE ASSY. (2) (M5, M6)	80	4016867 HEX BOLT (M5, M6)
27	2204606 BODY/ ELECTRONIC EXP. VALVE (M5, M6)	81	2493994 FRONT PLATE (1) (M5, M6)
28	232025J REFRIGERANT FILTER (M5, M6)	82	2425814 PARTITION PLATE ASSY. (M5, M6)
29	038621J CHECK VALVE (M5, M6)	83	2494029 CUSHION RUBBER (1) (M5, M6)
30	2433132 PIPING FIXTURE (M5, M6)	84	2494036 CUSHION RUBBER (2) (M5, M6)
31	4013064 CUSHION MATERIAL (M5, M6)	85	2494043 CUSHION RUBBER (3) (M5, M6)
32	2494649 LIQUID STOP VALVE ASSY. (M5, M6)	86	2494050 CUSHION RUBBER (5) (M5, M6)
33	2494656 STOP VALVE MOUNTING PLATE (M5, M6)	87	4020063 FAN MOTOR STAND ASSY. (M5, M6)
34	2494098 WIRING PROTECTION BUSH (M5, M6)	88	2494005 SIDE COVER (M5, M6)
35	162753J SCREW/ C TIGHT CUP (M5, M6)	89	2425845 REAR COVER (M5, M6)
36	1864005 FAN BLADE (M5, M6)	90	092045J HANDLE (M5, M6)
37	847003J LOCK NUT/ FAN (M5, M6)	91	4015629 BRAND NAME LABEL (M5, M6)
38	2425744 SUCTION GRILLE ASSY. (M5, M6)	92	2494067 GREASE ASSY. (M5, M6)
39	4022884 DISCHARGE GRILLE ASSY. (M5, M6)	93	537651 DRAIN SOCKET (M5, M6)
40	2494663 EL. COMPO. ASSY. (M5)	94	1946697 CAP/ DRAIN SOCKET (M5, M6)
40	2494670 EL. COMPO. ASSY. (M6)	95	1314601 DRAIN TERMINAL (M5, M6)
41	4022883 WIRE HARNESS ASSY. (FOR COMP.) (M5, M6)		
42	NA TAPPING SCREW (M5, M6)		
43	071124J CUP WASHER (M5, M6)		
44	2494687 RIVET (M5, M6)		
45	2493956 COIL/ ELECTRONIC EXP. VALVE (M5, M6)		
46	2493855 COIL/ FOUR WAY VALVE (M5, M6)		
47	2493963 WIRE HARNESS ASSY. (PCB-OL CONNECTION) (M5, M6)		
48	4012628 FERRITE CORE (M5, M6)		
49	2425751 TERMINAL BLOCK (M5, M6)		
50	113783J TAPPING SCREW (M5, M6)		
51	352004 WIRE CLIP (M5, M6)		
52	NA TAPPING SCREW (M5, M6)		
53	099951J EDGE SADDLE (M5, M6)		
54	094708J EDGE SADDLE (M5, M6)		

Expanded Model Nomenclature

M1 - DZ17VSA181AA
 M2 - DZ17VSA241AA
 M3 - DZ17VSA301AA
 M4 - DZ17VSA361AA
 M5 - DZ17VSA421AA
 M6 - DZ17VSA481AA
 M7 - DZ17VSA601AA

DZ17VSA601AA



DZ17VSA601

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
Image 1:		Image 1:	
1	4025334	55	2425768
2	2274364		WIRE HARNESS ASSY. (FOR COMMUNICATION) (M7)
3	2119809	56	4022882
4	4010410	57	1233757
5	2493918	58	2494106
6	4024830	59	2425775
7	076850J	60	2493932
8	040139J	61	2425799
9	2425597	62	2493949
10	4025338	63	NA
11	2425737	64	4020038
12	NA	65	4009049
13	NA	66	2494012
14	4022880	67	2493970
15	4022182	68	157132J
16	NA	69	4008212
17	NA	70	042396J
18	107638J	71	2031411
19	4022881	72	4011522
20	1858062	73	2120405
21	1721122	74	2493987
22	2493925	75	1905191
23	NA	76	NA
24	NA	77	NA
25	2204606	78	4016867
26	232025J	79	2493994
27	038621J	80	2425814
28	2433132	81	2494029
29	4013064	82	2494036
30	2494649	83	2494043
31	2494656	84	2494081
32	2494098	85	2425852
33	162753J	86	2494005
34	1864005	87	2425845
35	847003J	88	092045J
36	2425744	89	4015629
37	4022884	90	2494067
38	2494694	91	537651
39	4022883	92	1946697
40	NA	93	1314601
41	071124J		
42	2494687		
43	2493956		
44	2493855		
45	2493963		
46	4012628		
47	2425751		
48	113783J		
49	352004		
50	NA		
51	099951J		
52	094708J		
53	2433017		
54	2428527		

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 M7 - DZ17VSA601AA